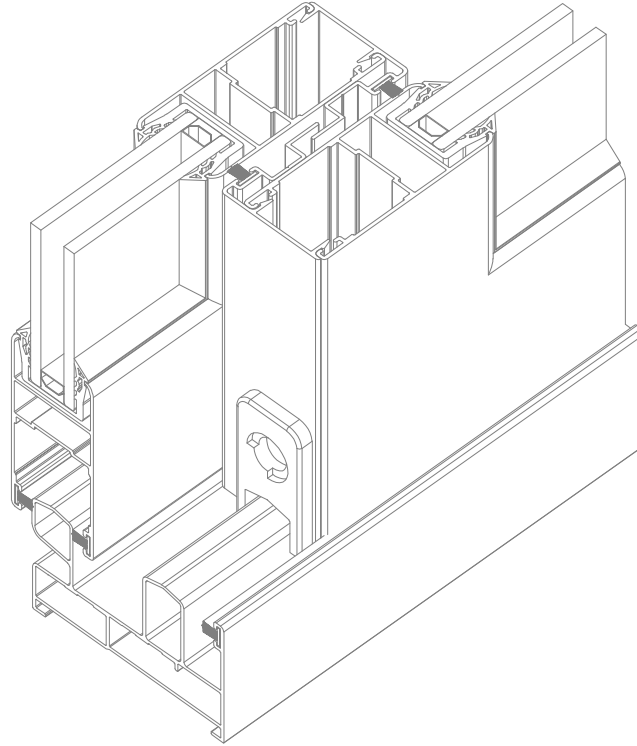
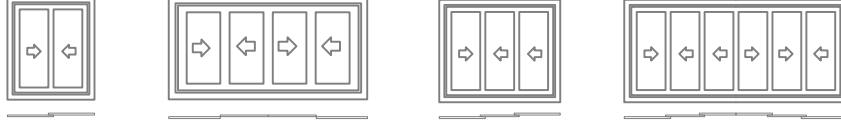


Yalıtımsız Sürme Serisi Açılım Varyasyonları

Noninsulated Sliding Serie Opening Variations



S6

S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIE

Alaşım Özellikleri

Alloy Properties

EN AW 6060 (AlMgSi0,5 F22) EN AW 6063(AlMg0,7Si F22)

Üretim ve Mekanik Standartları

Production and Mecanical Standards

EN 12020-2 - EN 755-9 - EN 755-2

S6

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

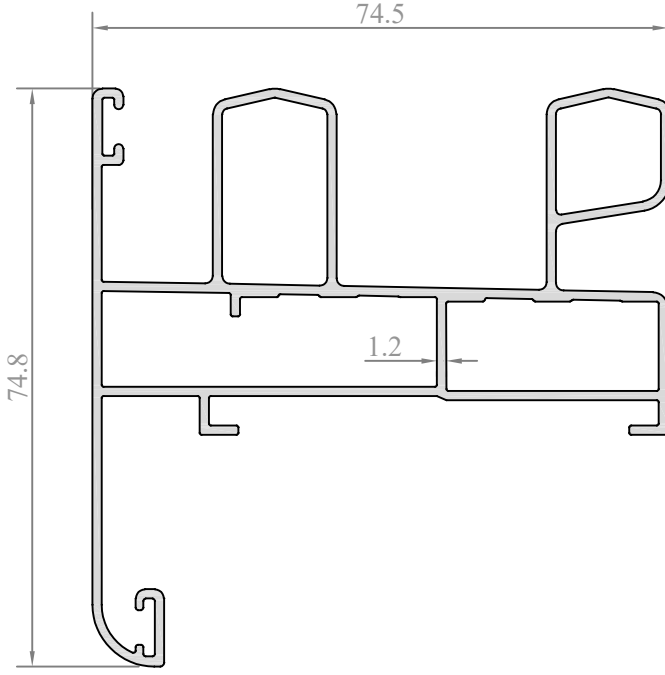
PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m	PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m
	S6-101	KASA PROFİLİ FRAME	1377				
	S6-102	KASA PROFİLİ FRAME	1205				
	S6-103	KASA PROFİLİ FRAME	1792				
	S6-104	KASA PROFİLİ FRAME	1935				
	S6-105	KASA PROFİLİ FRAME	1484				
	S6-106	KASA PROFİLİ FRAME	2095				
	S6-201	KANAT PROFİLİ CASEMENT PROFILE	726				
	S6-301	KENET ADAPTÖR PROFİLİ ADAPTER PROFILE	340				
	S6-302	ADAPTÖR PROFİLİ ADAPTER PROFILE	413				
	S6-303	TEK CAM ADAPTÖR PROFİLİ Single glass adapter profile	241				

Profil değerleri teoriktir. Ağırlık olarak teslimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2
and TS EN 755-9; moment values are calculated according to EN 14024.

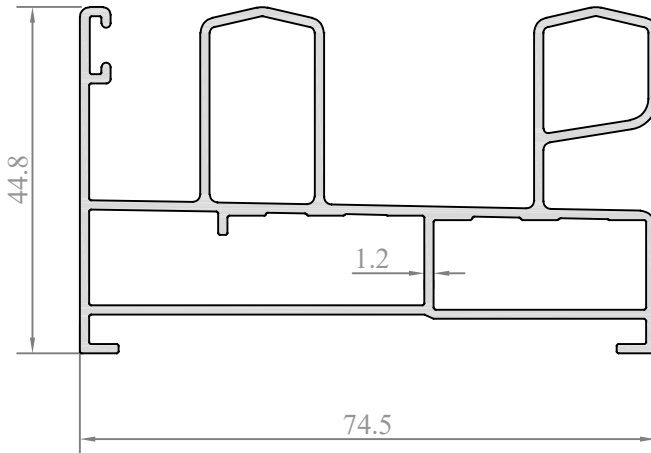
S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



Profil No: S6-101

Ağırlık : 1377 Gr/m

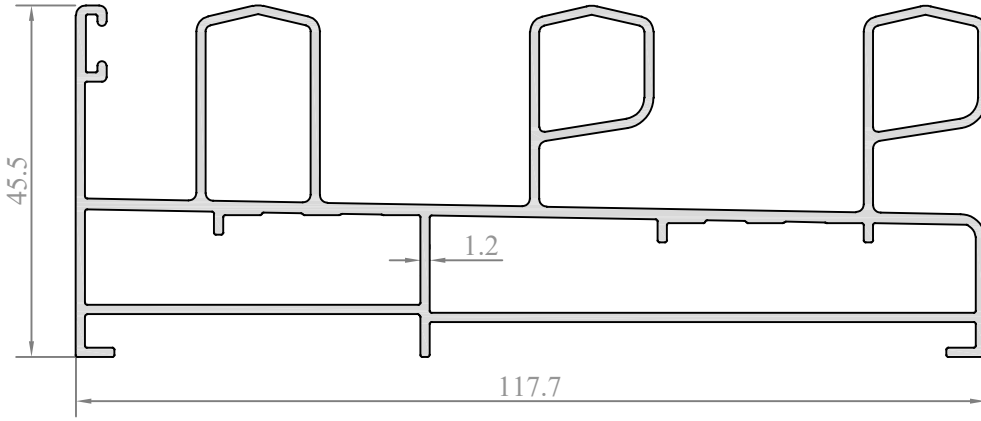


Profil No: S6-102

Ağırlık : 1205 Gr/m

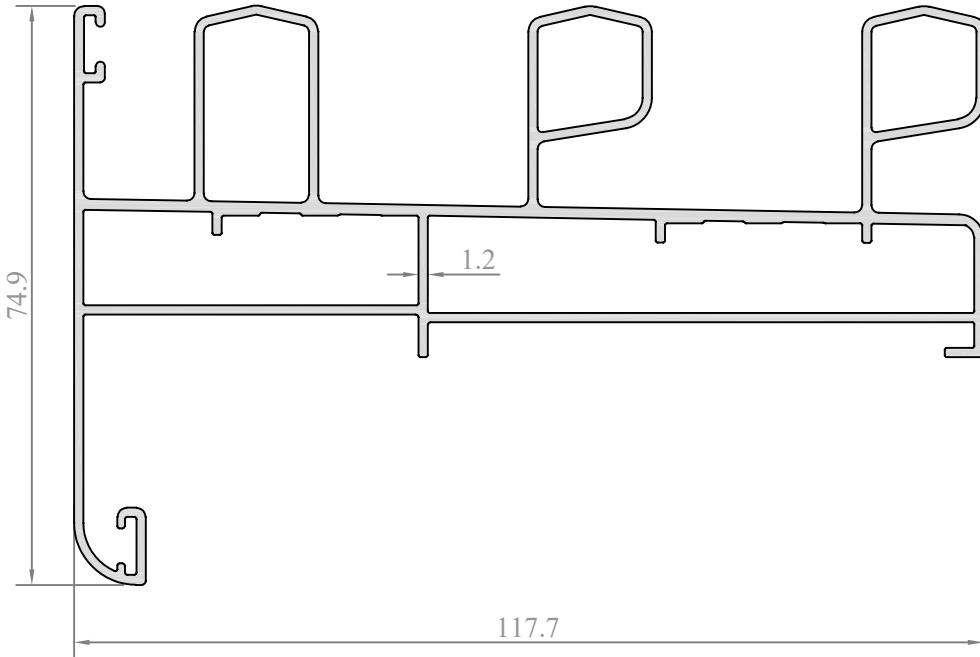
S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



Profil No:S6-103

Ağırlık:1792 Gr/m

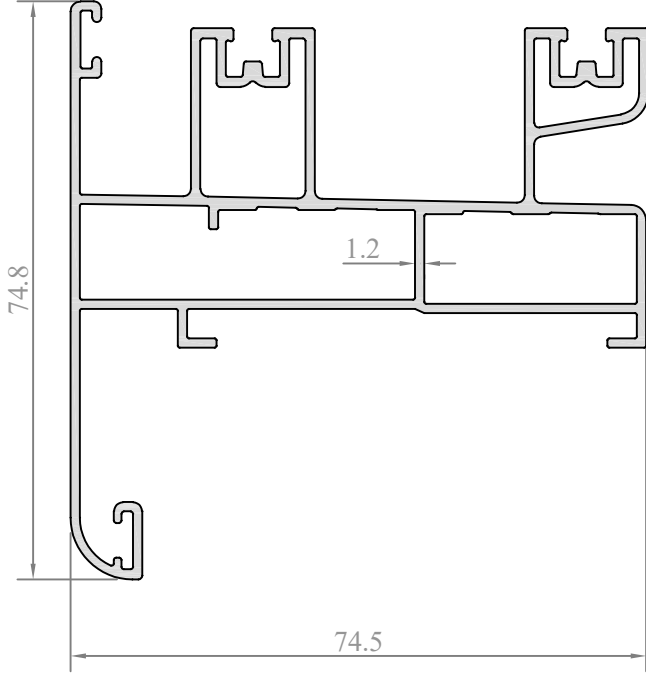


Profil No:S6-104

Ağırlık:1935 Gr/m

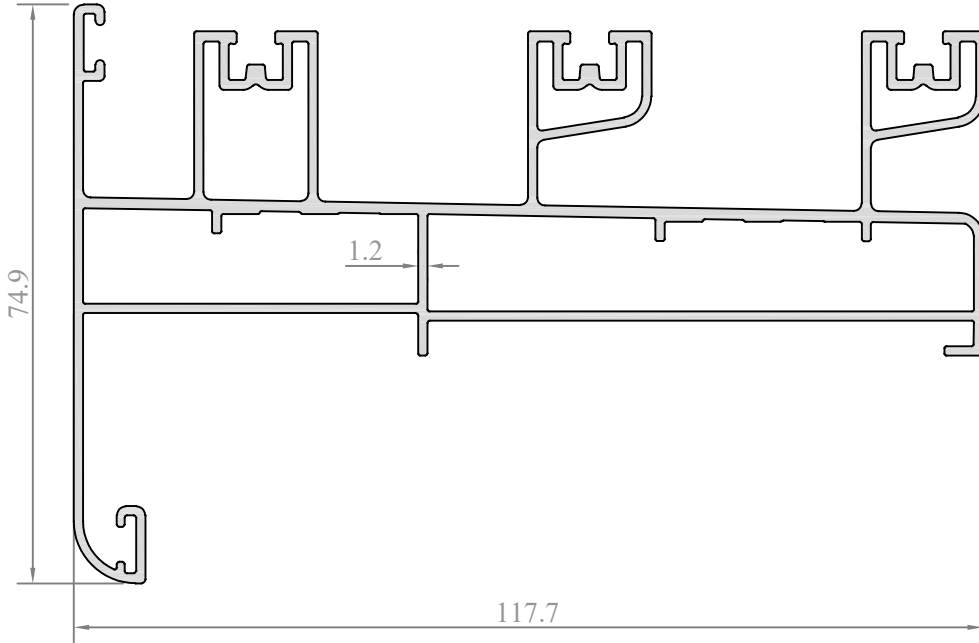
S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



Profil No:S6-105

Ağırlık:1484 Gr/m

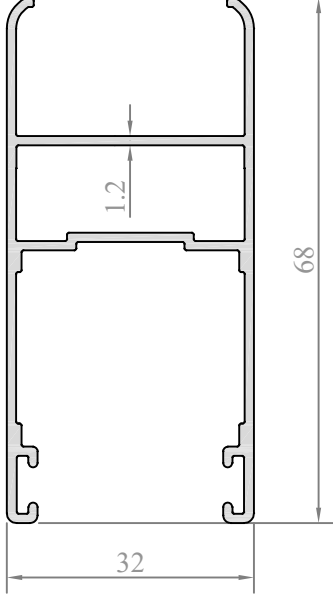


Profil No:S6-106

Ağırlık:2095 Gr/m

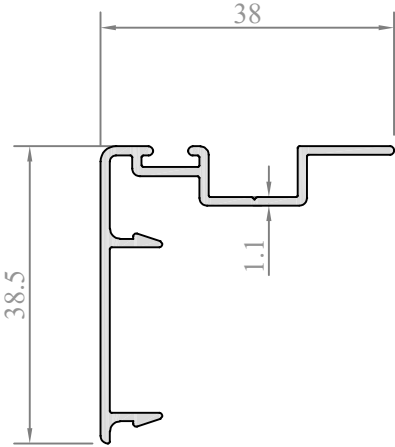
S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



Profil No: S6-201

Ağırlık: 726 Gr/m

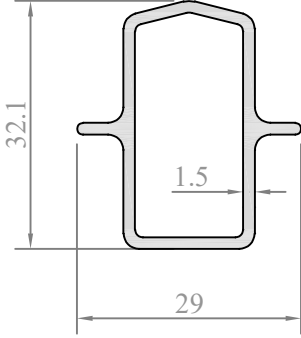


Profil No: S6-301

Ağırlık: 340 Gr/m

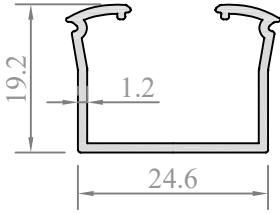
S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



Profil No:S6-302

Ağırlık: 413 Gr/m

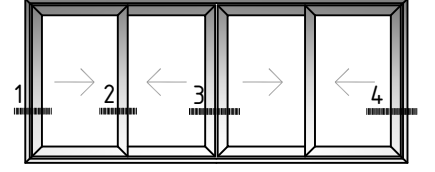
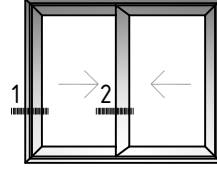


Profil No:S6-303

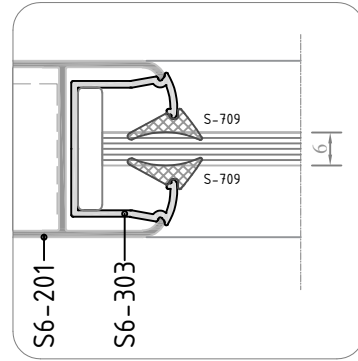
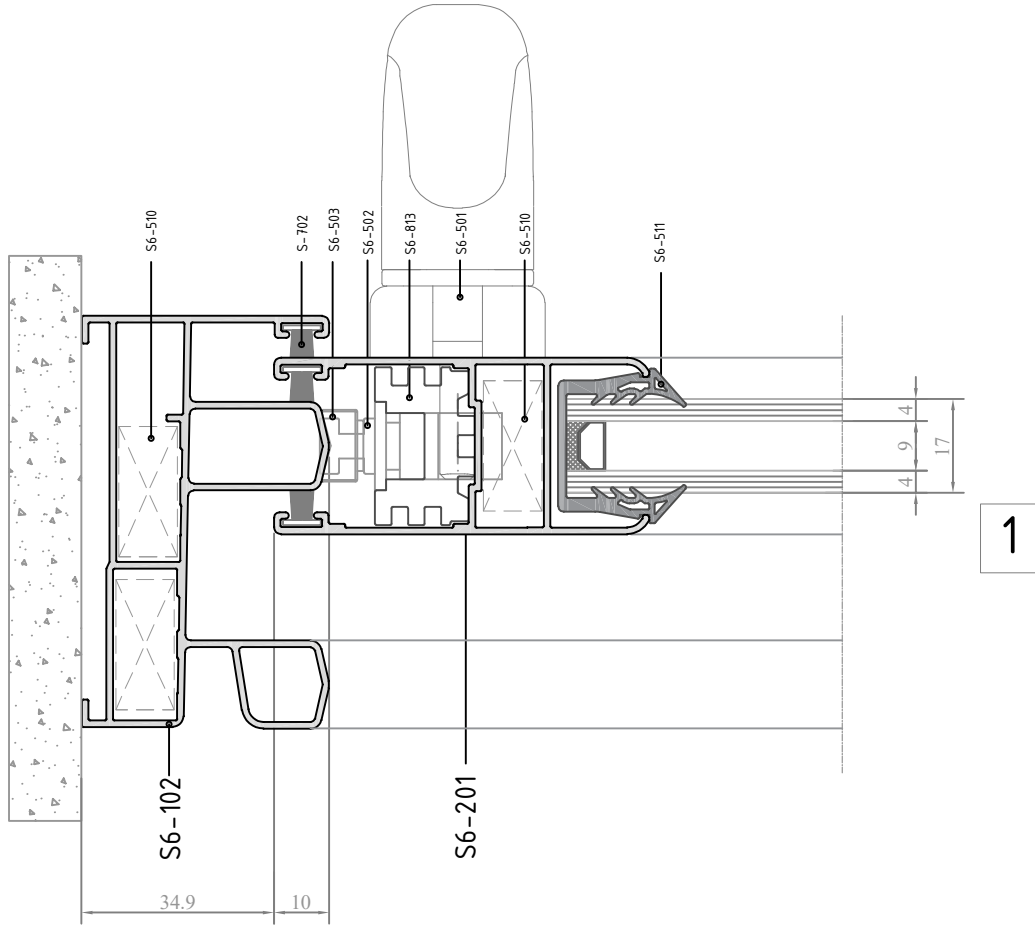
Ağırlık: 241 Gr/m

S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

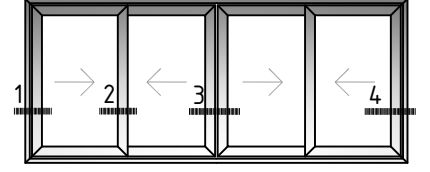
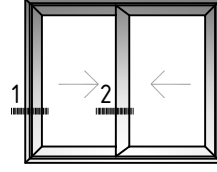


2 raylı sistem detayları
Double rail system details

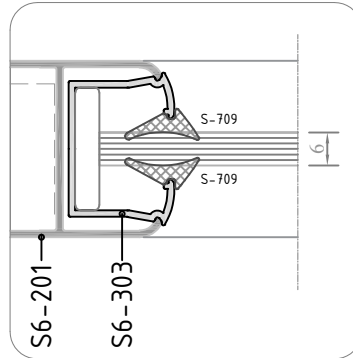
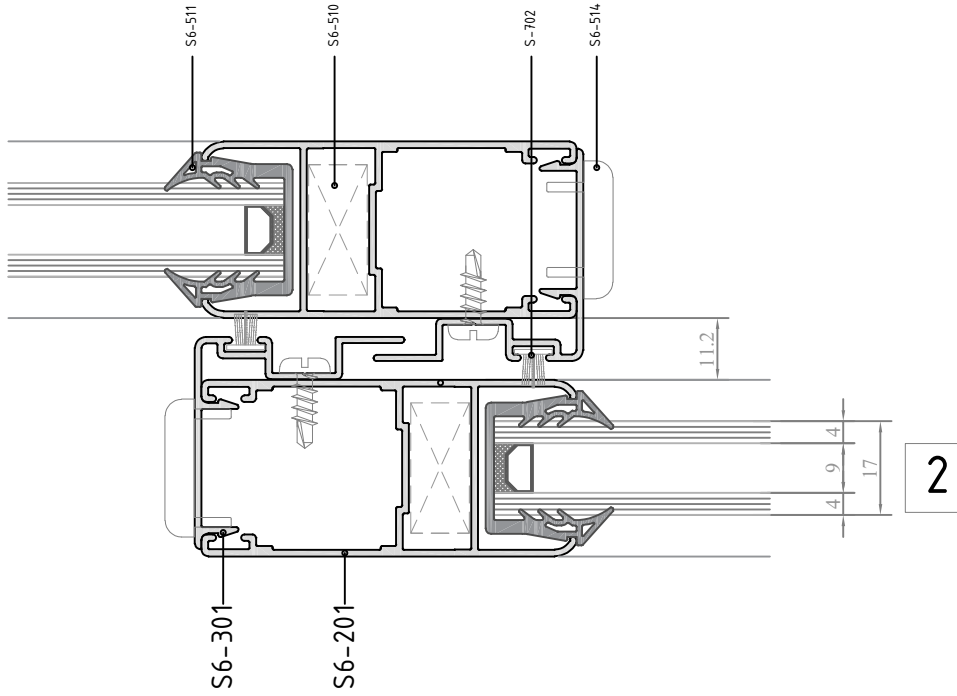


S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

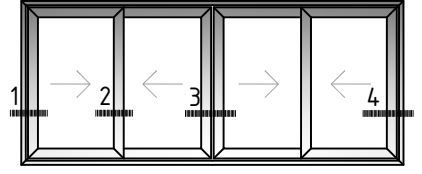
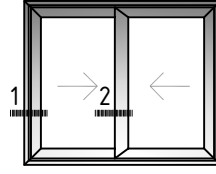


2 raylı sistem detayları
Double rail system details

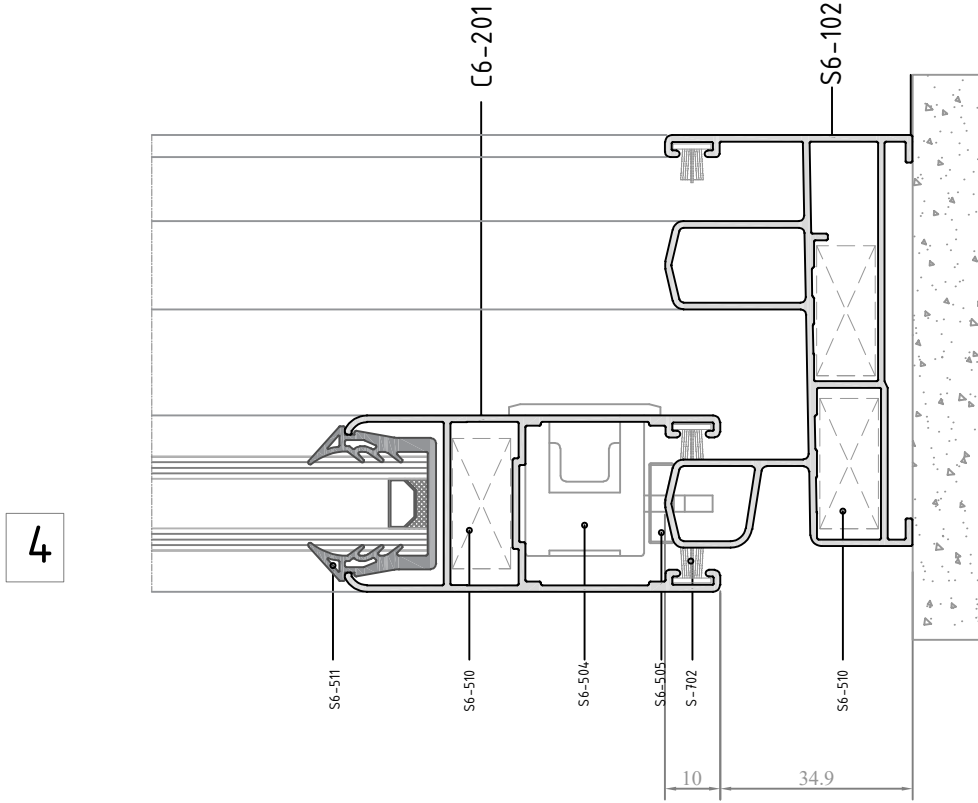


S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

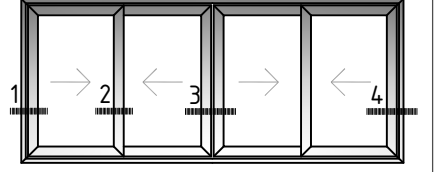
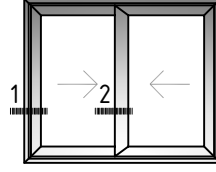


2 raylı sistem detayları
Double rail system details

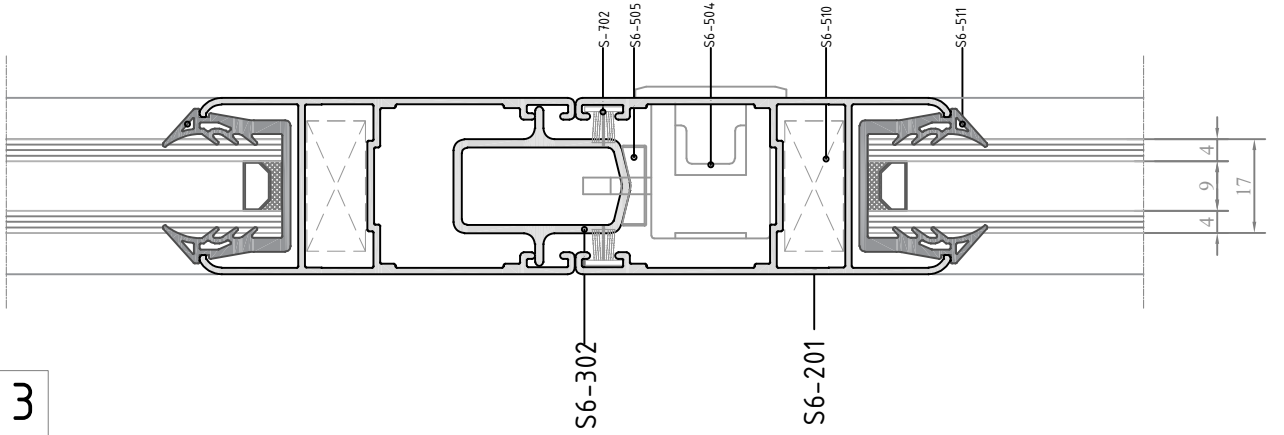
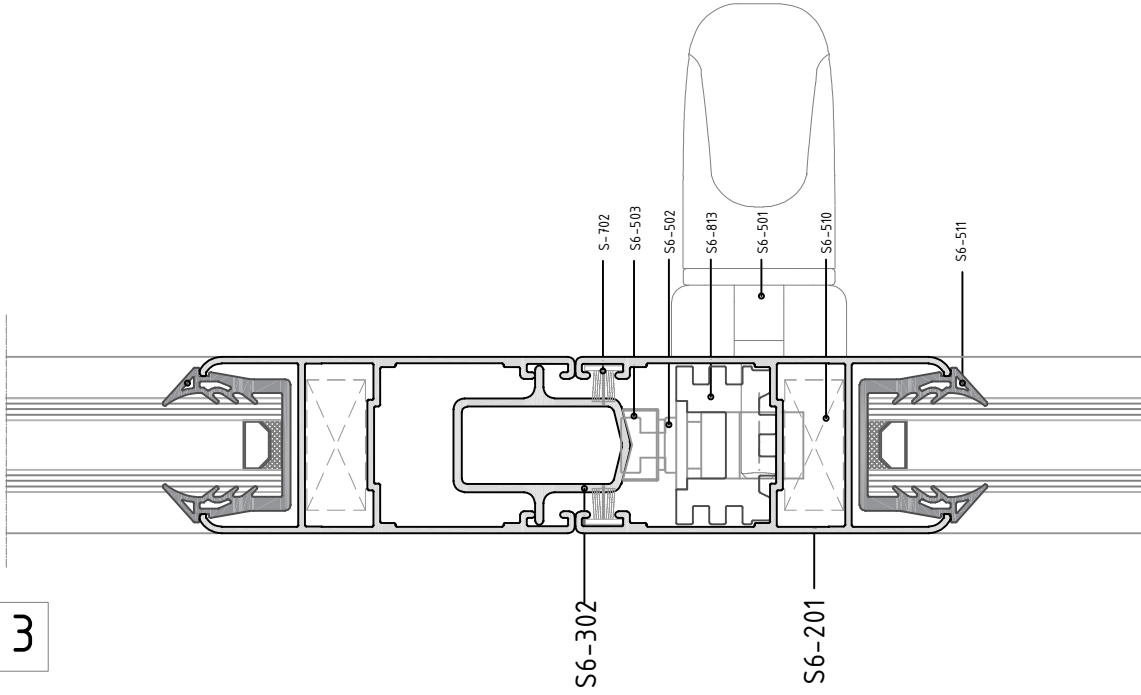


S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

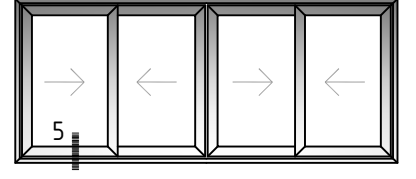
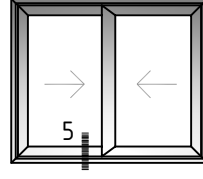


2 raylı sistem detayları
Double rail system details

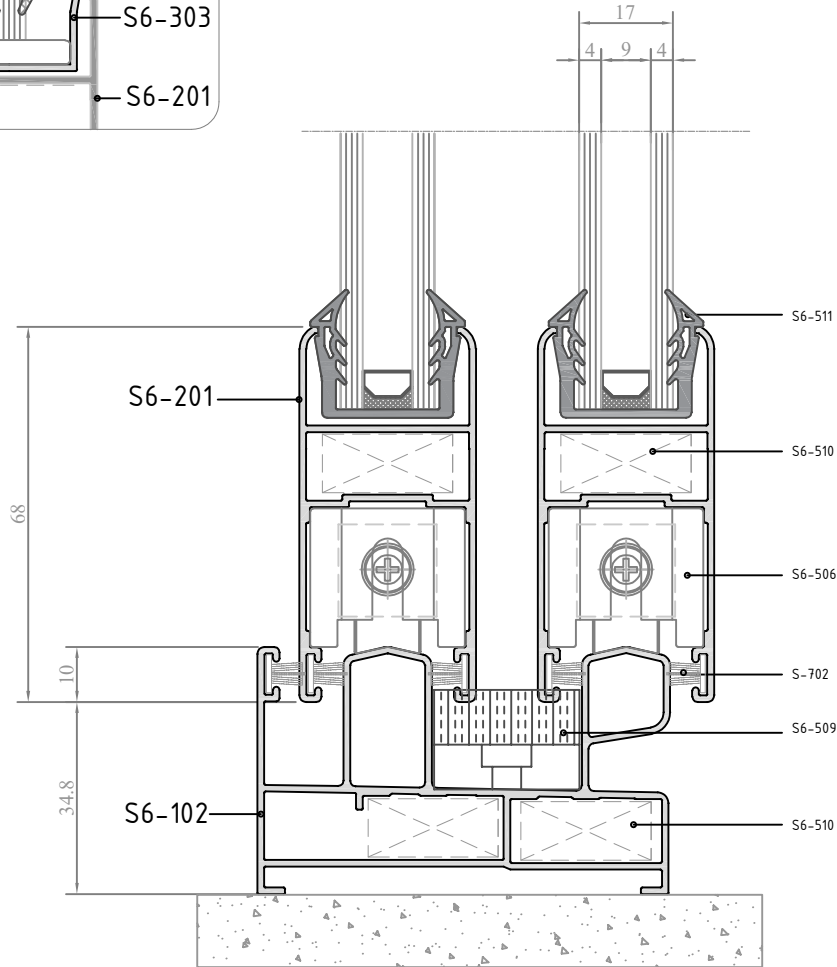
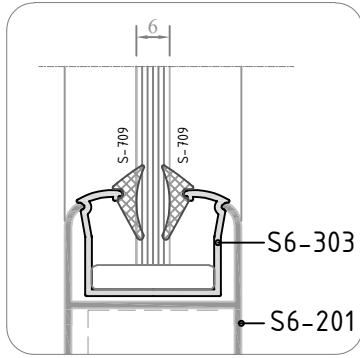


S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



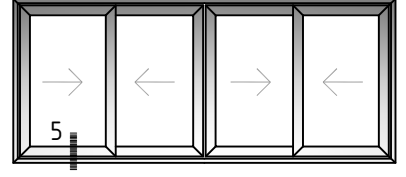
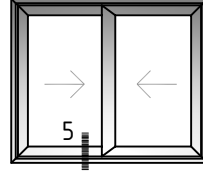
2 raylı sistem detayları
Double rail system details



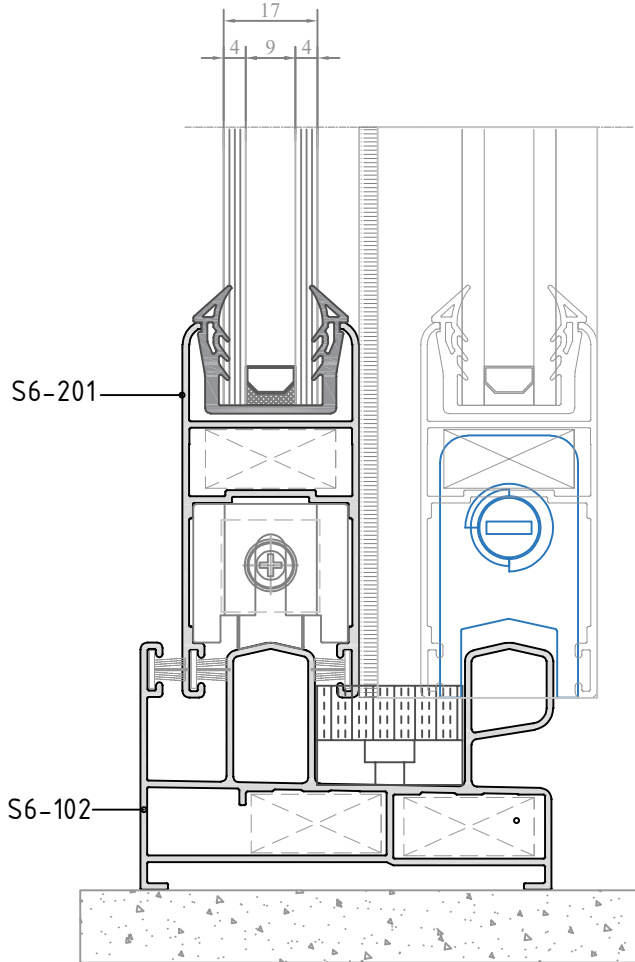
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S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

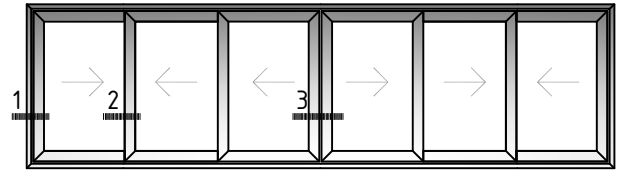


2 raylı sistem detayları
Double rail system details



5

ÜRÜN TEKNİK ÖZELLİKLERİ



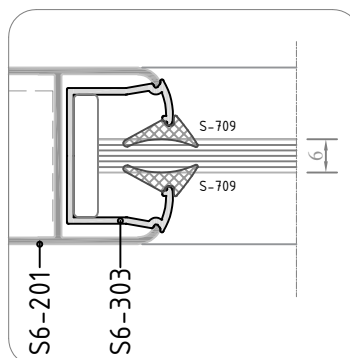
Technical cross-section drawing of a window assembly. The drawing shows the internal structure of the window frame and the glazing unit. Key components and their reference numbers are labeled:

- S6-103**: Points to the outer frame profile.
- S6-702**: Points to the inner frame profile.
- S6-503**: Points to the inner frame profile.
- S6-502**: Points to the inner frame profile.
- S6-813**: Points to the inner frame profile.
- 105-505**: Points to the inner frame profile.
- S6-510**: Points to the inner frame profile.
- S6-511**: Points to the inner frame profile.
- S6-201**: Points to the inner frame profile.
- S6-510**: Points to the inner frame profile.

Dimensions are indicated at the top:

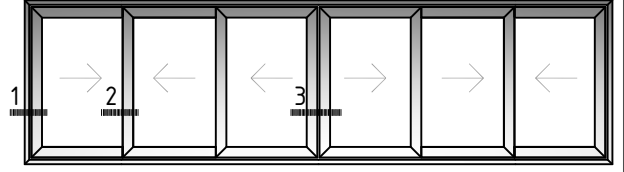
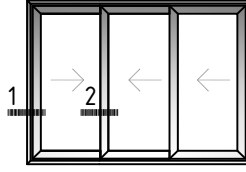
- 35.5**: Overall width of the window assembly.
- 10**: Width of the inner frame profile.

1

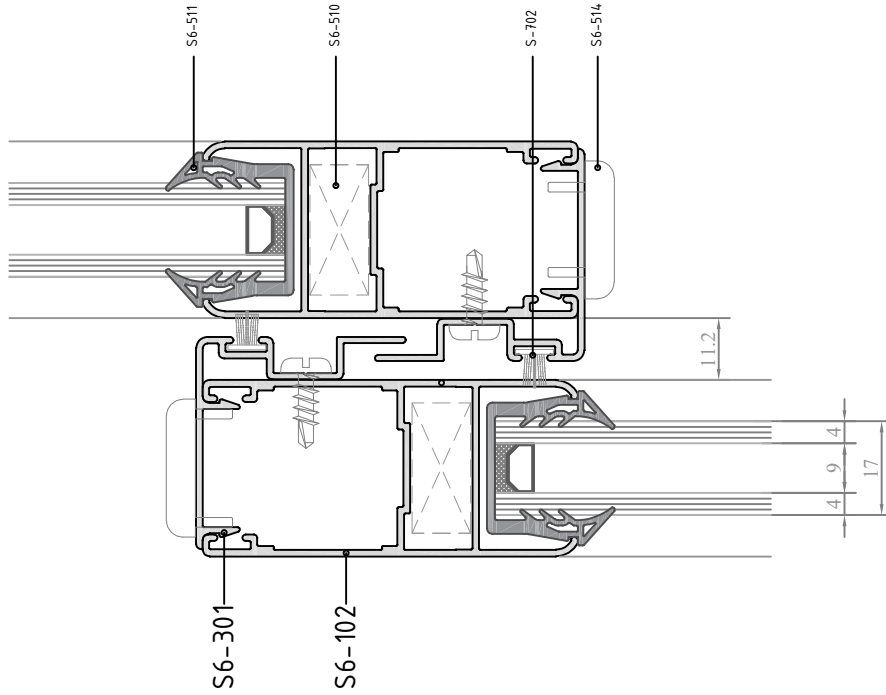


S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



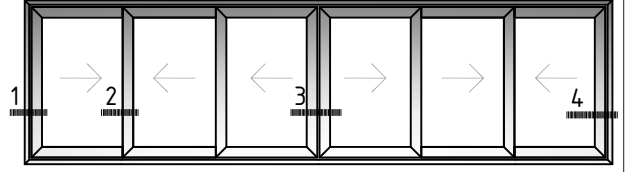
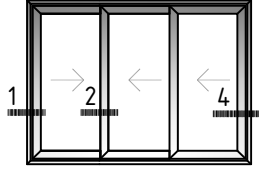
3 raylı sistem detayları
Triple rail system details



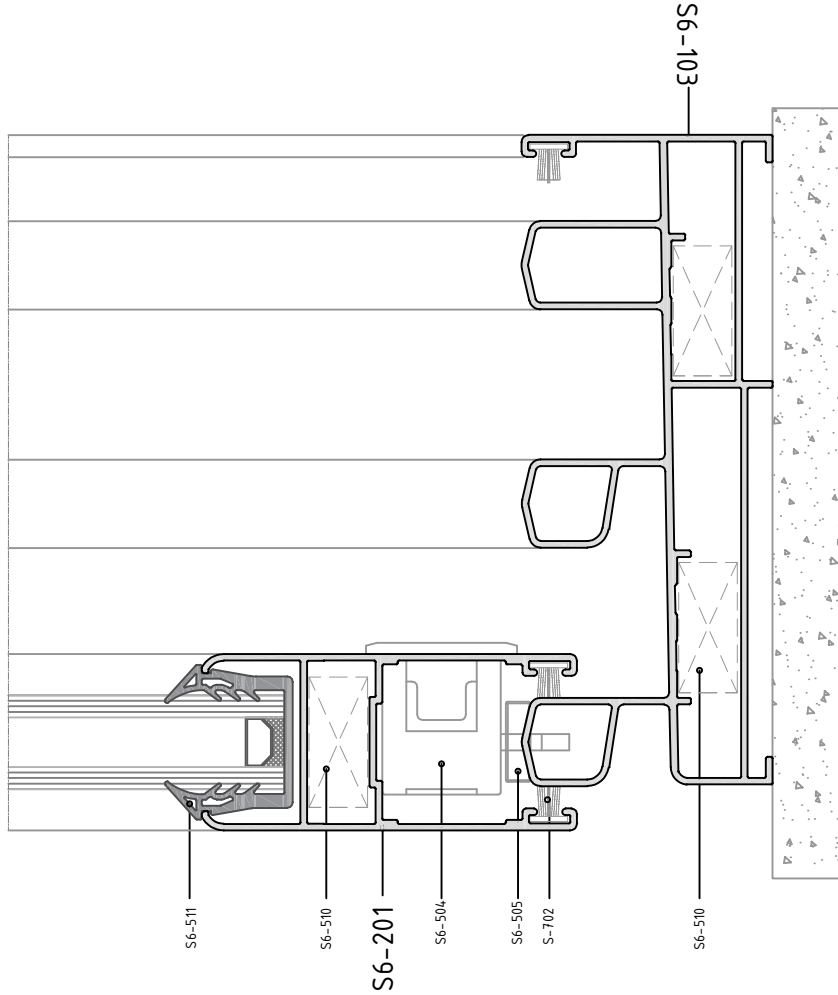
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S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



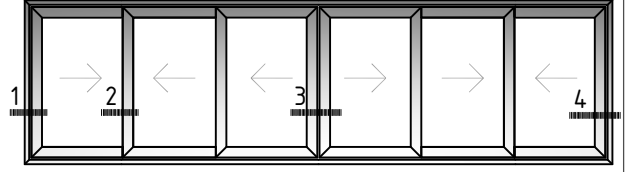
3 raylı sistem detayları
Triple rail system details



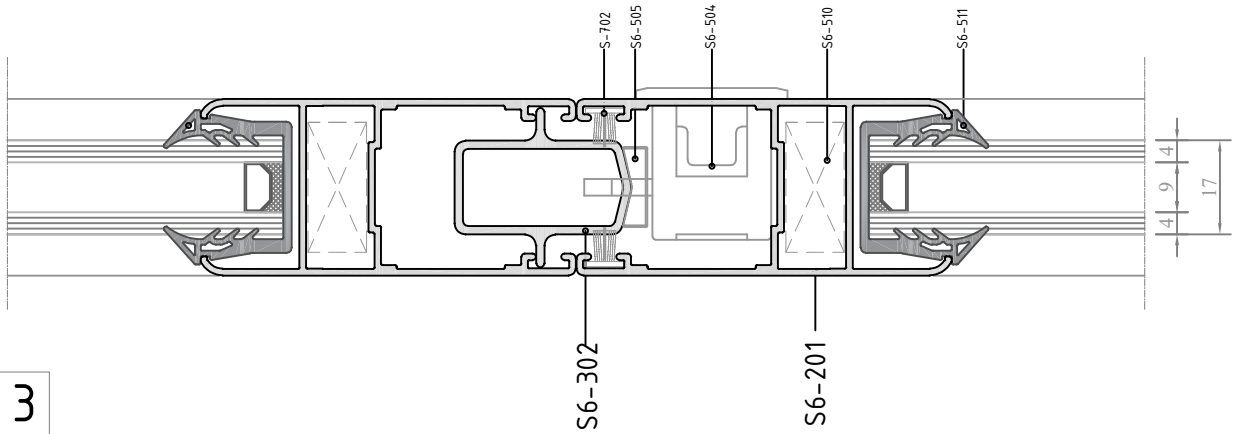
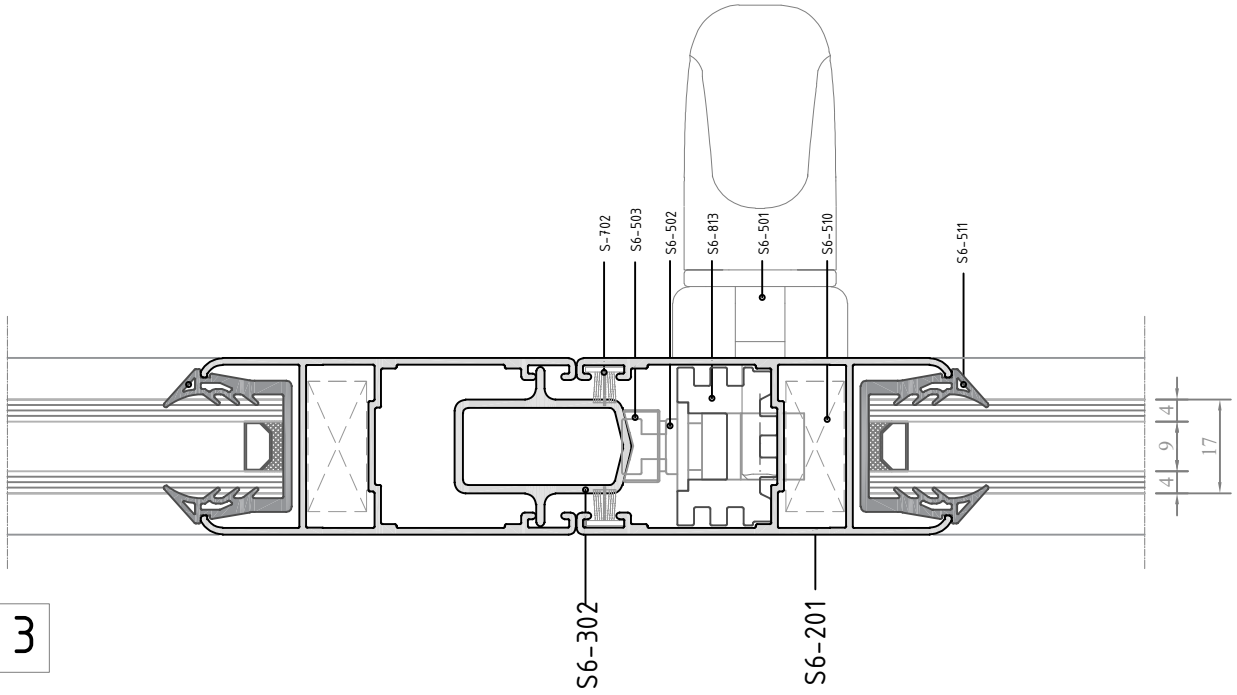
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S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

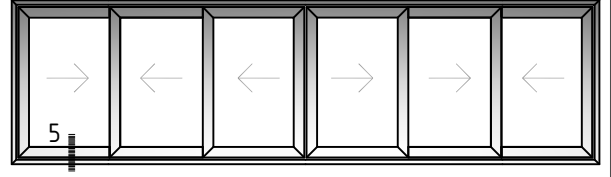
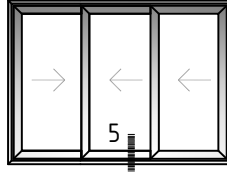


3 raylı sistem detayları
Triple rail system details

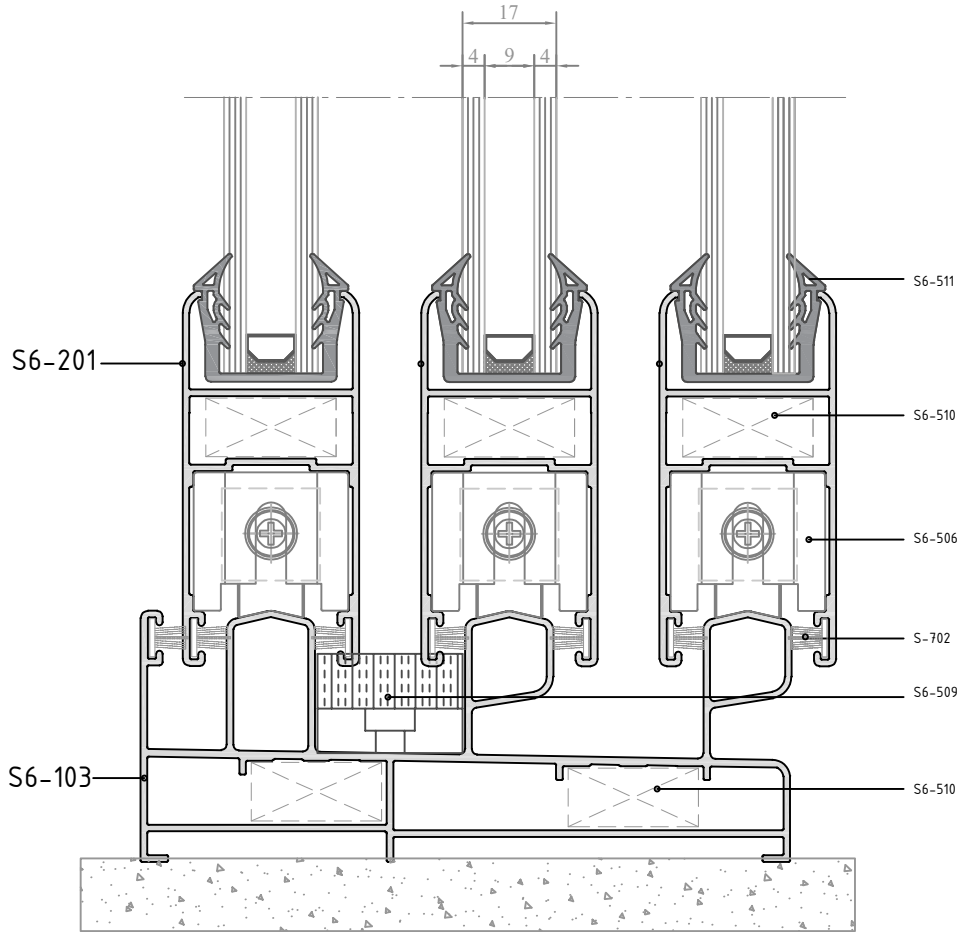
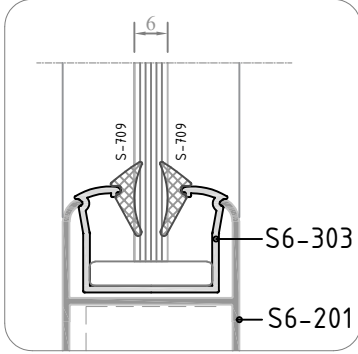


S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

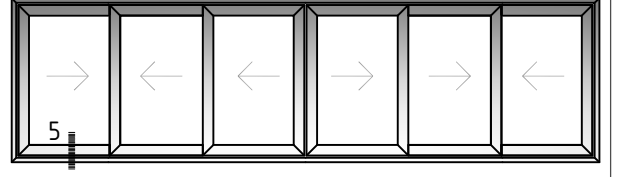
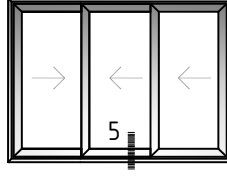


3 raylı sistem detayları
Triple rail system details

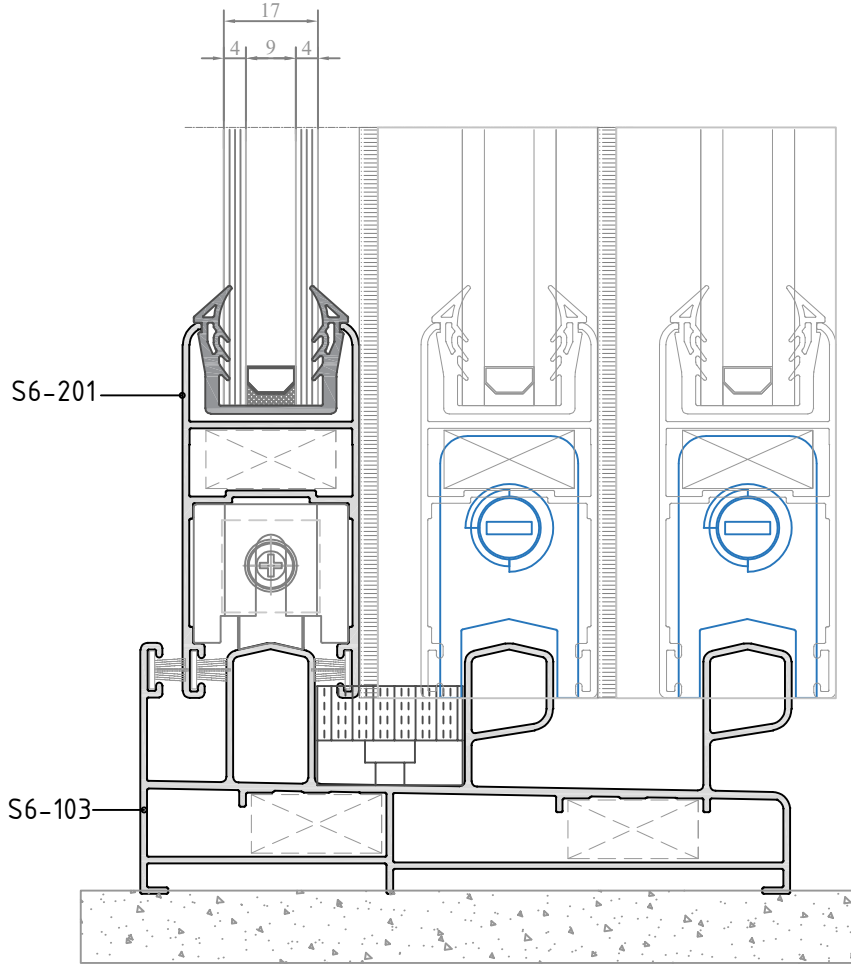


S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

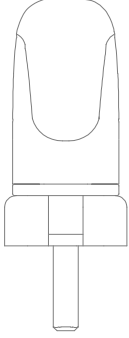
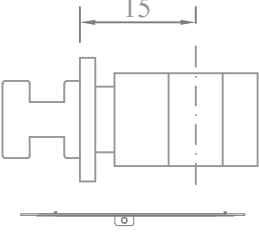
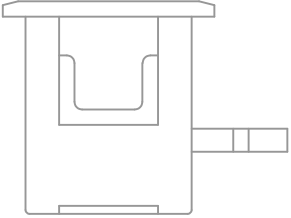
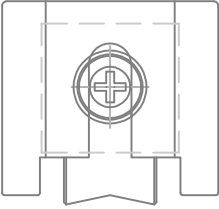
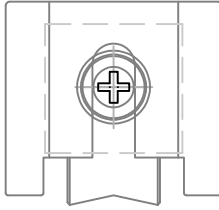


3 raylı sistem detayları
Triple rail system details



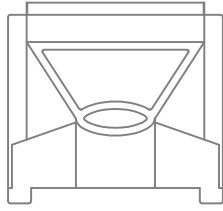
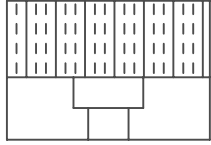
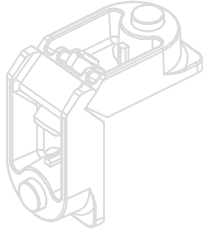
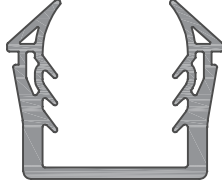
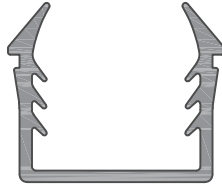
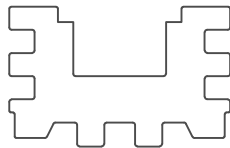
S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

AKSESUARLAR
ACCESSOIRES

AKSESUAR KODU	AKSESUAR RESMİ	AKSESUAR TANIM	DETAY
S6-501		7x7 Kare Mil Kol Adet	
S6-502		Aks 15 mm İspanyolet Adet	S6-502-1 80 lik ispanyolet 2 pimli S6-502-2 100 lük ispanyolet 3 pimli S6-502-3 120 lik ispanyolet 3 pimli S6-502-4 140 lık ispanyolet 4 pimli S6-502-5 160 lık ispanyolet 4 pimli S6-502-6 180 lik ispanyolet 4 pimli
S6-503		İspanyolet Kitleme Karşılık Adet	
S6-504		Havuz Kol Adet	
S6-505		Havuz kol Kitleme karşılık Adet	
S6-506		İkili Rulman Adet İki rulman Toplam 150 Kg	
S6-507		Tekli Rulman Adet İki rulman Toplam 80 Kg	

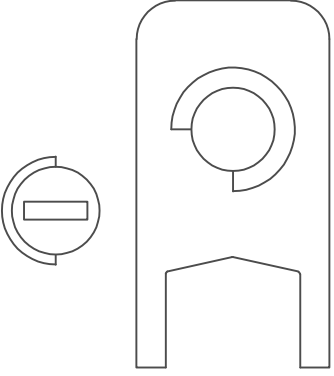
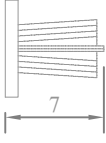
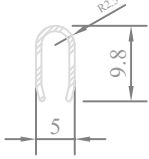
S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

AKSESUARLAR
ACCESSOIRES

AKSESUAR KODU	AKSESUAR RESMİ	AKSESUAR TANIM	DETAY
S6-508		Kanat Stoper Adet	
S6-509		Alt üst hava kesici Adet	
S6-510		Kasa Kanat Köşe bağlantı Adet	
S6-511		17 mm lik Cam Fitili Kg	
S6-512		20 mm lik Cam Fitili Kg	
S6-513		İspanyolet destek PVC Adet Her İspanyolet için 4 Adet	

S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

AKSESUARLAR
ACCESSOIRES

AKSESUAR KODU	AKSESUAR RESMİ	AKSESUAR TANIM	DETAY
S6-514		Kenet Profil PVC kapak Adet	
S-702		Kıl Fitol Metre	
S-844		Çelik Ray Metre	
S-709		Tek cam fitili Kg	

Profil değerleri teoriktir. Ağırlık olarak teslimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

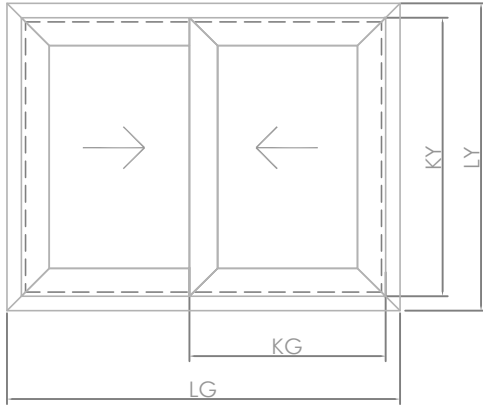
Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2

S6

S6 YALITIMSIZ SÜRME SERİ

S6 NONINSULATED SLIDING SERIES

İMALAT ŞEMASI
PRODUCTION PLAN

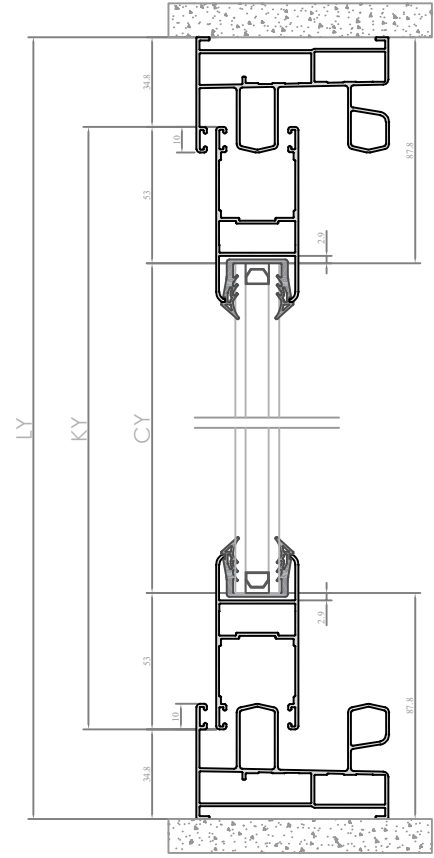


LG = KASA GENİřLİĐ
LY = KASA YŖKSEĐLİĐ

KG = KANAT GENİřLİĐ
KY = KANAT YŖKSEĐLİĐ

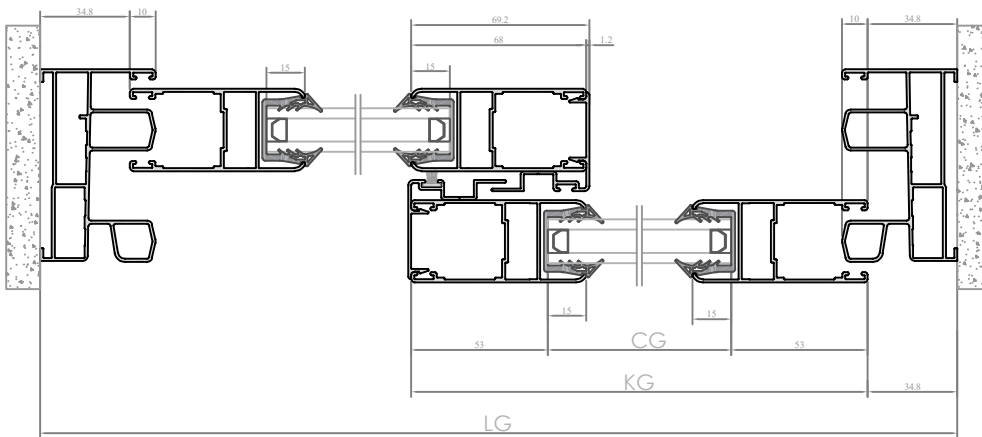
CG = CAM GENİřLİĐ
CY = CAM YŖKSEĐLİĐ

SG = SİNEKLİĐ GENİřLİĐ
SY = SİNEKLİĐ YŖKSEĐLİĐ



$$KY = LY - 69.6$$

$$CY = KY - 106$$



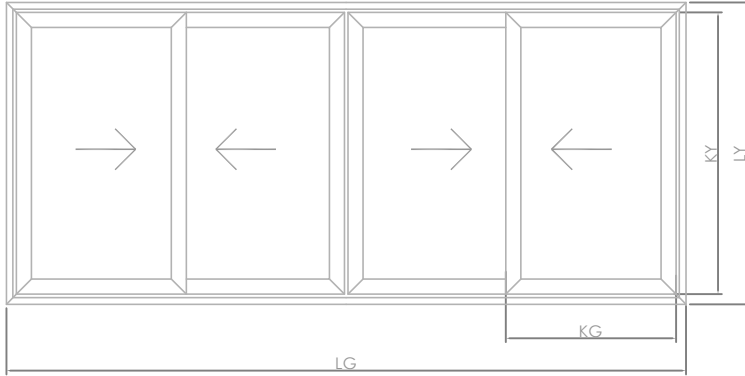
$$KG = \frac{LG - 2}{2}$$

$$CG = KG - 106$$

S6
S6 YALITIMSIZ SÜRME SERİ
S6 NONINSULATED SLIDING SERIES

İMALAT ŞEMASI

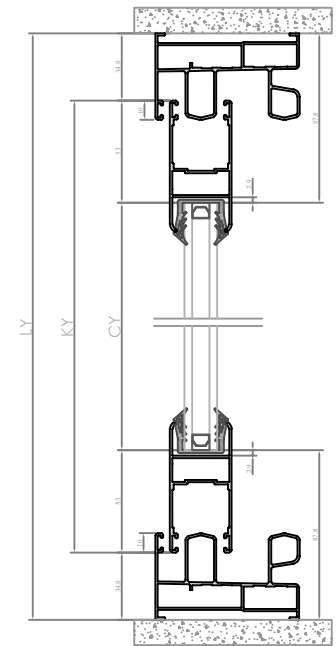
PRODUCTION PLAN



LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

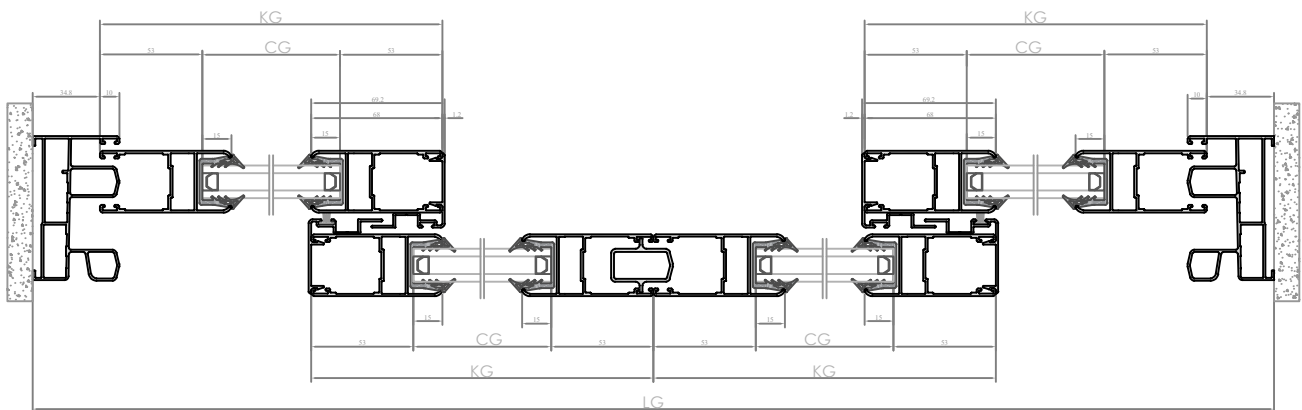
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK



$$KY = LY - 69.6$$

$$CY = KY - 106$$



$$KG = \frac{LG + 67}{4}$$

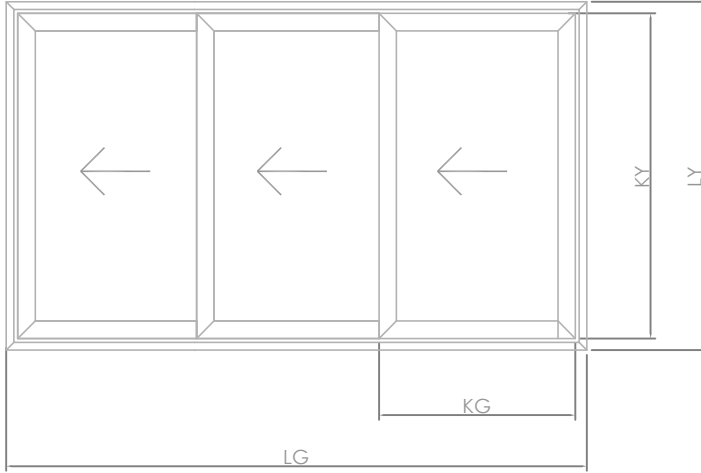
CG= KG-106

S6

S6 YALITIMSIZ SÜRME SERİ

S6 NONINSULATED SLIDING SERIES

İMALAT ŞEMASI
PRODUCTION PLAN

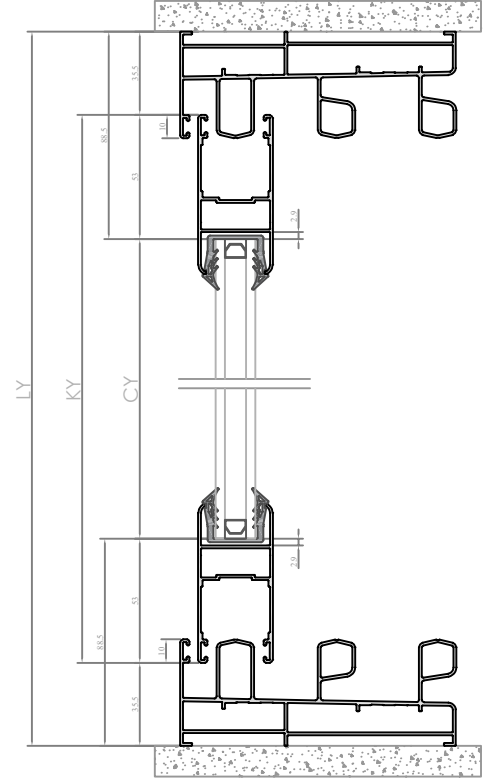


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

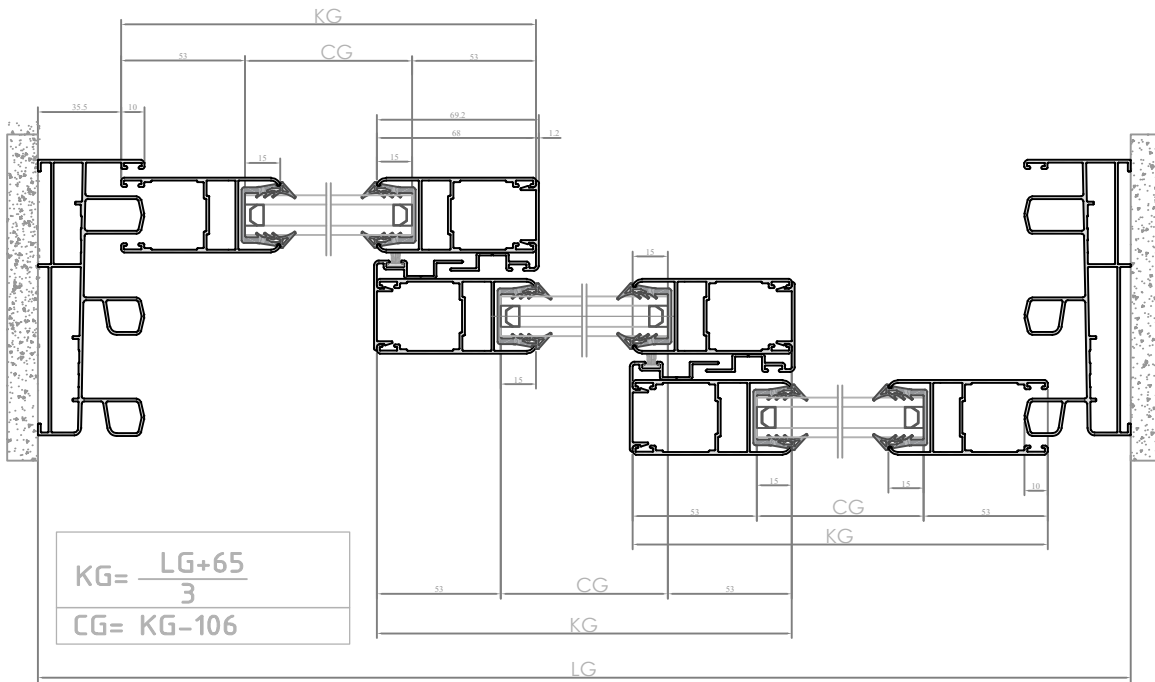
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



$$KY = LY - 69.6$$

$$CY = KY - 106$$



S6 YALITIMSIZ SÜRME SERİ

S6 NONINSULATED SLIDING SERIES

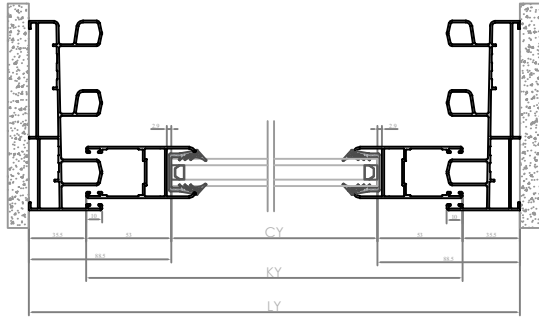
S6 YALITIMSIZ SÜRME SERİ

S6 NONINSULATED SLIDING SERIES

S6 NONINSULATED SLIDING SERIES

İMALAT ŞEMASI
PRODUCTION PLAN

PRODUCTION PLAN



LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK

KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK

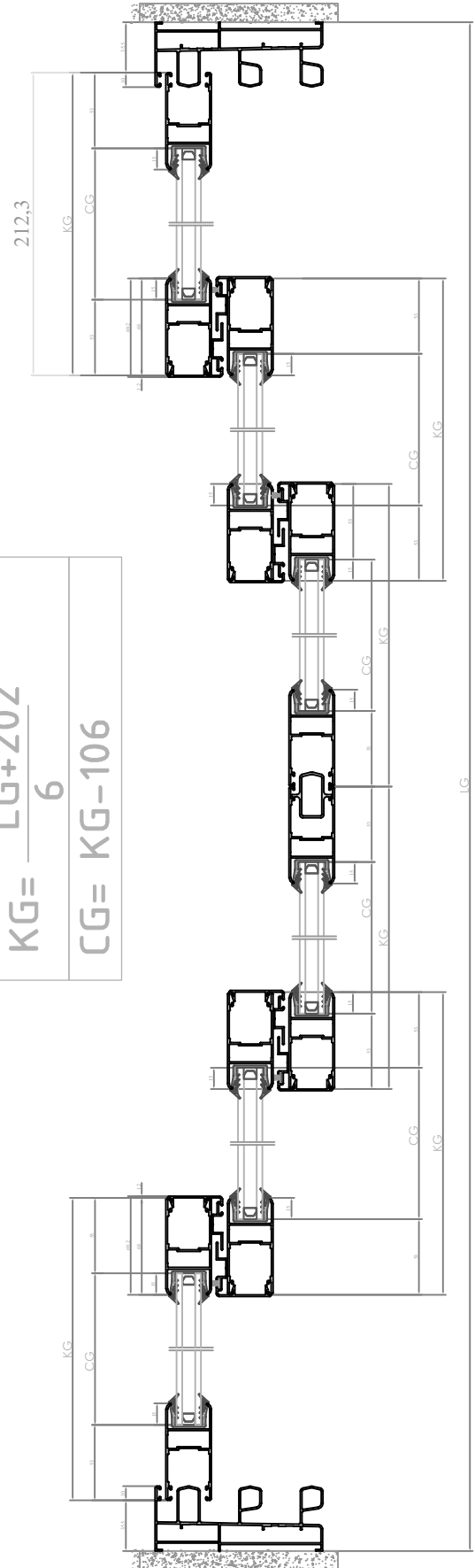
CY = CAM YÜKSEKLİK

$$KY = LY - 69.6$$

CY= KY - 106

$$KG = \frac{LG + 202}{6}$$

CG= KG-106



İMALAT ŞEMASI

PRODUCTION PLAN

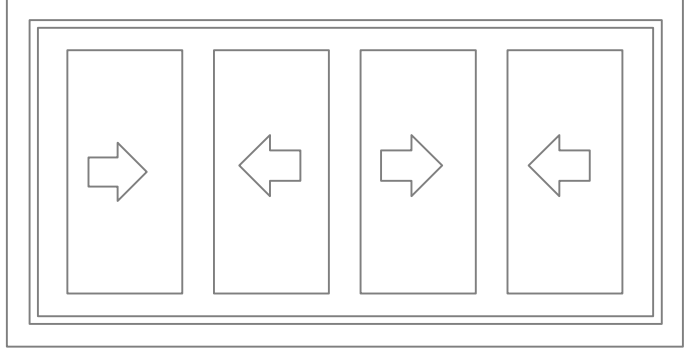
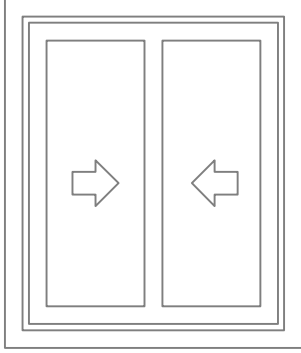


S6

S6 YALITIMSIZ SÜRME SERİ

S6 NONINSULATED SLIDING SERIES

İMALAT ŞEMASI
PRODUCTION PLAN

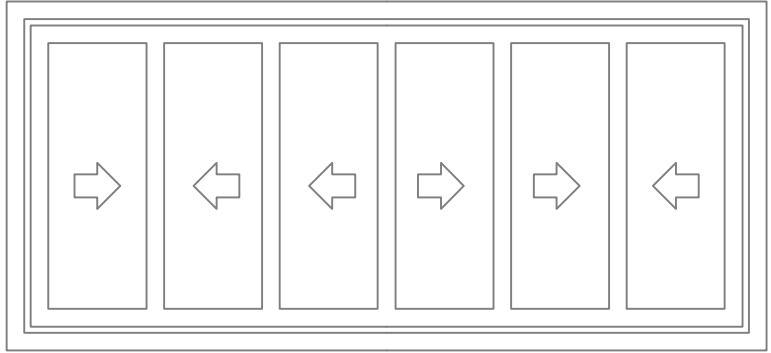
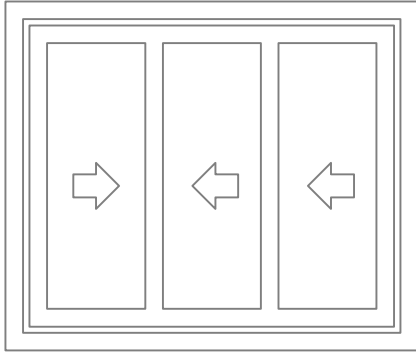


Resim	Kod	Tanım	Miktar
	S6-501	7x7 Kare Mil Kol 1 Adet	1 adet
	S6-502	Alu 15 mm İspanyolet 1 Adet	1 adet
	S6-503	İspanyolet Kilitleme Karyolak İspanyolet Üstündeki pim kadar 2/3/4 Adet	2 adet 3 adet 4 adet
	S6-506 S6-507	İkili Rulman 2 Adet İki rulman Toplam kanat ağırlığına göre 80 Kg / 150 Kg	4 adet
	S6-513	İspanyolet destek PVC 4 Adet Her İspanyolet için 4 Adet	4 adet
	S6-508	Kanat Stopper Her kanata 2 adet Adet	4 adet
	S6-504	Havuz Kul 1 Adet	1 adet
	S6-505	Havuz kul Kilitleme Karyolak 1 Adet	1 adet
	S6-514	Kanat Profili PVC Kapak Her kanat için 2 Adet	4 adet
	S6-509	Alt üst hava kancisi 2 Adet	2 adet
	S6-510	Kasa Kanat Kılavuzluğları Her kanat için 6 Adet Her Hava için 8 Adet	16 adet

2 RAYLI KASA SÜRME TEİLERİ

İSPANYOLET KULLANIM LİMİTLERİ			
S6-502-1	80	İlk İspanyolet 2 pimli	900-1000 MM YE KADAR
S6-502-2	100	İlk İspanyolet 3 pimli	1000-1200 MM YE KADAR
S6-502-3	120	İlk İspanyolet 3 pimli	1200-1400 MM YE KADAR
S6-502-4	140	İlk İspanyolet 4 pimli	1400-1600 MM YE KADAR
S6-502-5	160	İlk İspanyolet 4 pimli	1600-1800 MM YE KADAR
S6-502-6	180	İlk İspanyolet 4 pimli	1800-2200 MM YE KADAR

Resim	Kod	Tanım	Miktar
	S6-501	7x7 Kare Mil Kol 1 Adet	3 adet
	S6-502	Alu 15 mm İspanyolet 1 Adet	3 adet
	S6-503	İspanyolet Kilitleme Karyolak İspanyolet Üstündeki pim kadar 2/3/4 Adet	6 adet 8 adet 12 adet
	S6-506 S6-507	İkili Rulman 2 Adet İki rulman Toplam kanat ağırlığına göre 80 Kg / 150 Kg	8 adet
	S6-513	İspanyolet destek PVC 4 Adet Her İspanyolet için 4 Adet	12 adet
	S6-508	Kanat Stopper Her kanata 2 adet Adet	6 adet
	S6-504	Havuz Kul 1 Adet	1 adet
	S6-514	Kanat Profili PVC Kapak Her kanat için 2 Adet	8 adet
	S6-509	Alt üst hava kancisi 2 Adet	4 adet
	S6-510	Kasa Kanat Kılavuzluğları Her kanat için 6 Adet Her Hava için 8 Adet	24 adet



Resim	Kod	Tanım	Miktar
	S6-501	7x7 Kare Mil Kol 1 Adet	2 adet
	S6-502	Alu 15 mm İspanyolet 1 Adet	2 adet
	S6-503	İspanyolet Kilitleme Karyolak İspanyolet Üstündeki pim kadar 2/3/4 Adet	4 adet 6 adet 8 adet
	S6-506 S6-507	İkili Rulman 2 Adet İki rulman Toplam kanat ağırlığına göre 80 Kg / 150 Kg	6 adet
	S6-513	İspanyolet destek PVC 4 Adet Her İspanyolet için 4 Adet	8 adet
	S6-508	Kanat Stopper Her kanata 2 adet Adet	4 adet
	S6-504	Havuz Kul 1 Adet	1 adet
	S6-514	Kanat Profili PVC Kapak Her kanat için 2 Adet	8 adet
	S6-509	Alt üst hava kancisi 2 Adet	4 adet
	S6-510	Kasa Kanat Kılavuzluğları Her kanat için 6 Adet Her Hava için 8 Adet	20 adet

3 RAYLI KASA SÜRME TEİLERİ

İSPANYOLET KULLANIM LİMİTLERİ			
S6-502-1	80	İlk İspanyolet 2 pimli	900-1000 MM YE KADAR
S6-502-2	100	İlk İspanyolet 3 pimli	1000-1200 MM YE KADAR
S6-502-3	120	İlk İspanyolet 3 pimli	1200-1400 MM YE KADAR
S6-502-4	140	İlk İspanyolet 4 pimli	1400-1600 MM YE KADAR
S6-502-5	160	İlk İspanyolet 4 pimli	1600-1800 MM YE KADAR
S6-502-6	180	İlk İspanyolet 4 pimli	1800-2200 MM YE KADAR

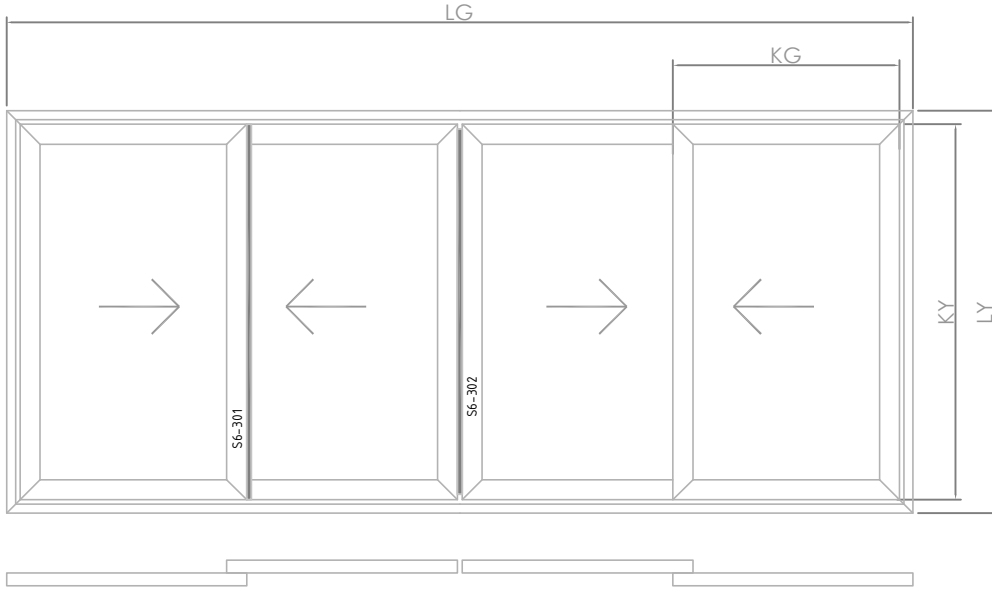
Resim	Kod	Tanım	Miktar
	S6-501	7x7 Kare Mil Kol 1 Adet	3 adet
	S6-502	Alu 15 mm İspanyolet 1 Adet	3 adet
	S6-503	İspanyolet Kilitleme Karyolak İspanyolet Üstündeki pim kadar 2/3/4 Adet	6 adet 8 adet 12 adet
	S6-506 S6-507	İkili Rulman 2 Adet İki rulman Toplam kanat ağırlığına göre 80 Kg / 150 Kg	12 adet
	S6-513	İspanyolet destek PVC 4 Adet Her İspanyolet için 4 Adet	12 adet
	S6-508	Kanat Stopper Her kanata 2 adet Adet	6 adet
	S6-504	Havuz Kul 1 Adet	3 adet
	S6-514	Kanat Profili PVC Kapak Her kanat için 2 Adet	16 adet
	S6-509	Alt üst hava kancisi 2 Adet	8 adet
	S6-510	Kasa Kanat Kılavuzluğları Her kanat için 6 Adet Her Hava için 8 Adet	32 adet

S6

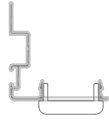
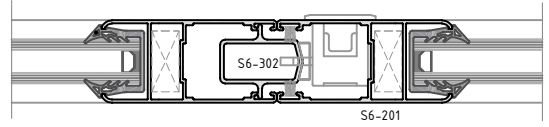
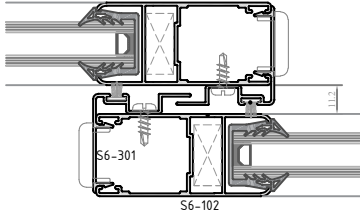
S6 YALITIMSIZ SÜRME SERİ

S6 NONINSULATED SLIDING SERIES

İMALAT ŞEMASI
PRODUCTION PLAN



LG = KASA GENİřLİK
LY = KASA YÜKSEKLİK
KG = KANAT GENİřLİK
KY = KANAT YÜKSEKLİK



PROFİL KESİM BOYU : KY



S6-301

PROFİL KESİM BOYU : KY - 30 mm



S6-302