

Sistem **Al**

A L Ü M İ N Y U M



S32

KLASİK HAFİF
SÜRME SİSTEM

CLASSIC LIGHT
SLIDING SYSTEM

Alüminyumun Geleceğinde İmzamız Var!
Our Signature Shapes The Future of Aluminium!



30 yıllık deneyimi ve yenilikçi vizyonu ile alanına liderlik eden Sistem Alüminyum, Tekirdağ Ergene’de 120 bin metrekare-si kapalı olmak üzere toplam 330 bin metrekarelik alana kurulu tesislerinde üretim faaliyetlerini sürdürmektedir. Kalıp üretiminden başlayarak dökümhane - alüminyum billet, ekstrüzyon hatları, elektrostatik toz boya ve eloksal tesisleri, ahşap kaplama bölümü, mekanik işlem tesisi ve kompozit panel üretim hatlarını bünyesinde barındıran üretim üssü, tam entegre yapısıyla öne çıkmaktadır.

Sistem Alüminyum, mimari ve endüstriyel uygulamalarda kullanılan alüminyum ekstrüzyon profiller ve cephe sistemleri için alüminyum kompozit paneller olmak üzere iki ana ürün grubunda üretim yapmaktadır. Bunlara ek olarak, 2021 yılı itibarıyla Dövme (forging) Alüminyum Tesisi’ni de faaliyete geçirmiştir.

İhracat satış rakamları ile İDDMİB tarafından düzenlenen “İhracatın Metalik Yıldızları” ödül törenlerinde, “Alüminyum Çubuk ve Profiller” kategorisinde 2018, 2019, 2020, 2022 ve 2024 yıllarında birincilik, 2021 ve 2023 yılında ise ikincilik ödülüne layık görülmüştür. Bugün 4 kıtada, 75’ten fazla ülkeye ihracat gerçekleştirmektedir. İstanbul Sanayi Odası tarafından hazırlanan 'Türkiye’nin En Büyük 500 Sanayi Kuruluşu' listesinde Sistem Alüminyum, 2024 yılında 313’üncü sırada yer aldı.

Sistem Alüminyum, yıllık 103 bin ton alüminyum profil üretim kapasitesine sahip tesislerinde; yapı, havacılık, denizcilik, otomotiv, beyaz eşya, elektrik ve enerji gibi birçok sektör için ürün ve hizmet geliştirmektedir.

CE, TSE, QUALICOAT (statik toz boya uygulamaları) ve QUALANOD (eloksal uygulamaları) belgelerine sahip olan Sistem Alüminyum, 2024 yılında devlet destekli Turquality Marka Destek Programı’na dahil olmuştur.

Ayrıca aşağıdaki yönetim sistemleri belgelerine sahiptir:

- IATF 16949 Otomotiv Kalite Yönetim Sistemi
- AS 9100 Havacılık, Savunma ve Uzay Kalite Yönetim Sistemi
- ISO 9001 Kalite Yönetim Sistemi
- ISO 14001 Çevre Yönetim Sistemi
- ISO 45001 İş Sağlığı ve Güvenliği Yönetim Sistemi
- ISO 50001 Enerji Yönetim Sistemi
- ISO/IEC 27001 Bilgi Güvenliği Yönetim Sistemi

Sistem Alüminyum, CE, UKCA ve TSE belgeleriyle ürün kalitesini güvence altına almaktadır. Ek olarak, üretim süreçlerinde yer alan ve ağır metal içerebilen kimyasalların, yalnızca yasal sınırlar dahilinde ve REACH ile RoHS kısıtlamalarına uygun şekilde kullanıldığını, doğaya saygılı üretim anlayışını benimsediğini taahhüt etmektedir. Müşteri taleplerine istinaden, statik toz boya uygulamaları için QUALICOAT, eloksal uygulamaları için ise QUALANOD belgelerini sunmaktadır.

Yetkilendirilmiş Yükümlü Statüsü (YYS) belgesi ile Sistem Alüminyum, dış ticarete güvenilirlik ve uygunluk esaslarına göre ihracat yapmaktadır.



With 30 years of experience and an innovative vision, Sistem Alüminyum leads its sector from its production facilities located in Ergene, Tekirdağ, spanning a total area of 330,000 square meters, including 120,000 square meters of indoor space. As a fully integrated manufacturing hub, it houses all key operations from die production to aluminum billet casting, extrusion lines, electrostatic powder coating and anodizing facilities, wood effect coating, mechanical processing plant, and aluminum composite panel production lines.

Sistem Alüminyum operates under two main product groups: aluminum extrusion profiles for architectural and industrial applications, and aluminum composite panels for façade systems. Additionally, as of 2021, the company launched its Forging Aluminum Facility.

Recognized for its export achievements, Sistem Alüminyum received first place awards in the “Aluminum Bars and Profiles” category at the “Metallic Stars of Export” ceremonies organized by IDDMIB in 2018, 2019, 2020, 2022, and 2024, and secured second place in 2021, 2023. Today, the company exports to over 75 countries across 4 continents. Ranked 313th in the 'Top 500 Industrial Enterprises of Turkey 2024' list by the Istanbul Chamber of Industry, Sistem Alüminyum has an annual production capacity of 103,000 tons of aluminum profiles, serving industries such as construction, aerospace, marine, automotive, white goods, electrical, and energy.

Sistem Alüminyum holds CE, TSE, QUALICOAT (for powder coating), and QUALANOD (for anodizing) certifications and was included in the state-supported Turquality Brand Support Program in 2024.

The company also holds the following management system certifications:

- IATF 16949 Automotive Quality Management System
- AS 9100 Aerospace, Defense and Space Quality Management System
- ISO 9001 Quality Management System
- ISO 14001 Environmental Management System
- ISO 45001 Occupational Health and Safety Management System
- ISO 50001 Energy Management System
- ISO/IEC 27001 Information Security Management System

Sistem Alüminyum ensures product quality through CE, UKCA, and TSE certifications. Furthermore, the company commits to environmentally responsible production by ensuring that chemicals potentially containing heavy metals are used only within legal limits and in compliance with REACH and RoHS regulations. Upon customer request, QUALICOAT certificates for powder coating and QUALANOD certificates for anodizing applications are provided.

With its Authorized Economic Operator (AEO) status, Sistem Alüminyum conducts its foreign trade operations in accordance with reliability and compliance principles.



MİMARİ SİSTEM KATALOGLARI / ARCHITECTURAL SYSTEM CATALOGUES

CEPHE & IŞIKLIK SİSTEMLERİ FACADE & SKYLIGHT SYSTEMS	F50 ENERGY YÜKSEK YALITIMLI PERFORMANS CEPHE HIGH INSULATED PERFORMANCE FACADE	F50 Energy: Kondens Sistem Kapaklı Cephe / Capped Curtain Wall System With Condensation Line F50 Energy: Kondens Sistem Entegre Cephe / Integrated Curtain Wall System With Condensation Line F50 Energy: Kondens Sistem Yarı Kapaklı Cephe / Semi-Capped Curtain System With Condensation Line
	F50 CLASSIC YALITIMLI KLASİK CEPHE INSULATED CLASSIC FACADE	F50 Classic: Klasik Sistem Kapaklı Cephe / Classic Capped Curtain Wall System F50 Classic: Klasik Sistem Entegre Cephe / Classic Integrated Curtain Wall System F50 Classic: Klasik Sistem Yarı Kapaklı Cephe / Classic Semi-Capped Curtain Wall System F50 Classic: Klasik Sistem Kasetli Silikon Cephe / Classic Silicone Curtain Wall System With Structural Cells
	ÇELİK TAKVİYELİ CEPHE & IŞIKLIK SİSTEMLERİ / STEEL REINFORCED & SKYLIGHT SYSTEMS	ÇT68: Çelik Takviyeli Cephe / Steel Reinforced Curtain Wall ÇT94: Çelik Takviyeli Cephe / Steel Reinforced Curtain Wall SKY50: Işıklık Sistemi / Skylight System SKY78: Işıklık Sistemi (Çelik Takviyeli) / Skylight System (Steel Reinforced)
KAPI & PENCERE SİSTEMLERİ DOOR & WINDOW SYSTEMS	W55 YALITIMLI&Y.SIZ PENCERE & KAPI / W55 INSULATED&UNINSULATED WINDOW & DOOR	W1-W55-1,6T: Yalıtımlı P. ve K. / Insulated W. and D. / W2-W55-1,6: Y.sız P. ve K. / Uninslated W. and D. W3-W55-2T: Yalıtımlı P. ve K. / Insulated W. and D. / W4-W55-2: Y.sız P. ve K. / Uninsulated W. and D.
	W65 YALITIMLI PENCERE & KAPI / W65 INSULATED WINDOW & DOOR	W5-W65-1,6T: Yalıtımlı Pencere ve Kapi / Insulated Window and Door W6-W65-2T: Yalıtımlı Pencere ve Kapi / Insulated Window and Door
	W75 YALITIMLI PENCERE & KAPI / W75 INSULATED WINDOW & DOOR	W7-W75-1,6T: Yalıtımlı Pencere ve Kapi / Insulated Window and Door W8-W75-2T: Yalıtımlı Pencere ve Kapi / Insulated Window and Door
	WH70 YALITIMLI PENCERE & KAPI / WH70 INSULATED WINDOW & DOOR	WH 70: Yalıtımlı Pencere ve Kapi Sistemi / Insulated Window and Door System
	WH85 YALITIMLI PENCERE & KAPI / WH85 INSULATED WINDOW & DOOR	WH 85: Yüksek Yalıtımlı Pencere ve Kapi Sistemi / High Insulated Window and Door System
	BF85 KATLANIR KAPI SİSTEMİ / BF85 BI-FOLDING DOOR SYSTEM	BF 85: Isı Yalıtımlı Katlanır Kapi Sistemi / BF 85: Insulated Folding Door System
SÜRME SİSTEMLER SLIDING SYSTEMS	S45 YALITIMLI & YALITIMSIZ SÜRME / S45 INSULATED & UNINSULATED SLIDING	S1-S45-T: Yalıtımlı Sürme Kapi (Kaldır&Sür ve Klasik) / Insulated Sliding Door (Lift&Slide and Classic) S2-S45: Yalıtımsız Sürme Kapi (Kaldır&Sür ve Klasik) / Uninsulated Sliding Door (Lift&Slide and Classic)
	S65 YALITIMLI SÜRME / S65 INSULATED SLIDING	S3-S65-T: Yalıtımlı Sürme Kapi (Kaldır&Sür) / Insulated Sliding Door (Lift&Slide)
	S32 YALITIMLI & YALITIMSIZ SÜRME / S32 INSULATED & UNINSULATED SLIDING	S5-S32-T: Yalıtımlı & Yalıtımsız Klasik Hafif Sürme Kapi / Insulated & Uninsulated Classic Light Sliding Door
	S80 YALITIMLI SÜRME / S80 INSULATED SLIDING	S80-Teona: Yüksek Yalıtımlı Performans Sürme Kapi / High Insulated Performace Sliding Door (ECOSLIDE)
	M150 MİNİMAL SÜRME SİSTEMİ / M150 MINIMAL SLIDING SYSTEM	M150 Minimal Sürme Sistemi / M150 Minimal Sliding System
OFİS BÖLME SİSTEMLERİ OFFICE PARTITION SYSTEMS	YALITIMSIZ SİSTEMLER / UNINSULATED SYSTEMS	OB1-120: Struktürel Ofis Bölme Sistemi / Structural Office Partition System OB2-105: Çeçeveli Ofis Bölme Sistemi / Framed Office Partition System OB3-83: Kapaklı Ofis Bölme Sistemi / Capped Office Partition System OB4-45: Cam Cama Ofis Bölme Sistemi / Glass Office Partition System
CEPHE KAPLAMA FACADE CLADDING		Kompozit Panel Taşıyıcı Sistemi / Composite Panel Carriage System Terracotta Cephe Kaplama Sistemi / Terracotta Facade Cladding System Seramik Cephe Kaplama Sistemi / Ceramic Facade Cladding System
TAMAMLAYICI MİMARİ SİSTEMLER COMPLEMENTARY ARCHITECTURAL SYSTEMS	YALITIMSIZ SİSTEMLER / UNINSULATED SYSTEMS	G120 Giyotin Sistem / G120 Guillotine System Isı Camlı Cam Balkon Sistemi / Double Glazing Balcony System Kare Küpeşte ve Korkuluk Sistemleri / Square Railing and Balustrade Systems Menfez Sistemleri / Louver Systems Pervazlı Kapi Sistemleri / Door Sill Systems Güneş Kırıcı Sistem / Sunbreaker System C60 Yalıtımsız Doğrama Sistemleri / C60 Uninsulated Hinged Systems

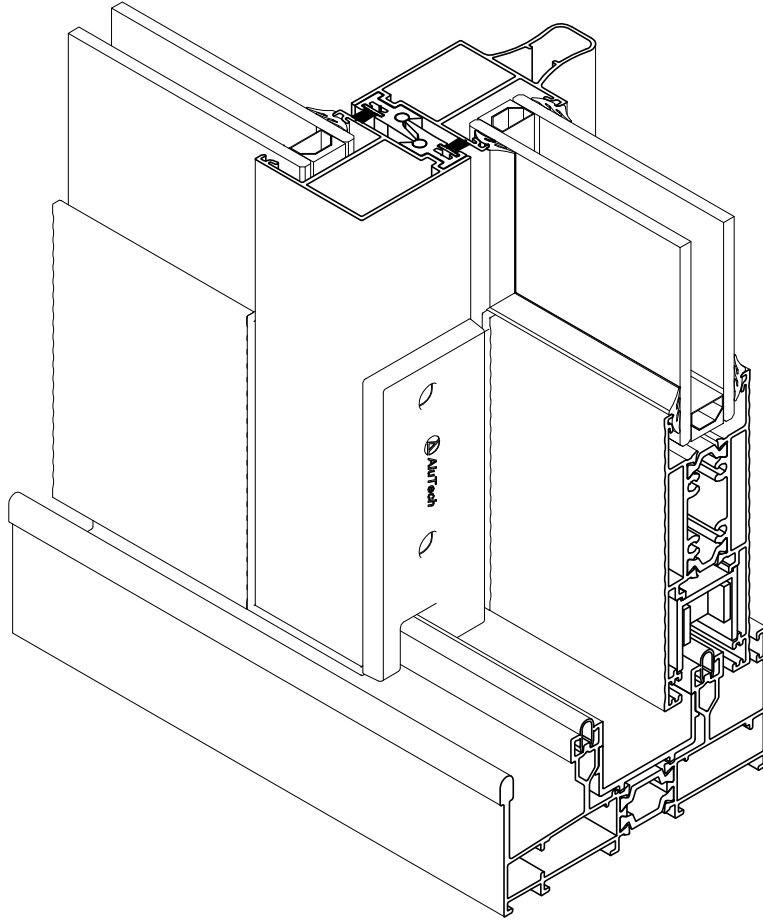
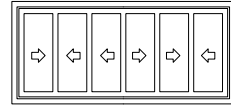
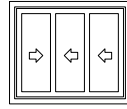
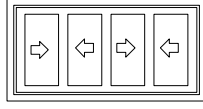
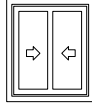
BU KATALOGDA BULUNAN MARKA VE ÜRÜNLER, SİSTEM ALUMİNYUM SAN.VE TİC.A.Ş. BÜNYESİNDE OLUŞTURULMUŞ FİKİR ESERLERİ OLUP, TÜRK PATENT ENSTİTÜSÜ TARAFINDAN TESCİLLENMİŞTİR. HİÇ BİR SURETLE İZİNSİZ ÜRETİLEMEZ, ÇOĞALTILAMAZ. AKSİ DURUMLARDA KANUNİ İŞLEM YAPILIR.

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BASIM TARİHİ / PUBLISH DATE : 2025

Yalıtımlı Sürme Serisi Açılım Varyasyonları

Insulated Sliding Serie Opening Variations



S5

S32 - T Yalıtımlı Sürme Seri

S32 – T Insulated Sliding Serie

Alaşım Özellikleri

Alloy Properties

EN AW 6060 (AlMgSi0,5 F22) EN AW 6063(AlMg0,7Si F22)

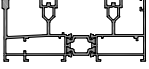
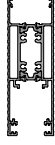
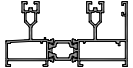
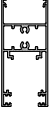
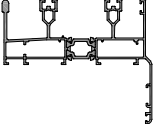
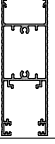
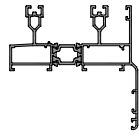
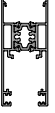
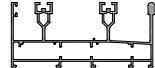
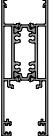
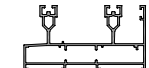
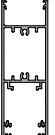
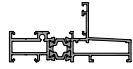
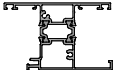
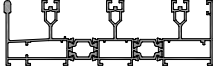
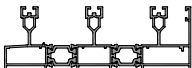
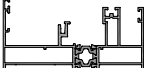
Üretim ve Mekanik Standartları

Production and Mecanical Standards

EN 12020-2 – EN 755-9 – EN 755-2

S5

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

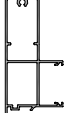
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	S5-101 (98,3 - 45)	SİNEKLİK KASA PROFİLİ FRAME	PVC 1939		S5-202 (32 - 95)	KANAT ALT-ÜST PROFİL FRAME	PVC 1708
			POLYAMİD 1927				POLYAMİD 1698
	S5-102 (84,5 - 45)	KASA PROFİLİ FRAME	PVC 1598		S5-204 (32 - 75)	KANAT SAĞ-SOL PROFİL FRAME	1075
			POLYAMİD 1586				
	S5-103 (102,8 - 45)	PERVAZLI KASA PROFİLİ FRAME	PVC 2157		S5-205 (32 - 95)	KANAT ALT-ÜST PROFİL FRAME	1220
			POLYAMİD 2144				
	S5-104 (89 - 45)	PERVAZLI KASA PROFİLİ FRAME	PVC 1815		S5-201 (32 - 75)	KANAT SAĞ-SOL PROFİL FRAME	PVC 1307
			POLYAMİD 1803				POLYAMİD 1297
	S5-105 (45 - 98,3)	KASA PROFİLİ FRAME	1771		S5-203 (32 - 95)	KANAT ALT-ÜST PROFİL FRAME	PVC 1822
							POLYAMİD 1812
	S5-106 (45 - 84,5)	KASA PROFİLİ FRAME	1429		S5-206 (32 - 95)	KANAT ALT-ÜST PROFİL FRAME	1335
	S5-107 (84,5 - 41,2)	ADAPTOR KASA PROFİLİ ADAPTER PROFILE	PVC 1398		S5-300 (46,5 - 74)	Orta Kayıt Profili TRANSOM PROFILE	PVC 1369
			POLYAMİD 1388				POLYAMİD 1359
	S5-108 (143,3 - 45)	SİNEKLİK KASA PROFİLİ FRAME	PVC 2754		S4-501 (43,1 - 20)	SİNEKLİK KANAT PROFİLİ FLY WING PROFILE	572
			POLYAMİD 2729				
	S5-109 (129,5 - 45)	KASA PROFİLİ FRAME	PVC 2413		S5-502 (20 - 63)	SİNEKLİK KANAT PROFİLİ FLY WING PROFILE	780
			POLYAMİD 2388				
	S5-110 (97,6 - 50,9)	KASA PROFİLİ FRAME	PVC 1851		S5-511 (33,2 - 35)	ADAPTÖR PROFİLİ ADAPTER PROFILE	PVC 871
			POLYAMİD 1841				POLYAMİD 865

Profil değerleri teoriktir. Ağırlık olarak teslimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2
and TS EN 755-9; moment values are calculated according to EN 14024.

S5

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

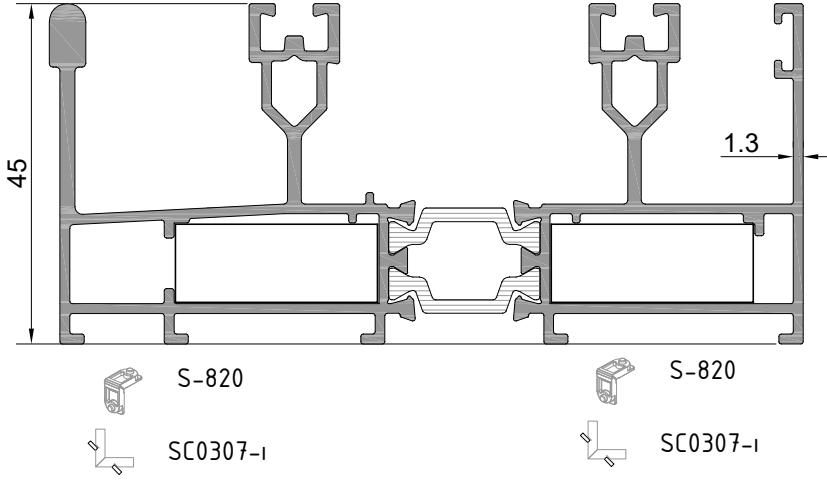
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	S5-512 (40 - 67.5)	ORTA KAYIT PROFİLİ ADAPTER PROFILE	805		3961 (45 - 45)	KÖŞE BİRLEŞTİRME CORNER CLEATS	202
	S5-519 (40 - 88.4)	TAKVİYELİ ORTA KAYIT PROFİLİ ADAPTER PROFILE	1168				
	S5-513 (40 - 42.2)	ORTA KAYIT PROFİLİ TRANSOM PROFILE	594				
	S5-514 (41 - 31)	ADAPTÖR PROFİLİ ADAPTER PROFILE	366				
	S5-515 (30 - 45)	PERVAZ PROFİLİ JAMB PROFILE	327				
	S5-516 (55 - 31)	ADAPTÖR PROFİLİ ADAPTER PROFILE	423				
	S5-517 (55,3 - 20,3)	ADAPTÖR PROFİLİ ADAPTER PROFILE	385				
	S5-518 (22,7 - 15,2)	CAM ÇITASI GLASS BEAM	208				
	SC0307 (55 - 55) (9.71 mm)	KÖŞE BİRLEŞTİRME CORNER CLEATS	2140				
	SC0309 (55 - 55)	KÖŞE BİRLEŞTİRME CORNER CLEATS	1636				

Profil değerleri teoriktir. Ağırlık olarak testimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

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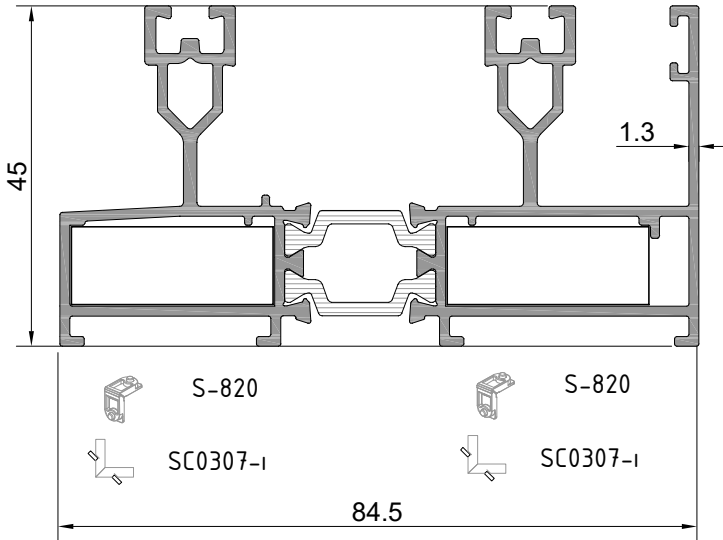
S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



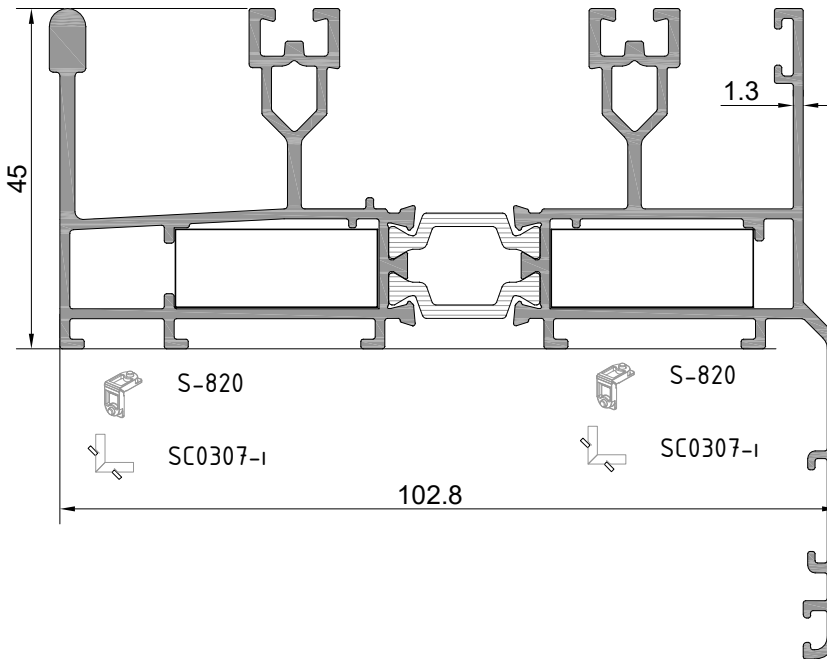
Profil No: S5-101

Ağırlık PVC	: 1939	gr/m
Ağırlık POLY	: 1927	gr/m
Ix	: 54,45	cm ⁴
Iy	: 12,58	cm ⁴



Profil No: S5-102

Ağırlık PVC	: 1598	gr/m
Ağırlık POLY	: 1586	gr/m
Ix	: 26,20	cm ⁴
Iy	: 9,96	cm ⁴

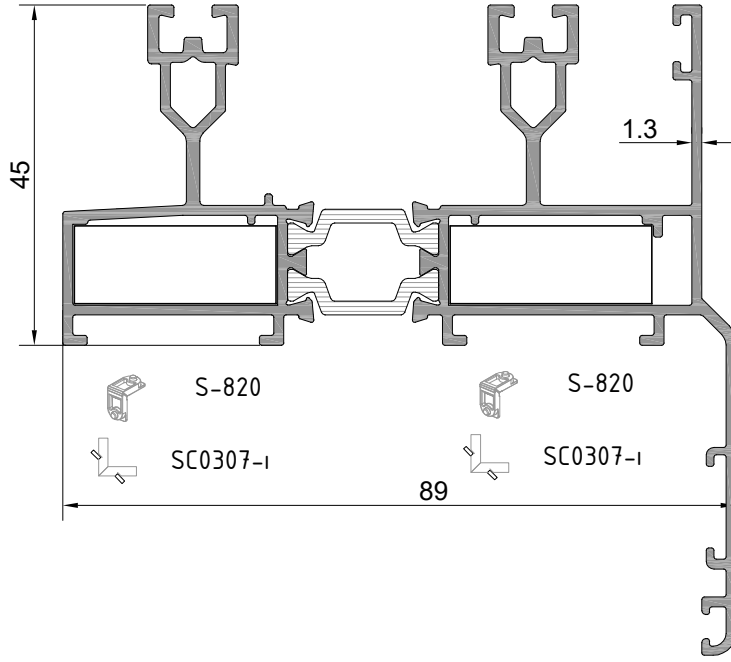


Profil No: S5-103

Ağırlık PVC	: 2157	gr/m
Ağırlık POLY	: 2144	gr/m
Ix	: 69,44	cm ⁴
Iy	: 25,59	cm ⁴

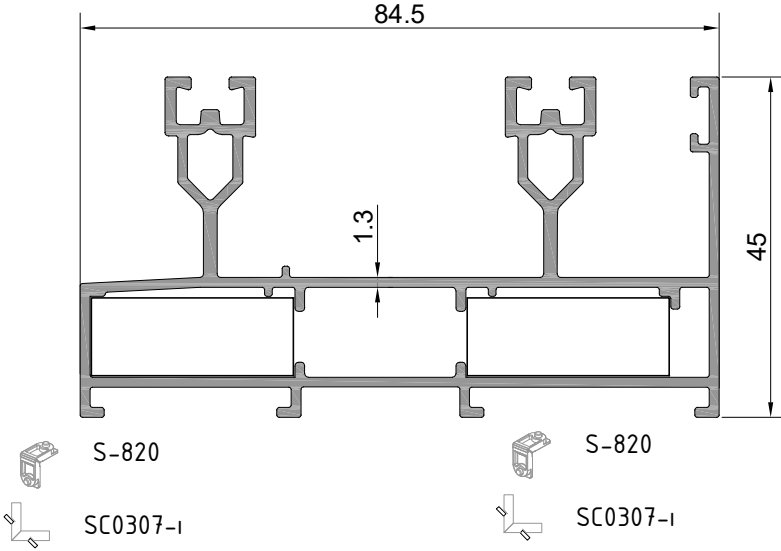
S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



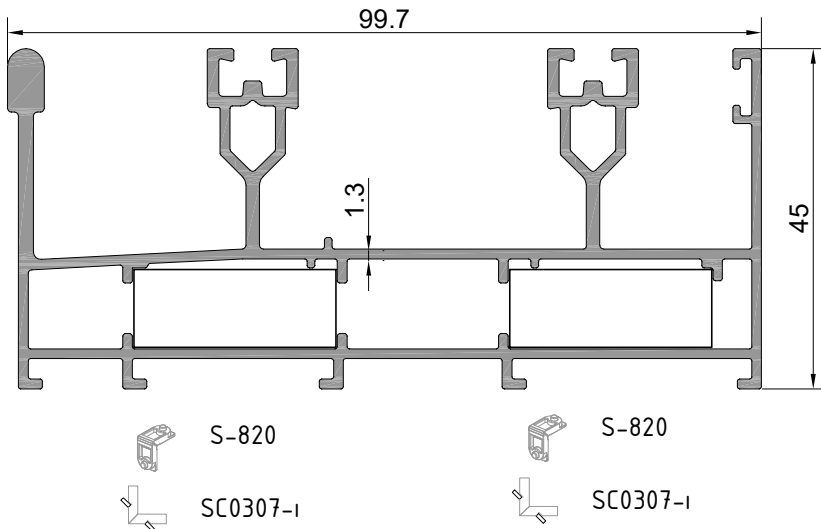
Profil No : S5-104

Ağırlık PVC	: 1815	gr/m
Ağırlık POLY	: 1803	gr/m
lx	: 38,77	cm ⁴
ly	: 22,48	cm ⁴



Profil No : S5-106

Ağırlık	: 1429	gr/m
lx	: 38.57	cm ⁴
ly	: 9,96	cm ⁴



Profil No : S5-105

Ağırlık	: 1771	gr/m
lx	: 71,6	cm ⁴
ly	: 12,7	cm ⁴

Profil değerleri teoriktir. Ağırlık olarak testimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

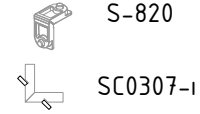
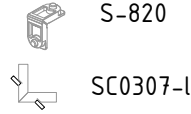
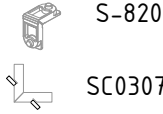
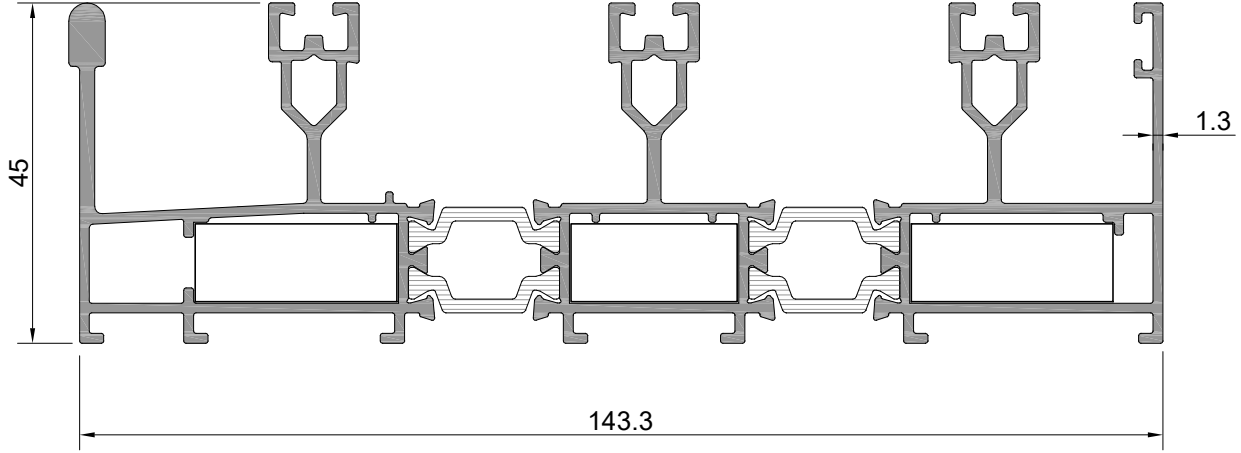
Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2
and TS EN 755-9; moment values are calculated according to EN 14024.

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

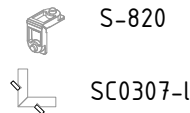
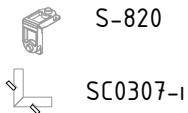
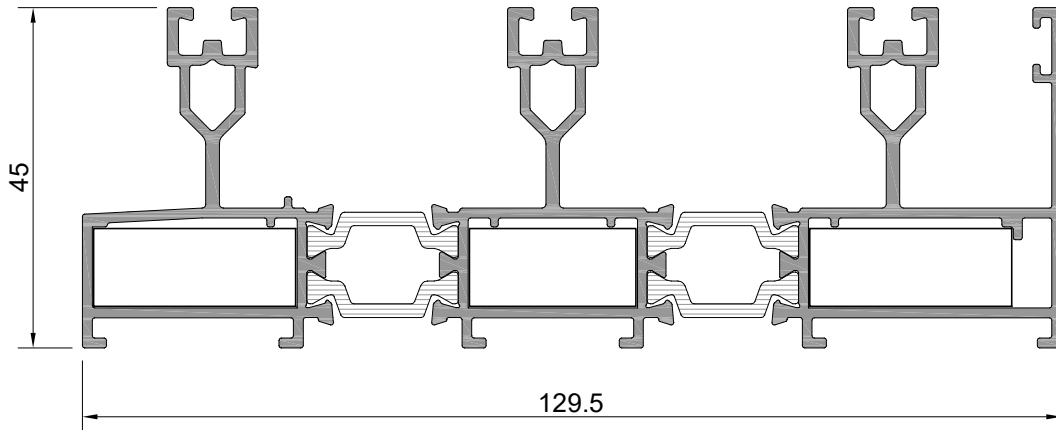
Profil No: S5-108

Ağırlık PVC :	2754	gr/m
Ağırlık POLY:	2729	gr/m
Ix	: 141,78	cm ⁴
Iy	: 17,07	cm ⁴



Profil No: S5-109

Ağırlık PVC :	2413	gr/m
Ağırlık POLY:	2388	gr/m
Ix	: 91,63	cm ⁴
Iy	: 14,92	cm ⁴

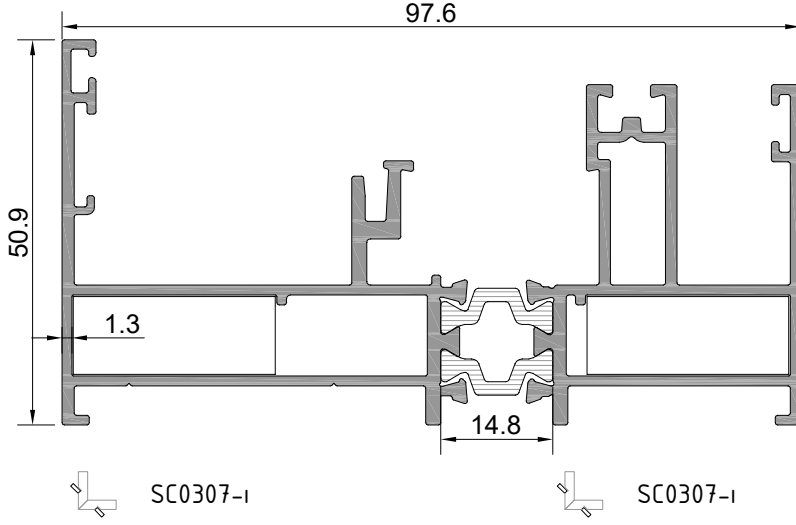


Profil değerleri teoriktir. Ağırlık olarak testimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2
and TS EN 755-9; moment values are calculated according to EN 14024.

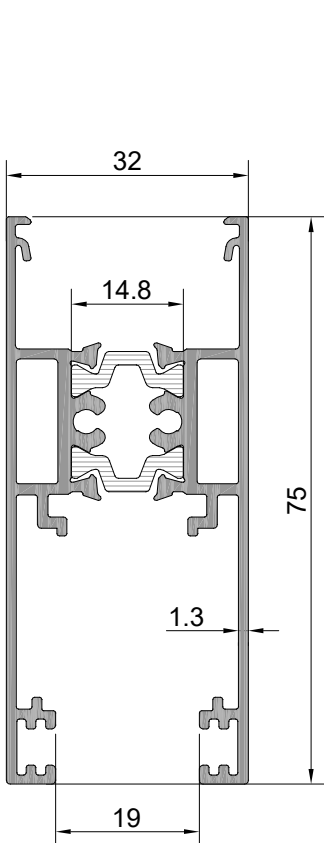
S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



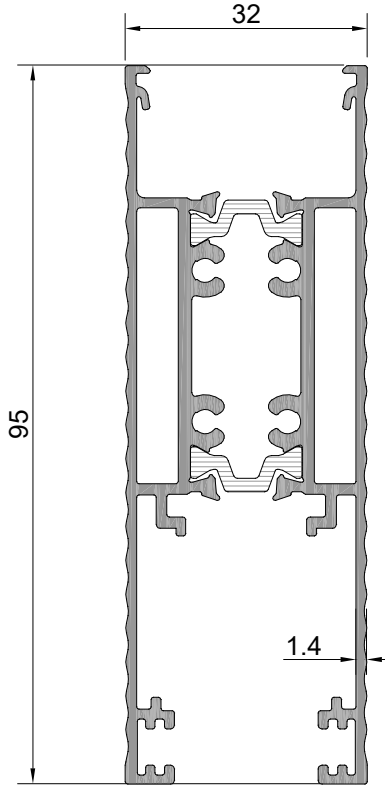
Profil No: S5-110

Ağırlık PVC :	1851	gr/m
Ağırlık POLY :	1841	gr/m
lx :	50,18	cm ⁴
ly :	10,63	cm ⁴



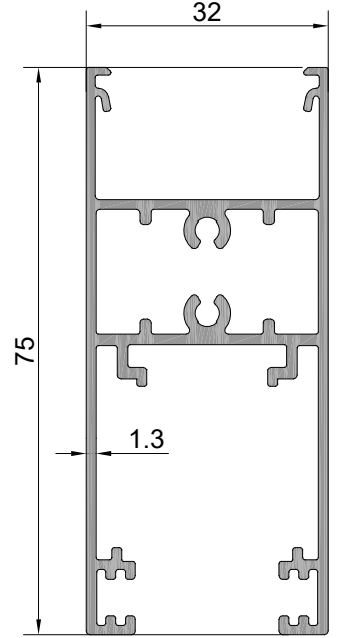
Profil No: S5-201

Ağırlık PVC :	1307	gr/m
Ağırlık POLY :	1297	gr/m
lx :	17,17	cm ⁴
ly :	4,92	cm ⁴



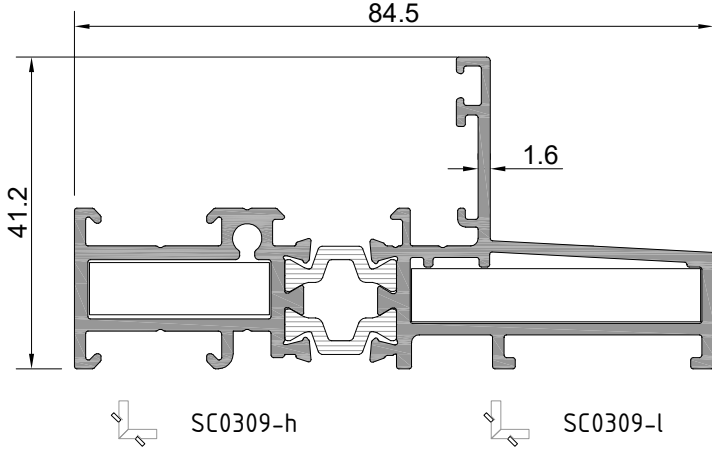
Profil No: S5-202

Ağırlık PVC :	1708	gr/m
Ağırlık POLY :	1698	gr/m
lx :	35,63	cm ⁴
ly :	6,04	cm ⁴



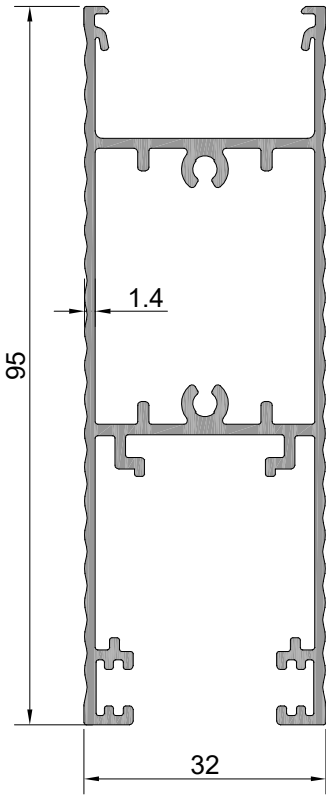
Profil No: S5-204

Ağırlık :	1075	gr/m
lx :	16,91	cm ⁴
ly :	6,29	cm ⁴

S5**S32-T YALITIMLI SÜRME SERİ**
S32 -T INSULATED SLIDING SERIES**ÜRÜN TEKNİK ÖZELLİKLERİ**
PRODUCT'S TECHNICAL FEATURES

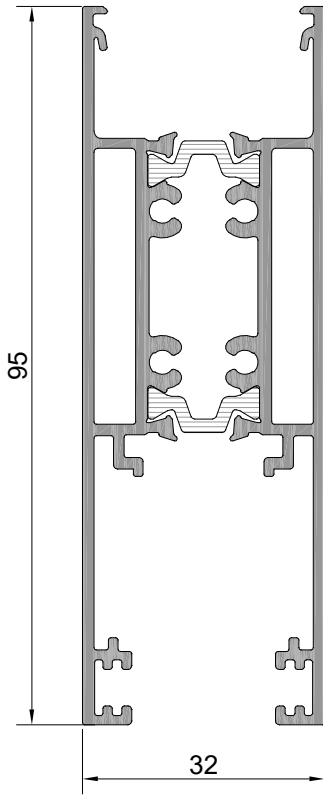
Profil No: S5-107

Ağırlık PVC	: 1398	gr/m
Ağırlık POLY	: 1388	gr/m
lx	: 22,00	cm ⁴
ly	: 3,43	cm ⁴



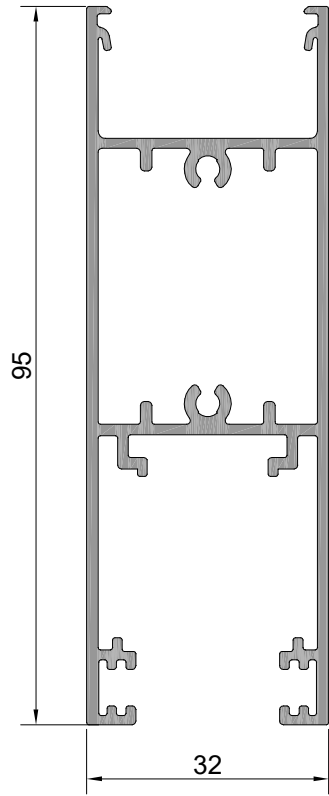
Profil No: S5-205

Ağırlık : 1220 gr/m
lx : 34,00 cm⁴
ly : 7,30 cm⁴



Profil No: S5-203

Ağırlık PVC	: 1822	gr/m
Ağırlık POLY	: 1812	gr/m
lx	: 38,47	cm ⁴
ly	: 6,81	cm ⁴



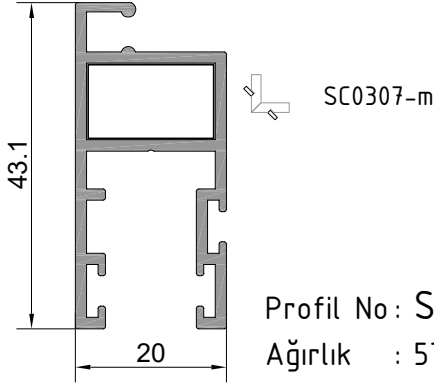
Profil No: S5-206

Ağırlık : 1335 gr/m
lx : 36,83 cm⁴
ly : 8,37 cm⁴

S5

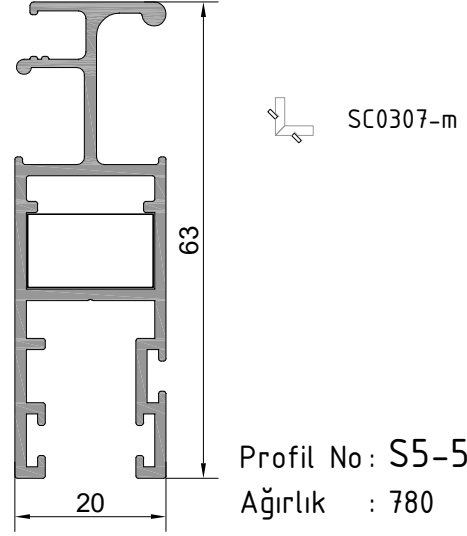
S32-T YALITIMLI SÜRME SERİ S32 -T INSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



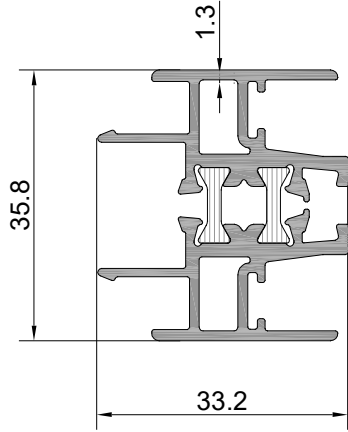
Profil No : S4-501

Ağırlık : 572 gr/m
lx : 1,29 cm⁴
ly : 3,24 cm⁴



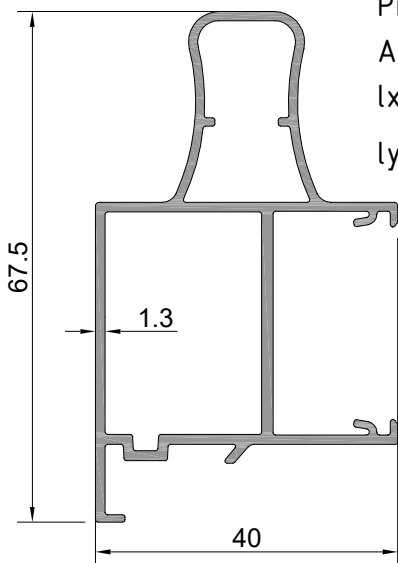
Profil No : S5-502

Ağırlık : 780 gr/m
lx : 1,51 cm⁴
ly : 10,19 cm⁴



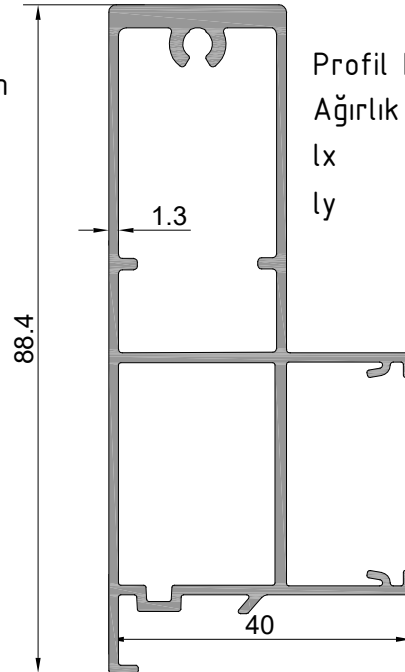
Profil No : S5-511

Ağırlık PVC	: 871	gr/m
Ağırlık POLY	: 865	gr/m
lx	: 2,45	cm ⁴
ly	: 1,59	cm ⁴



Profil No : S5-512

Ağırlık : 805 gr/m
lx : 10,70 cm⁴
ly : 3,87 cm⁴

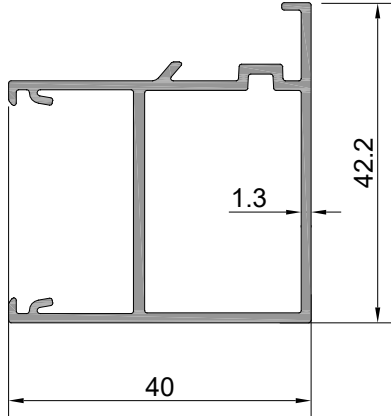


Profil No : S5-519

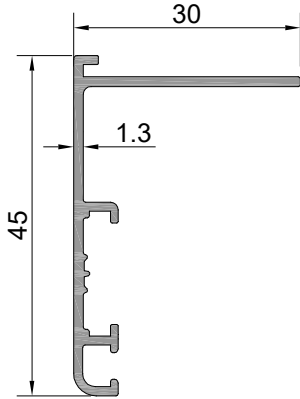
Ağırlık : 1168 gr/m
lx : 34,60 cm⁴
ly : 5,46 cm⁴

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

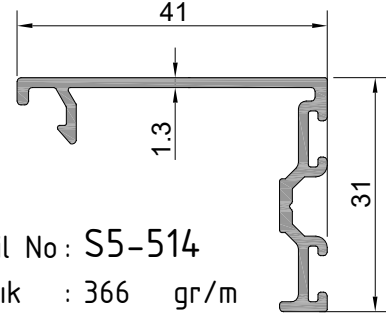
ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



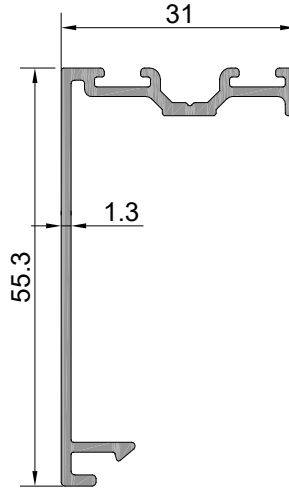
Profil No : S5-513
Ağırlık : 594 gr/m
Ix : 4,15 cm⁴
Iy : 3,47 cm⁴



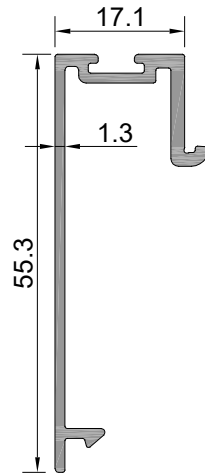
Profil No : S5-515
Ağırlık : 327 gr/m



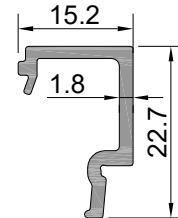
Profil No : S5-514
Ağırlık : 366 gr/m



Profil No : S5-516
Ağırlık : 423



Profil No : S5-517
Ağırlık : 385



Profil No : S5-518
Ağırlık : 208

S5

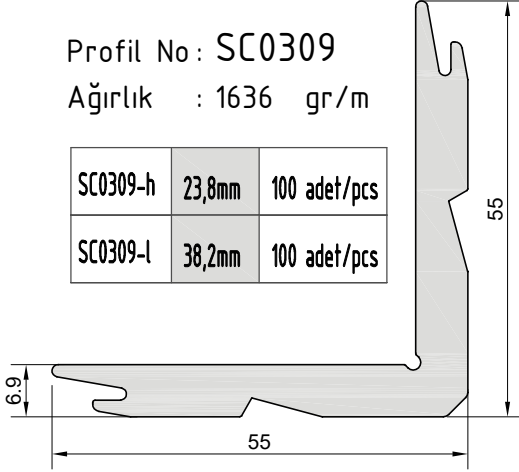
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

Profil No : SC0309

Ağırlık : 1636 gr/m

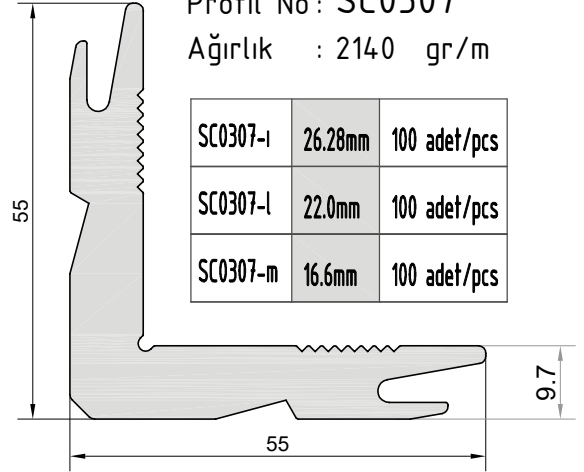
SC0309-h	23,8mm	100 adet/pcs
SC0309-l	38,2mm	100 adet/pcs



Profil No : SC0307

Ağırlık : 2140 gr/m

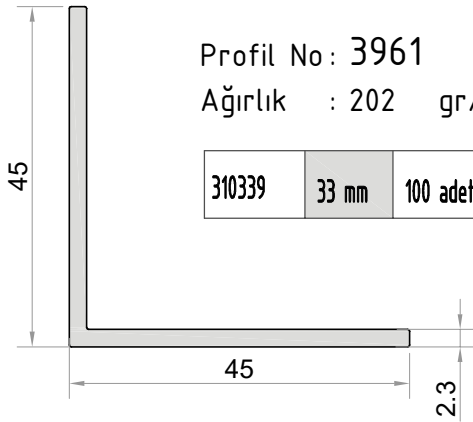
SC0307-ı	26.28mm	100 adet/pcs
SC0307-l	22.0mm	100 adet/pcs
SC0307-m	16.6mm	100 adet/pcs



Profil No : 3961

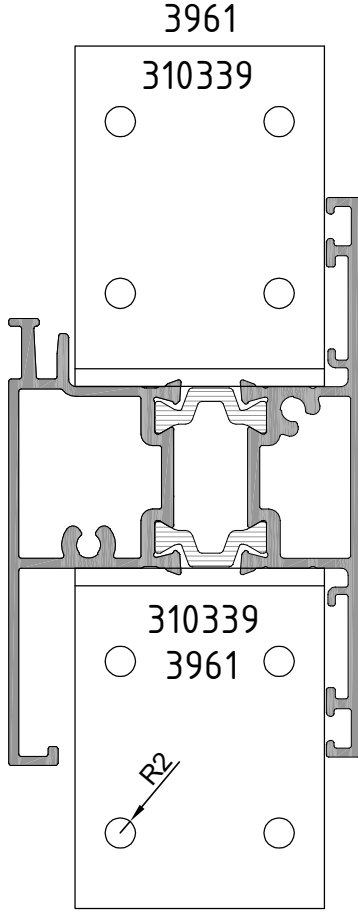
Ağırlık : 202 gr/m

310339	33 mm	100 adet/pcs
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S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

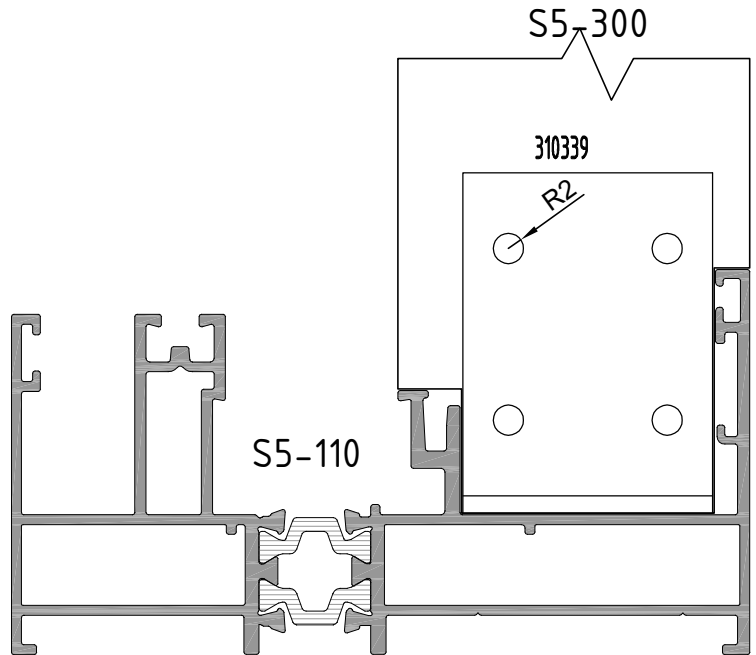
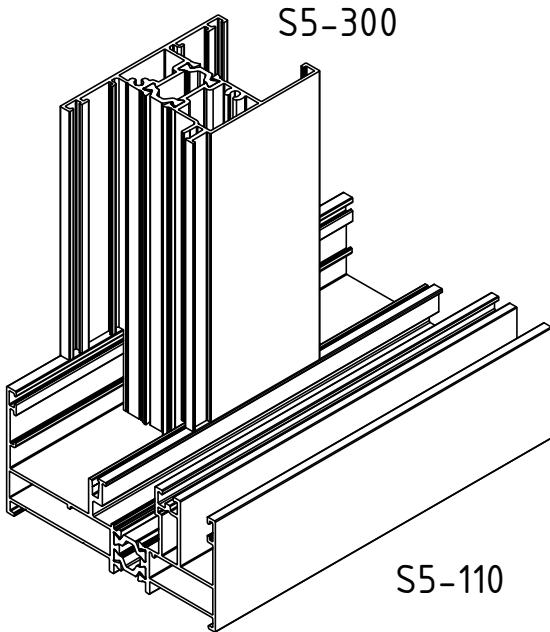
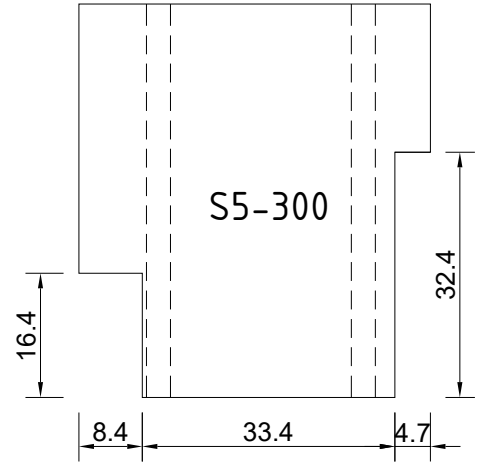
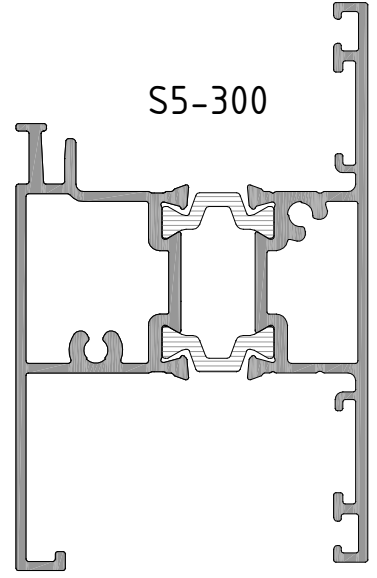
ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



45x45x2.3 33 mm kesim

Profil No: S5-300

Ağırlık PVC	: 1369	gr/m
Ağırlık POLY	: 1359	gr/m
Ix	: 10,39	cm ⁴
Iy	: 13,46	cm ⁴

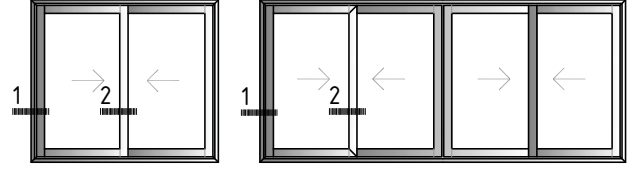


Profil değerleri teoriktir. Ağırlık olarak teslimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

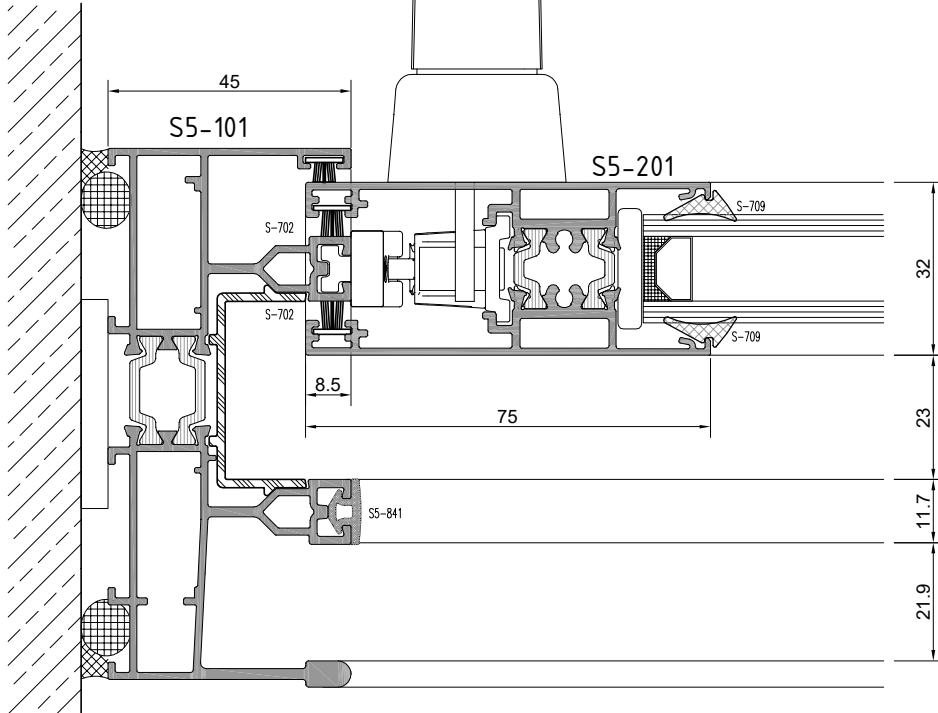
Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2
and TS EN 755-9; moment values are calculated according to EN 14024.

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

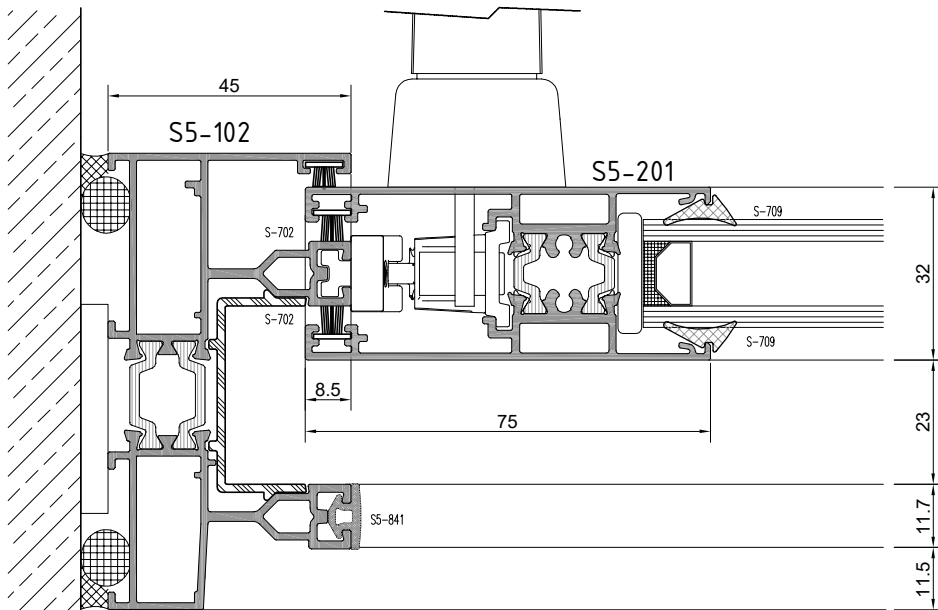
YAN BİTİM - ORTA KAYIT DETAYI
WALL CONNECTION - MULLION DETAIL



2 raylı sistem detayları
Double rail system details



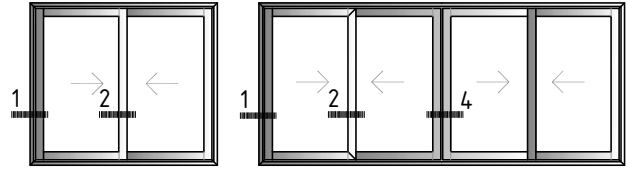
1



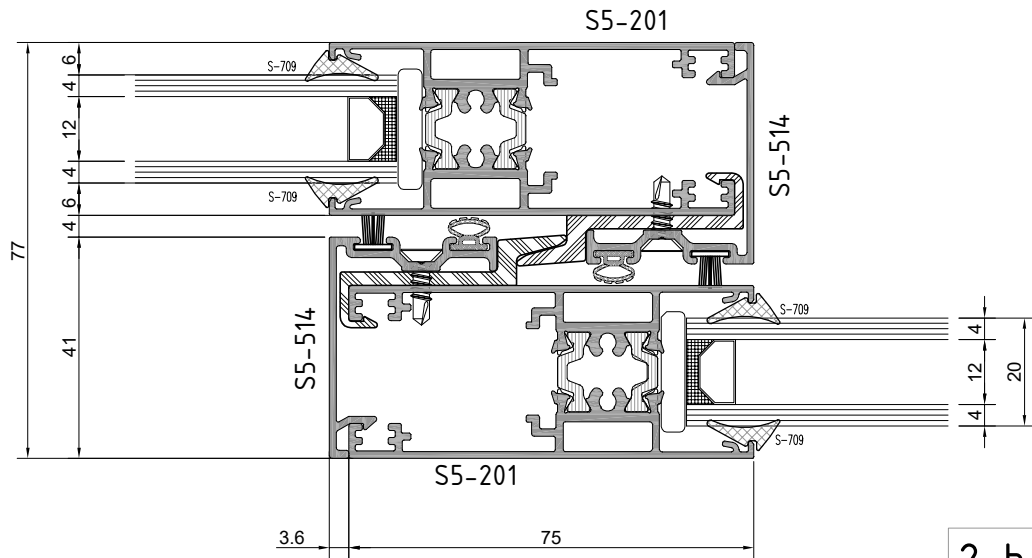
1-A

S32 -T INSULATED SLIDING SERIES

WALL CONNECTION - MULLION DETAIL



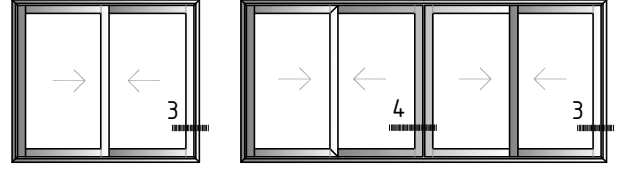
2 raylı sistem detayları
Double rail system details



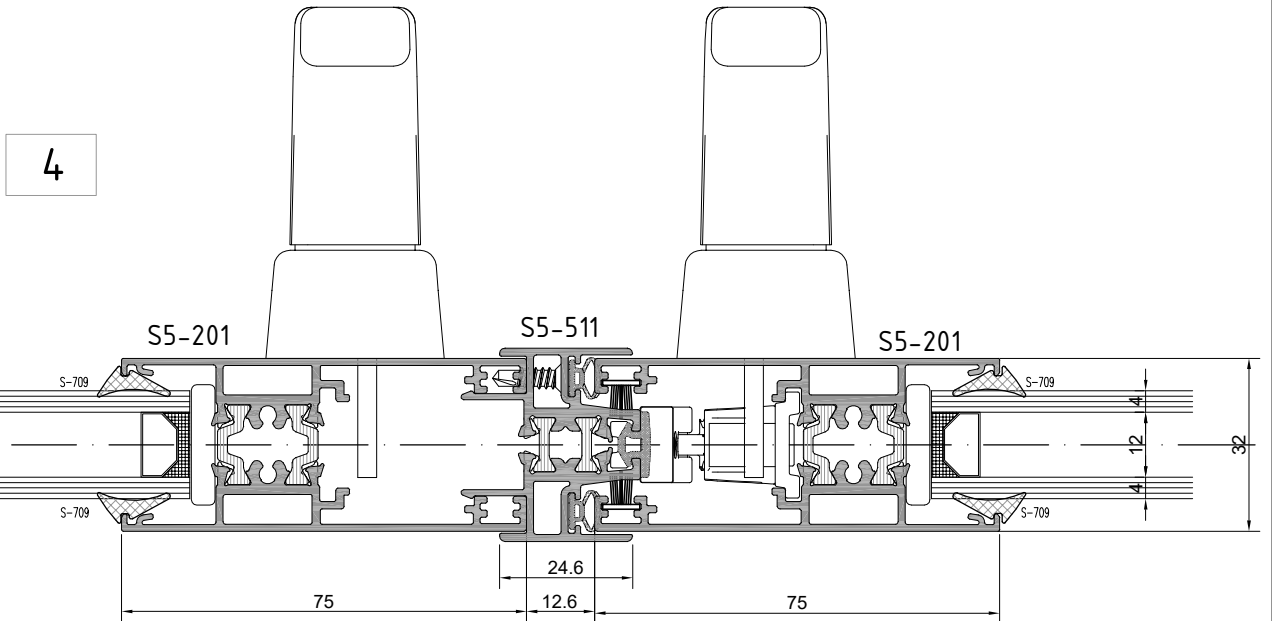
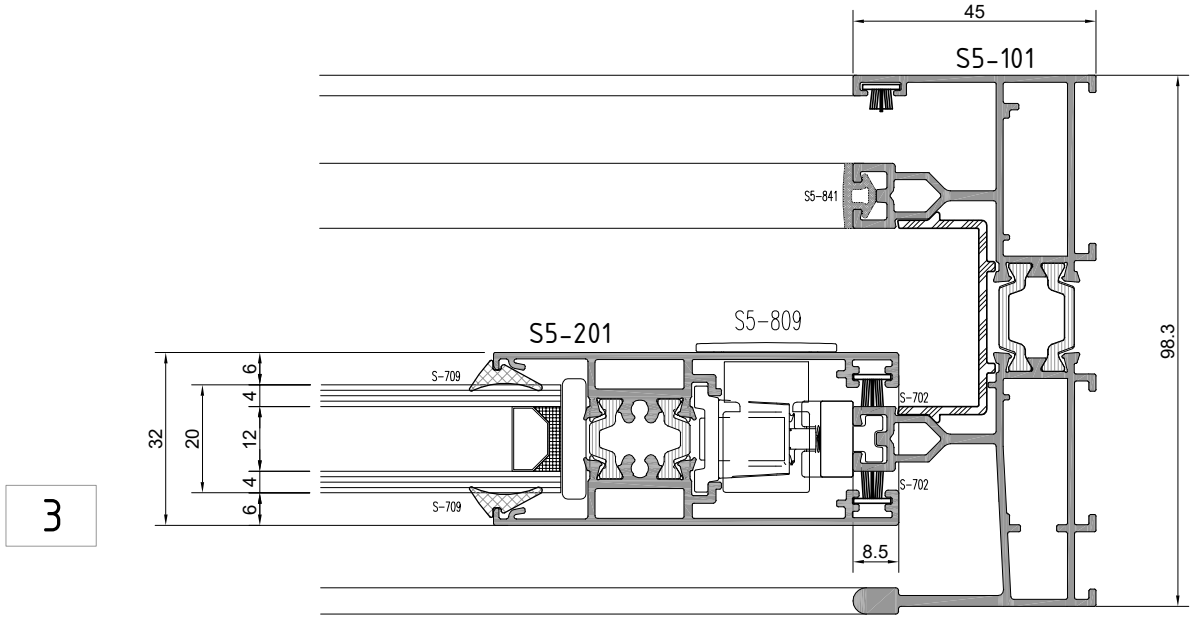
2-b

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

YAN BİTİM - ORTA KAYIT DETAYI
WALL CONNECTION - MULLION DETAIL



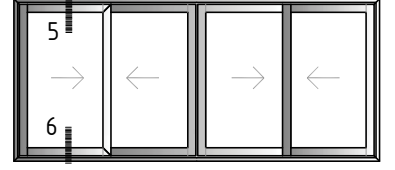
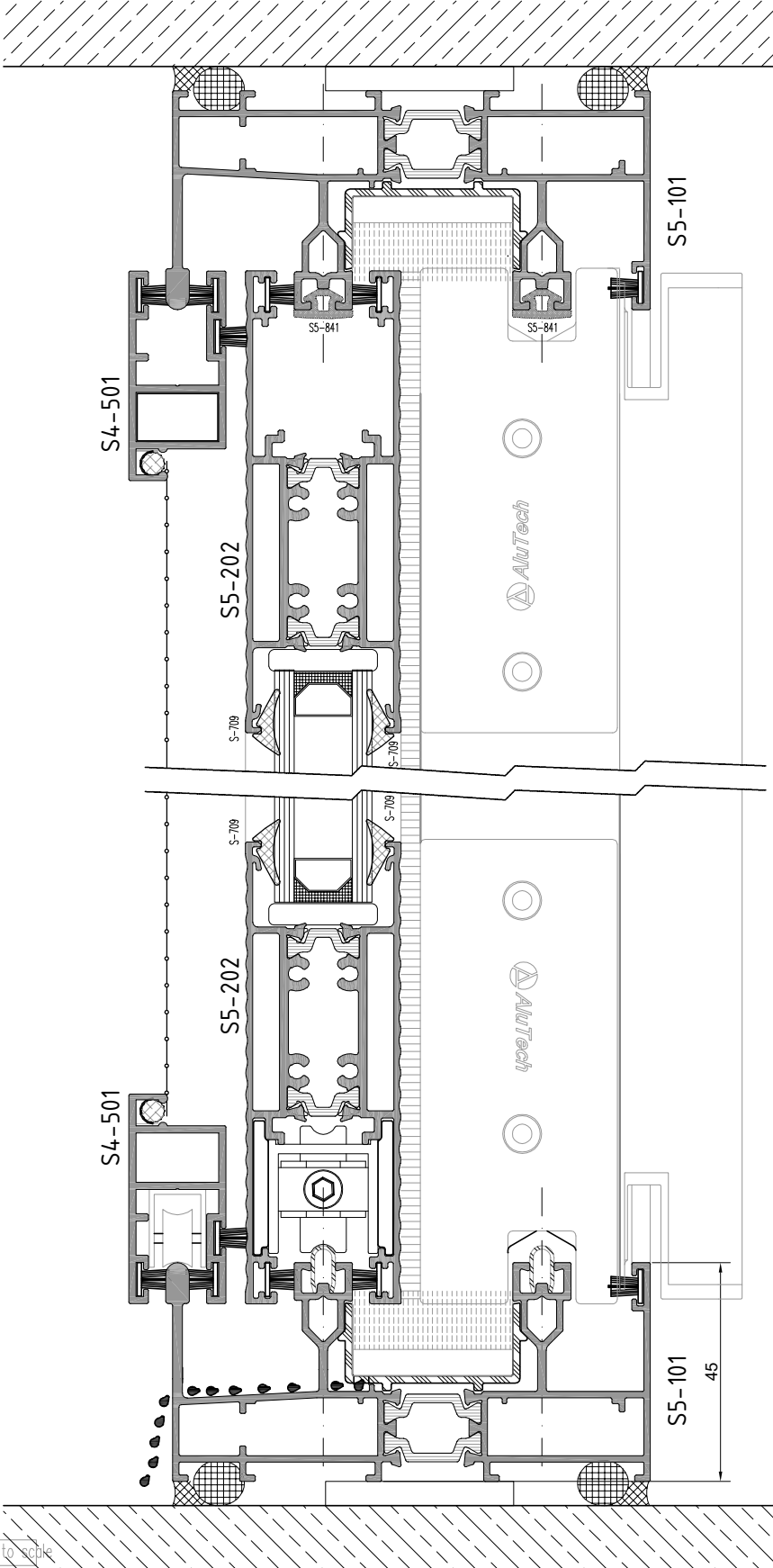
2 raylı sistem detayları
Double rail system details



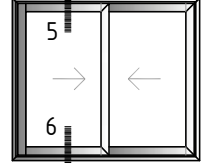
not to scale

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜST BİTİM - ALT BİTİM DETAYI
TOP EDGE - BOTTOM EDGE DETAIL



2 raylı sistem detayları
Double rail system details



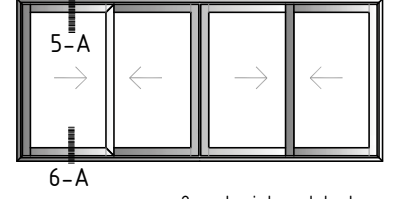
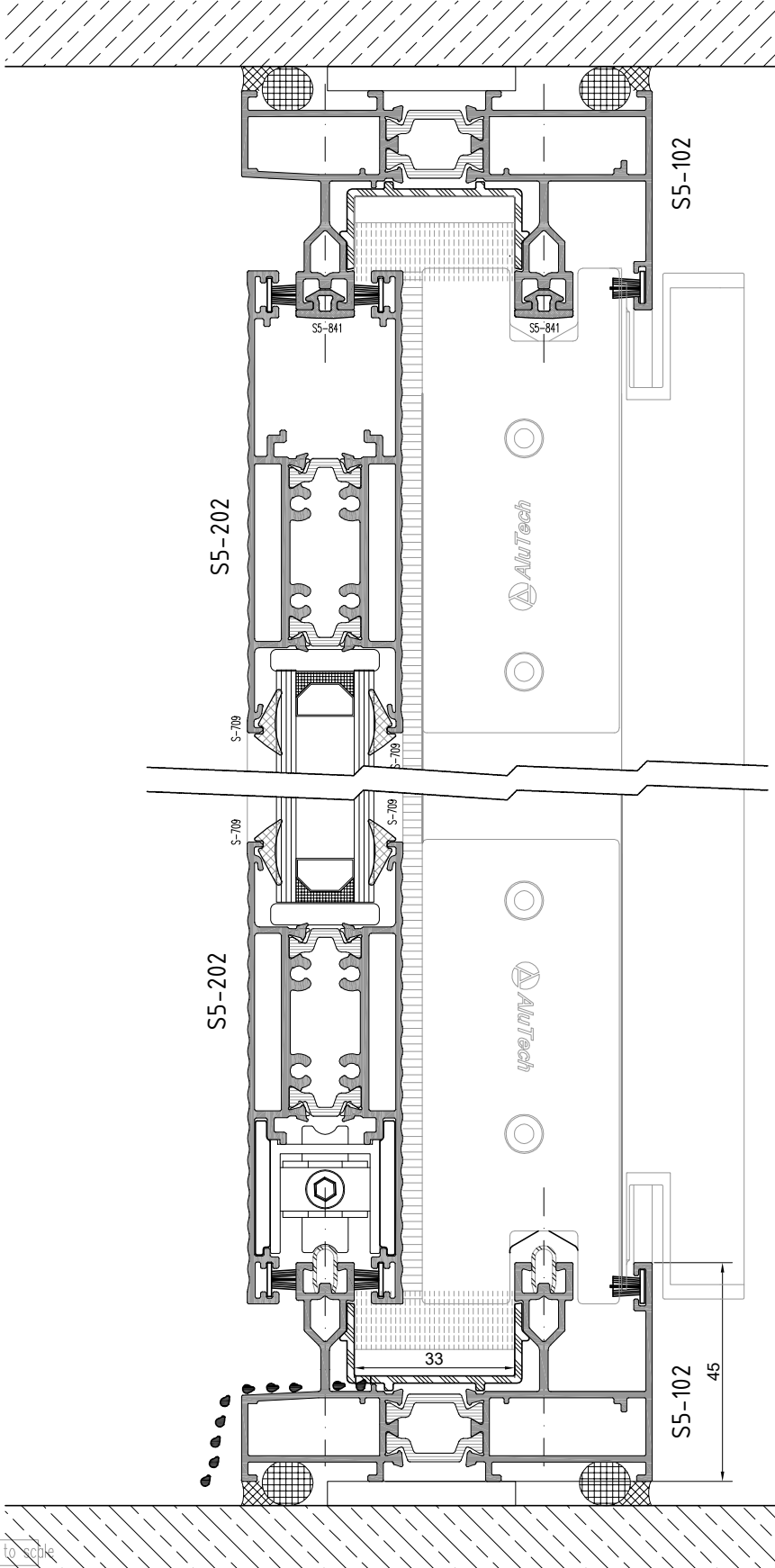
5

6

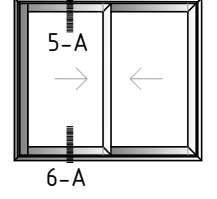
not to scale

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜST BİTİM - ALT BİTİM DETAYI
TOP EDGE - BOTTOM EDGE DETAIL



2 raylı sistem detayları
Double rail system details



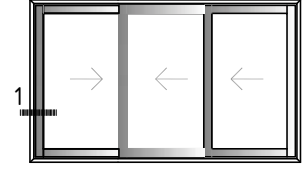
5-A

6-A

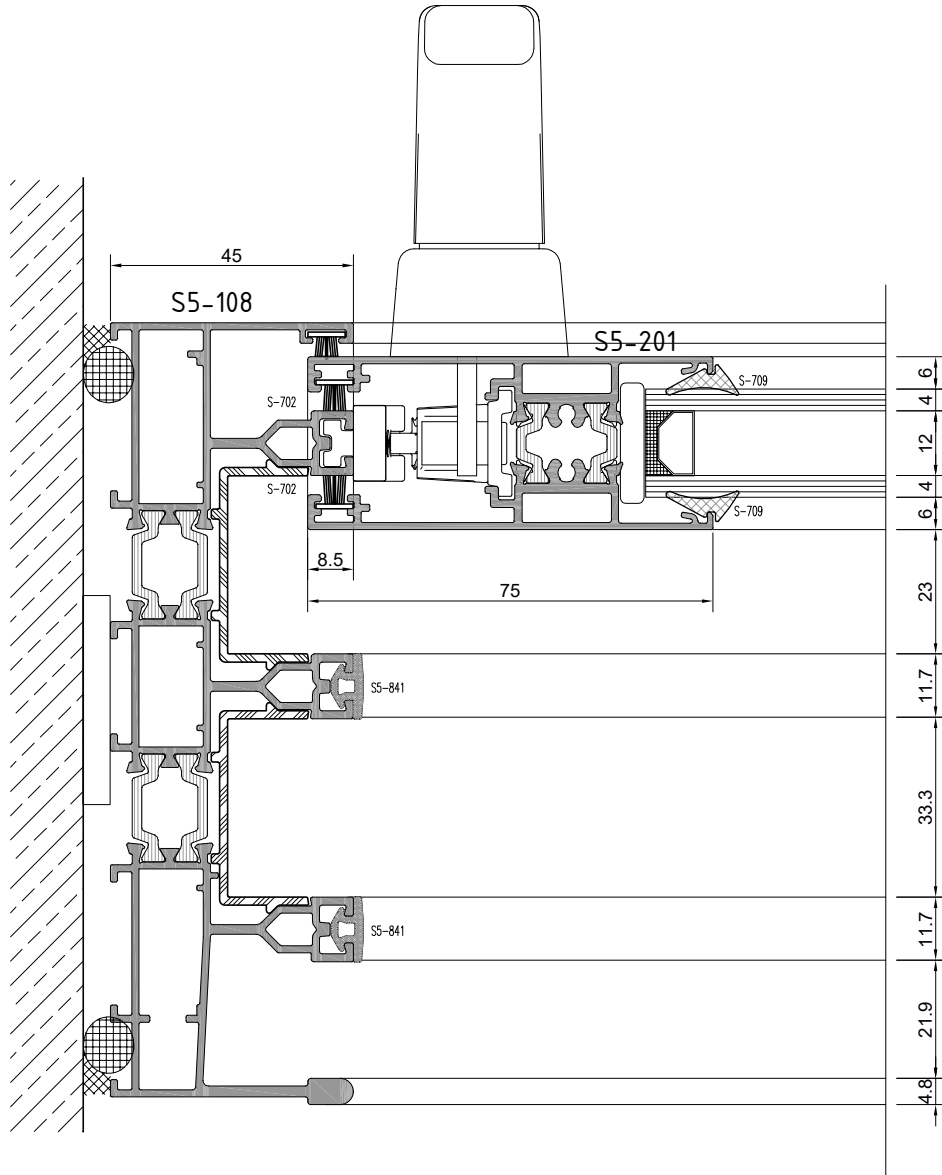
not to scale

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

YAN BİTİM - ORTA KAYIT DETAYI
WALL CONNECTION - MULLION DETAIL

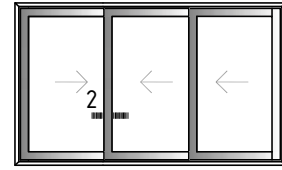


3 raylı sistem detayları
Triple rail system details

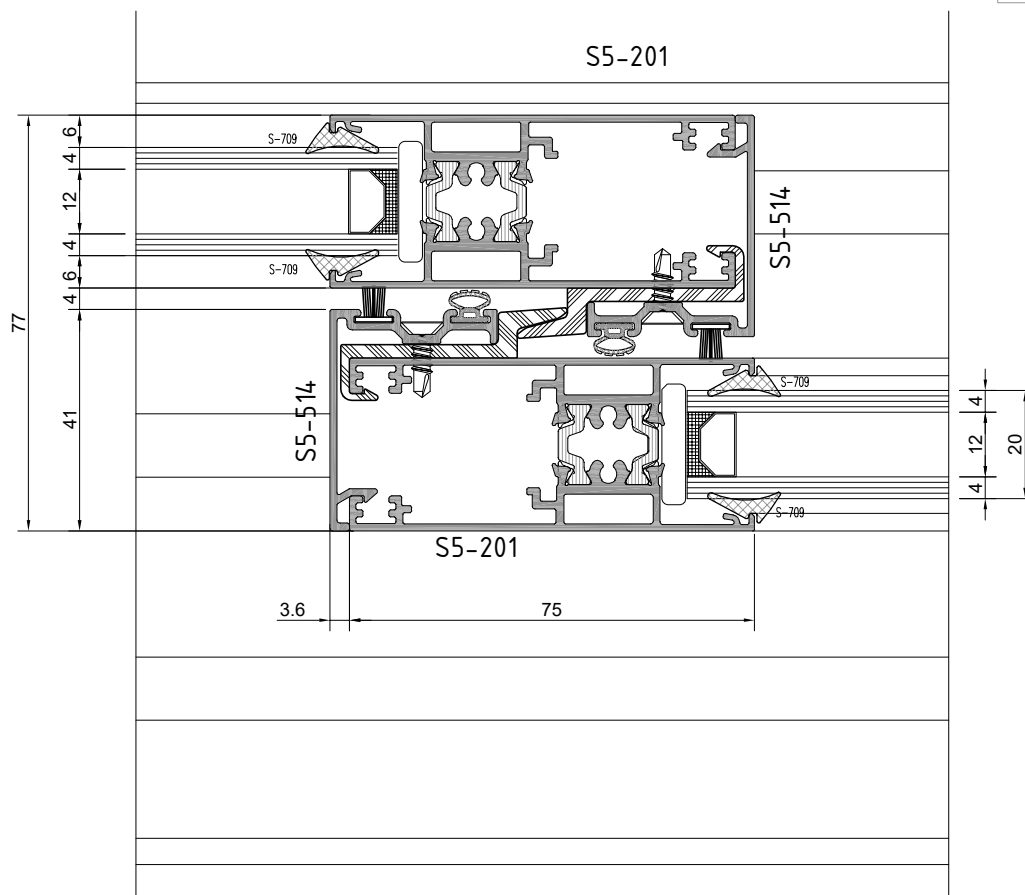


S5

YAN BİTİM - ORTA KAYIT DETAYI
WALL CONNECTION – MULLION DETAIL

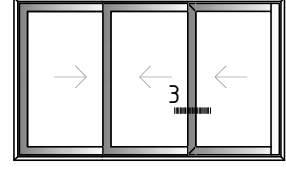


3 raylı sistem detayları
Triple rail system details

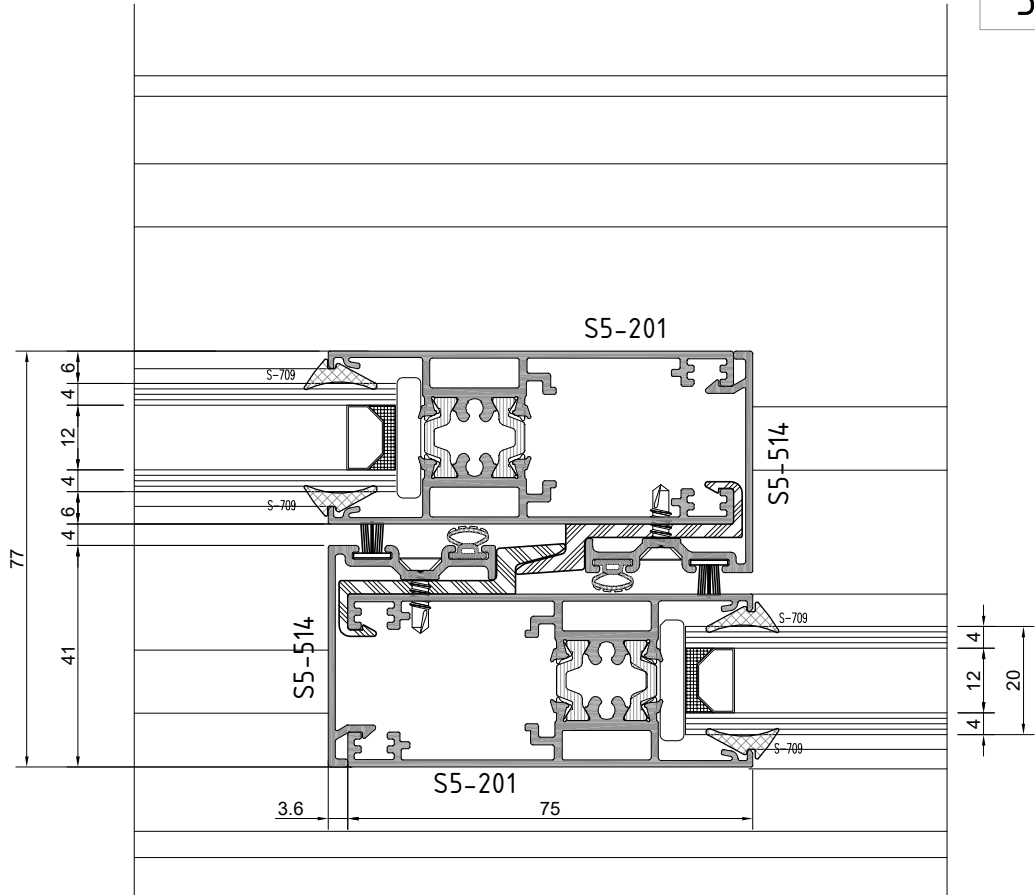


S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

YAN BİTİM - ORTA KAYIT DETAYI
WALL CONNECTION - MULLION DETAIL

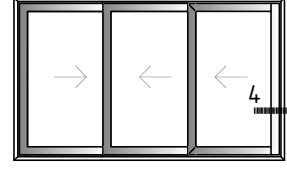


3 raylı sistem detayları
Triple rail system details

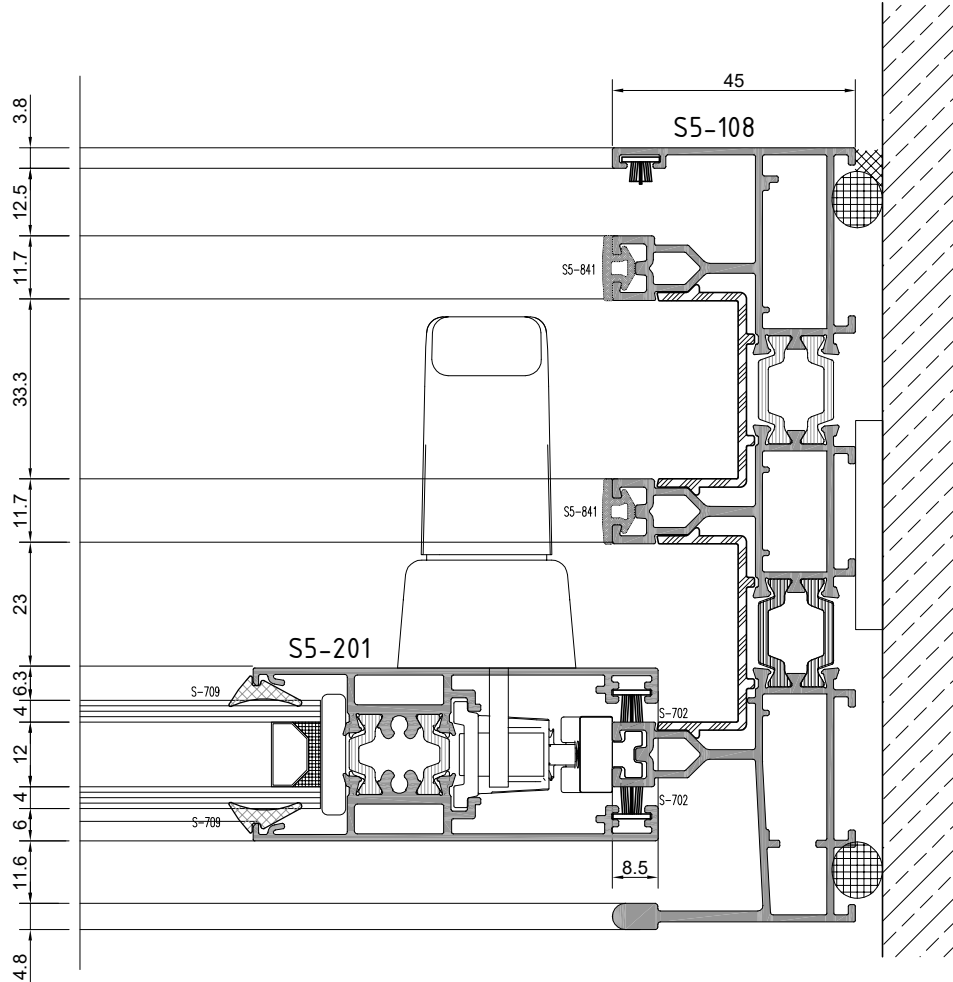


S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

YAN BİTİM - ORTA KAYIT DETAYI
WALL CONNECTION - MULLION DETAIL

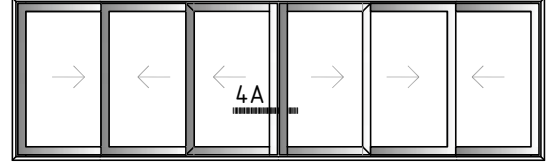


3 raylı sistem detayları
Triple rail system details

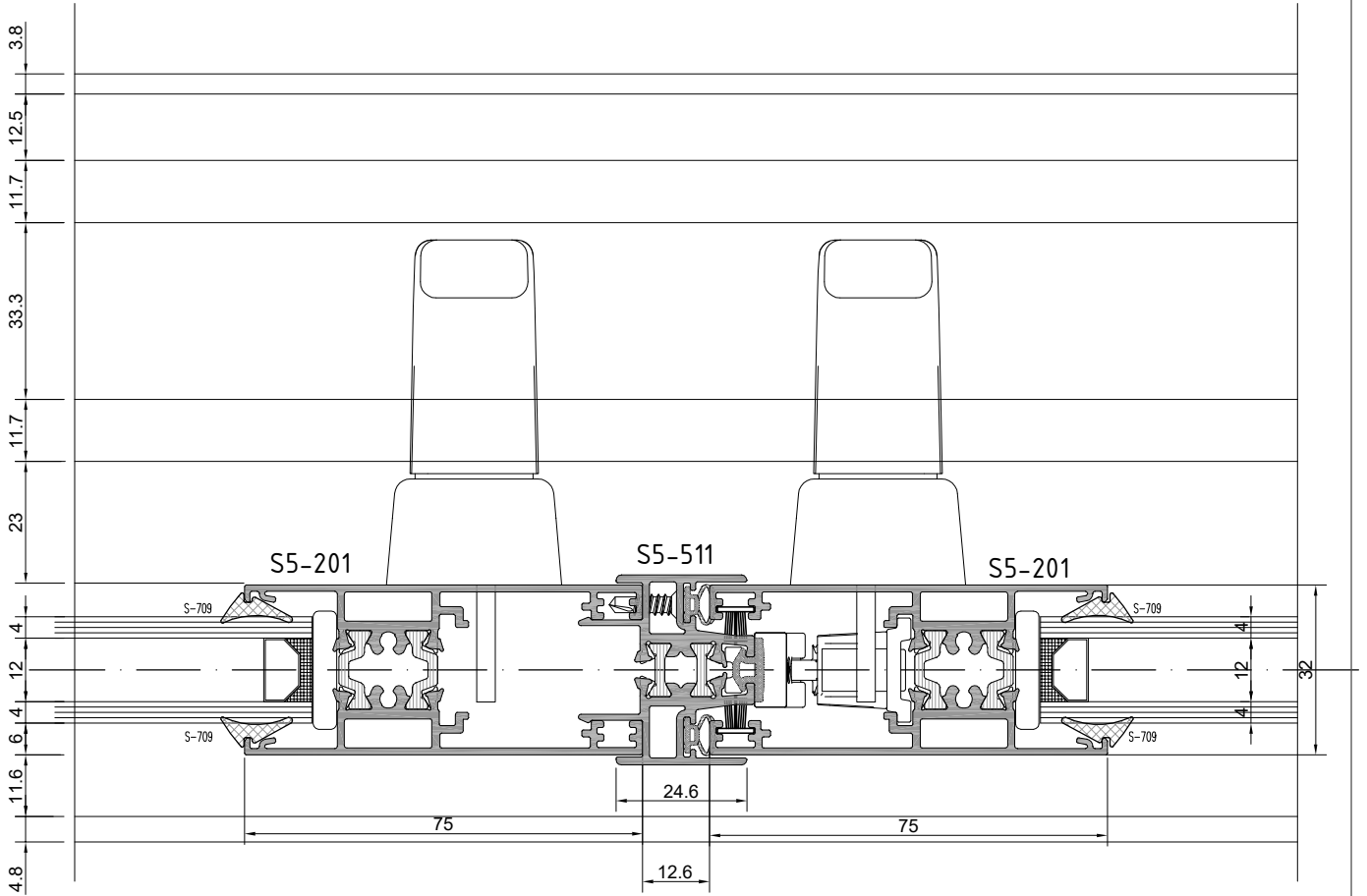


S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

YAN BİTİM - ORTA KAYIT DETAYI
WALL CONNECTION - MULLION DETAIL



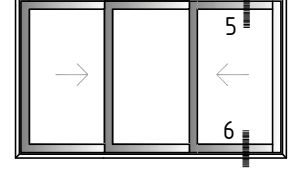
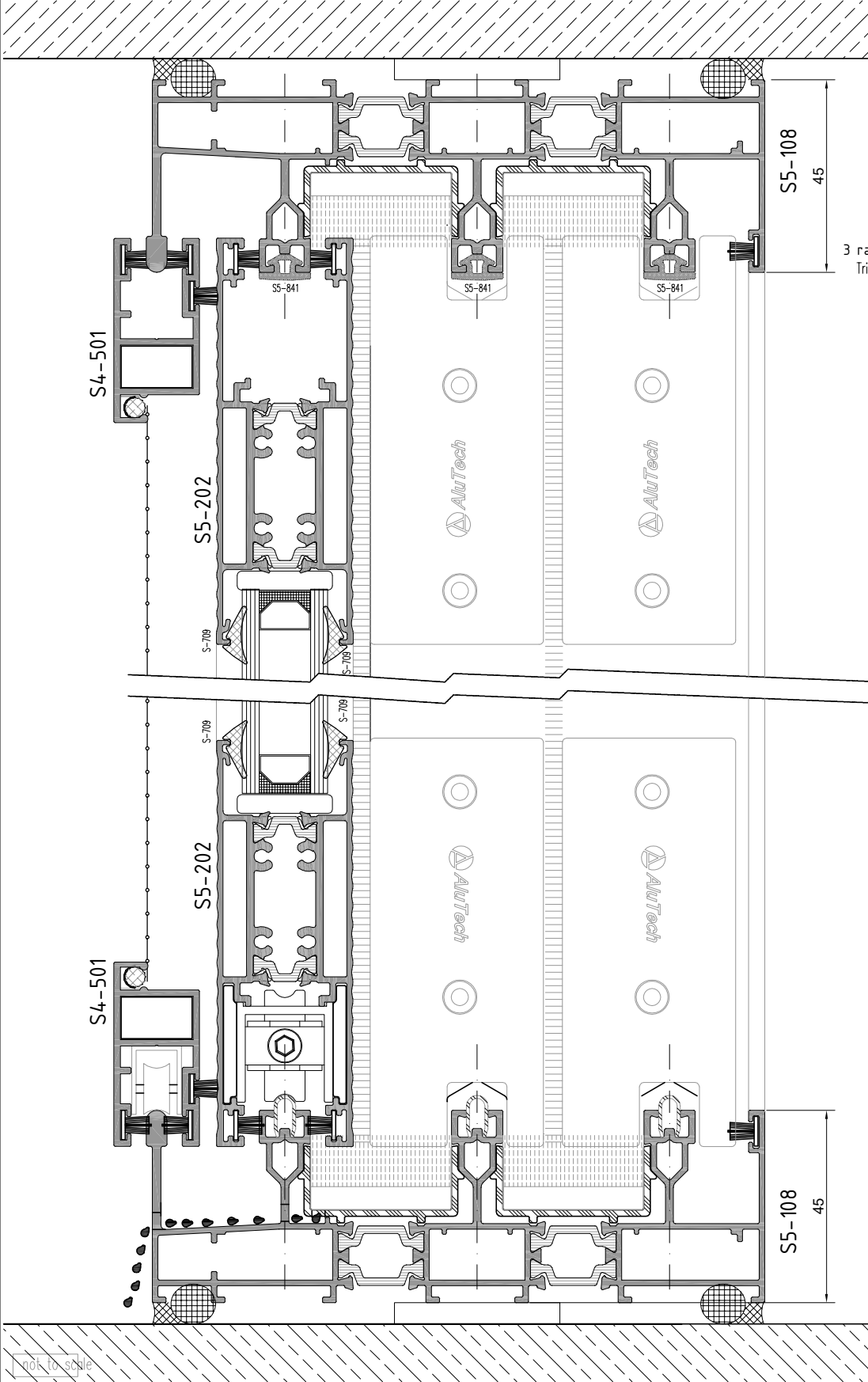
3 raylı sistem detayları
Triple rail system details



4A

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜST BİTİM - ALT BİTİM DETAYI
TOP EDGE - BOTTOM EDGE DETAIL



3 raylı sistem detayları
Triple rail system details

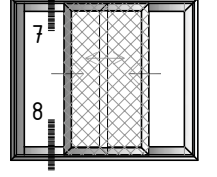
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6

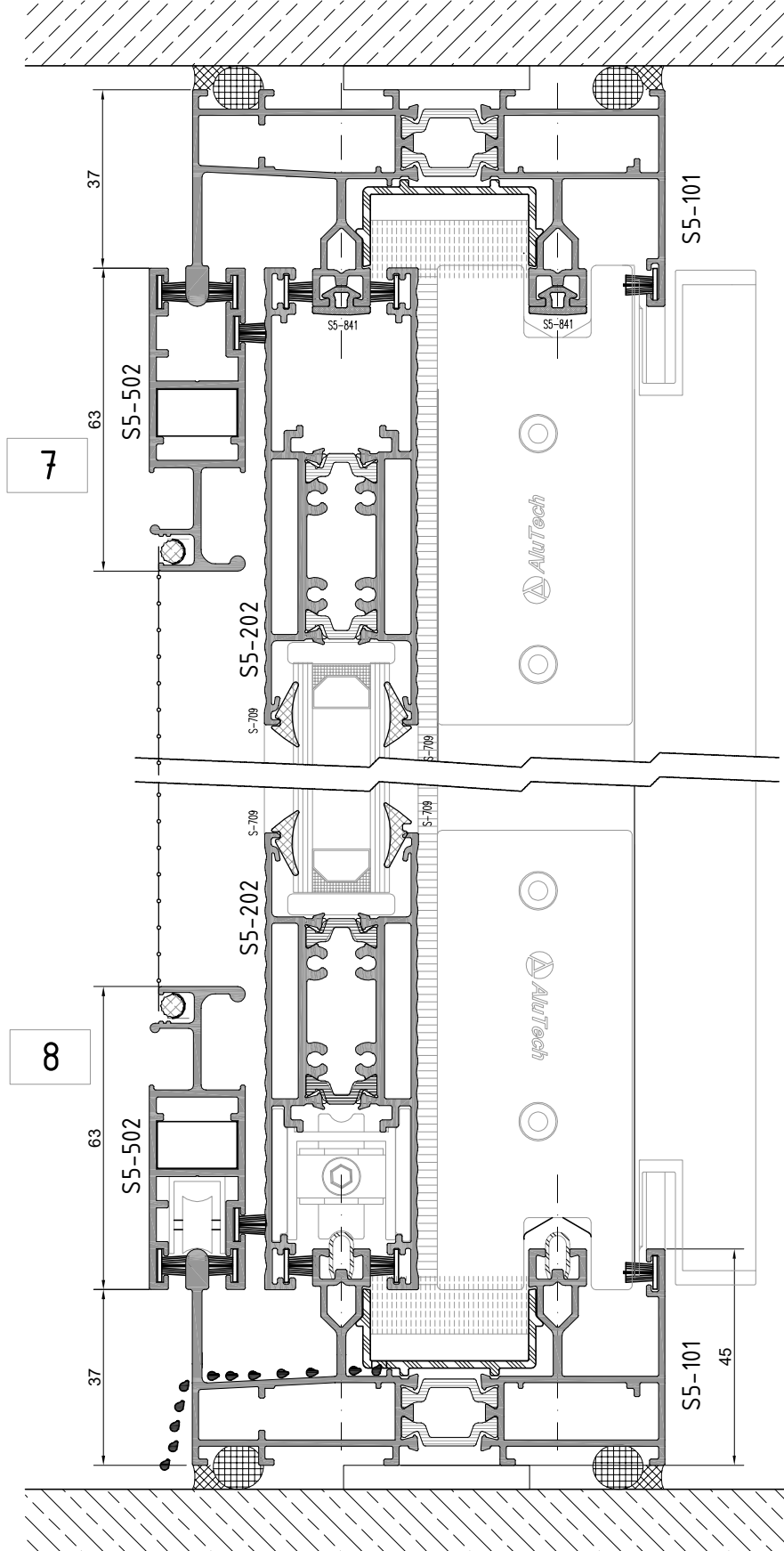
not to scale

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜST BİTİM - ALT BİTİM DETAYI
TOP EDGE - BOTTOM EDGE DETAIL

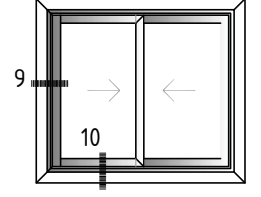


sineklik-damlık detayları
Flyscreen - weatherdrip details

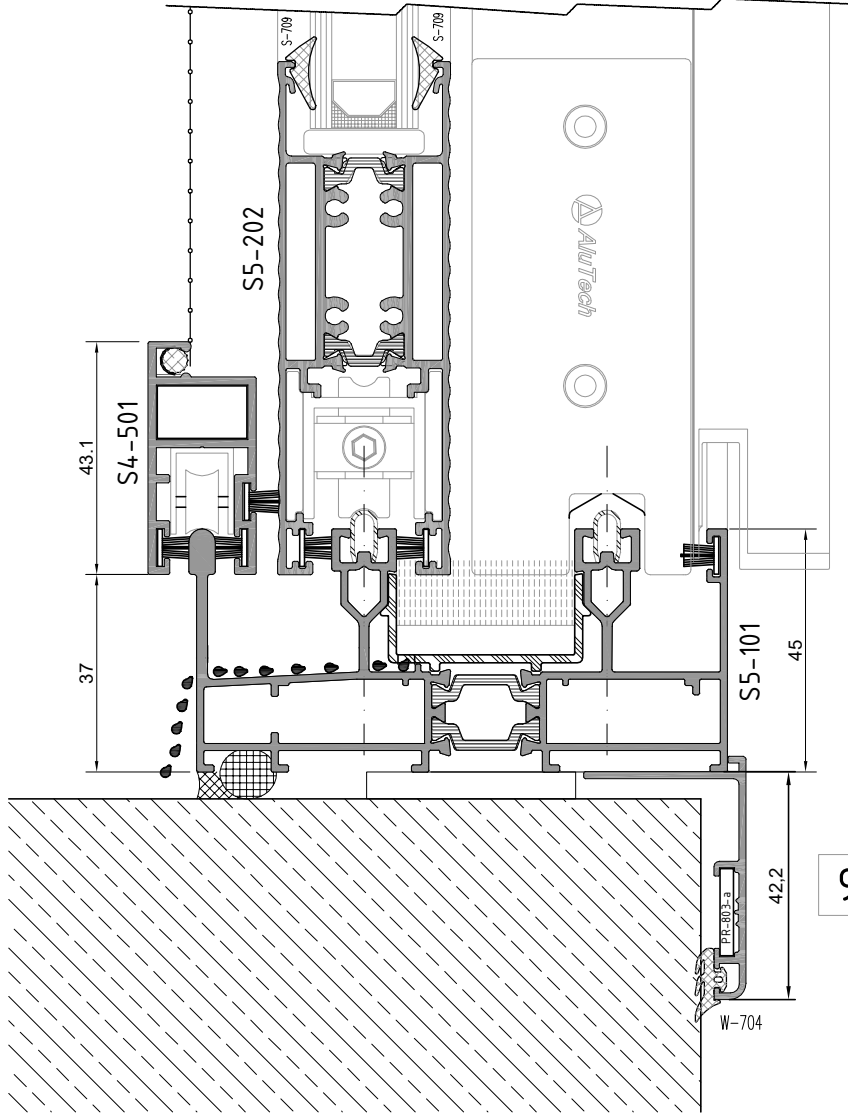


S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

PERVAZ DETAYI
JAMB DETAIL

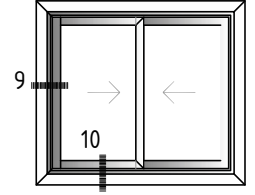


pervaz detayları
jamb details

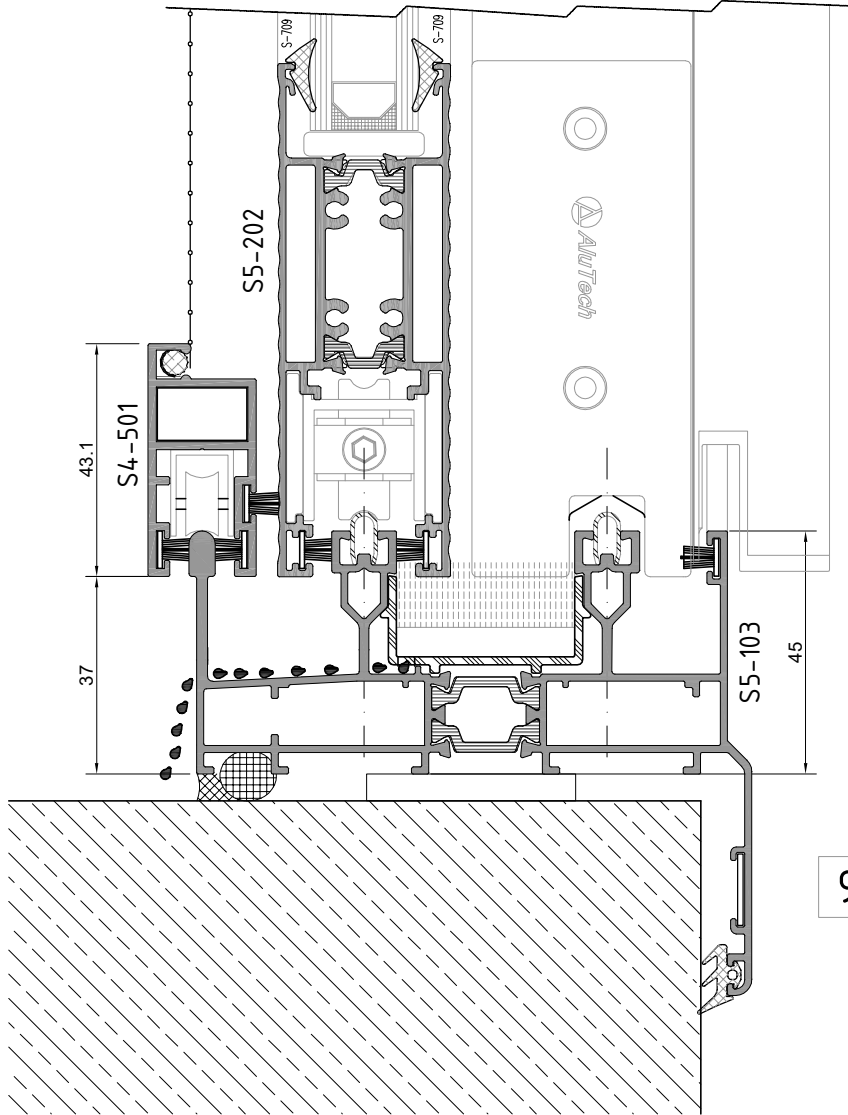


S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

PERVAZ DETAYI
JAMB DETAIL



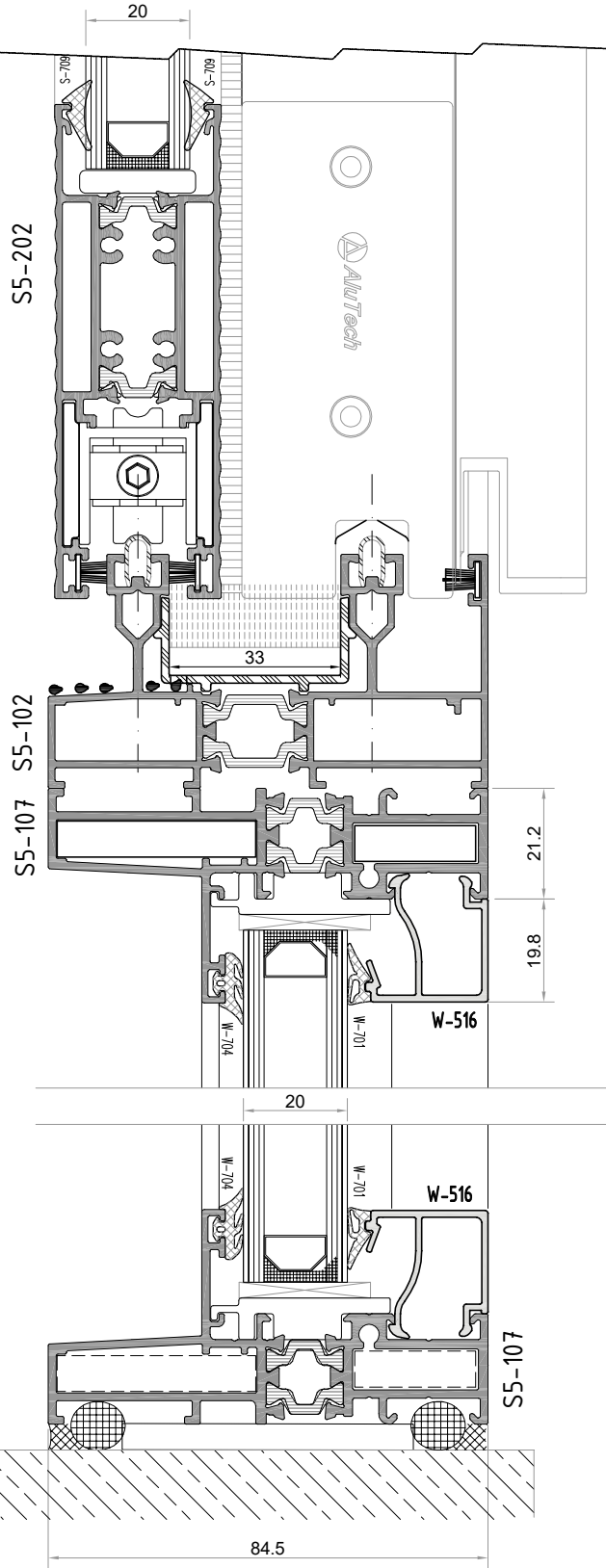
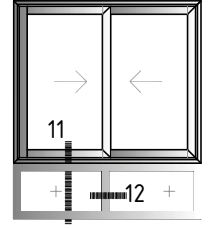
pervaz detayları
jamb details



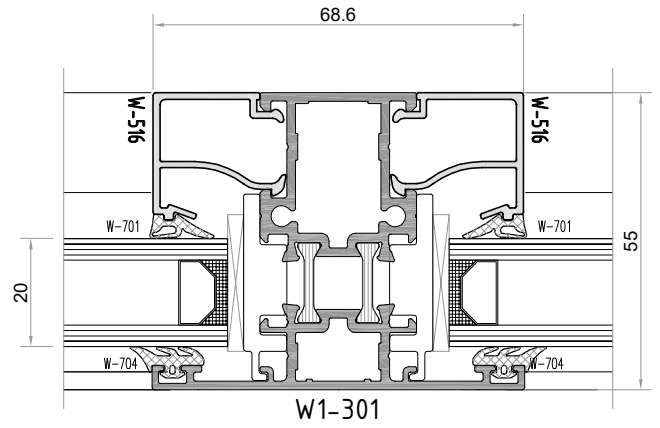
9 - 10

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

PERVAZ DETAYI
JAMB DETAIL



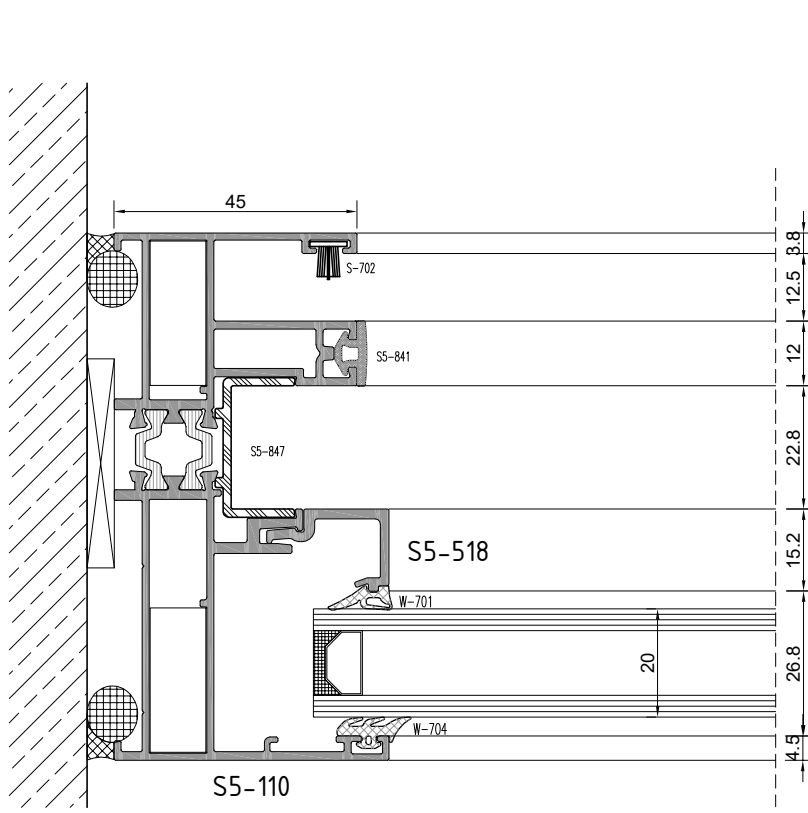
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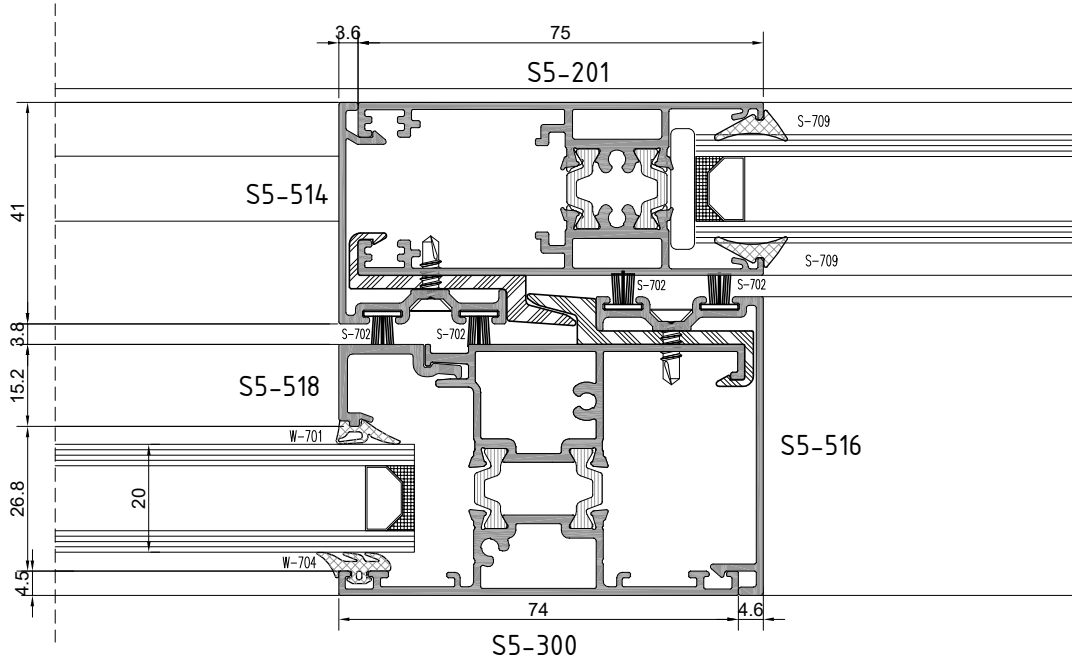
not to scale

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

YAN BİTİM - ORTA KAYIT DETAYI
WALL CONNECTION - MULLION DETAIL



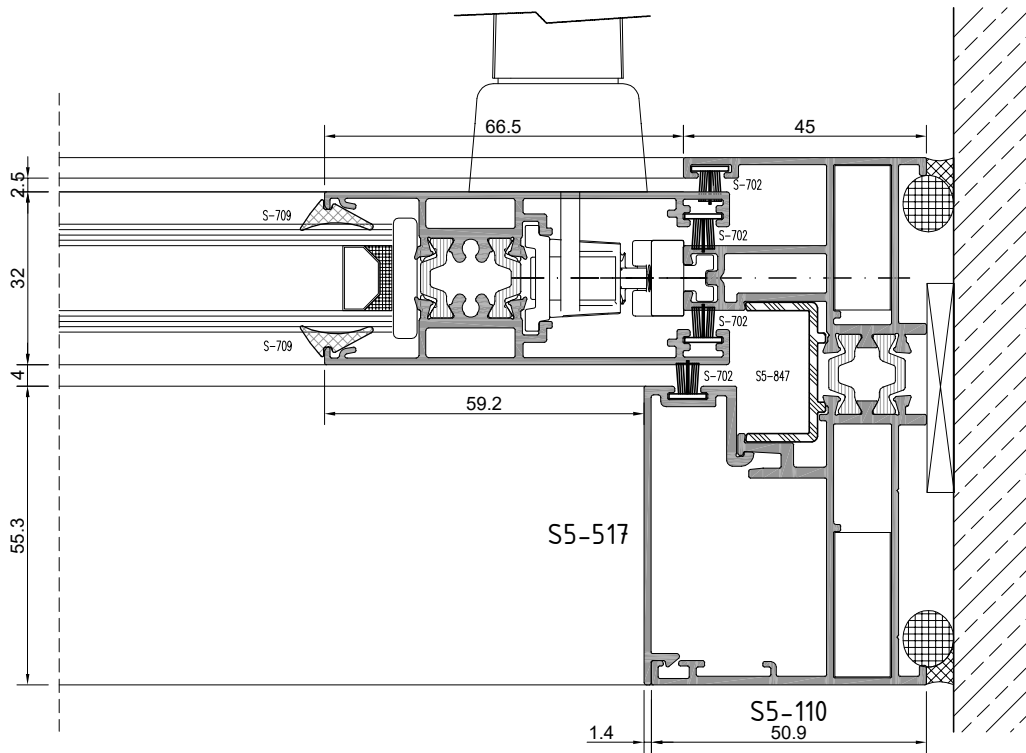
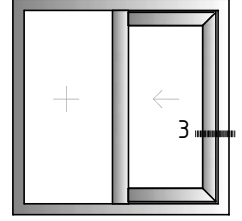
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2

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

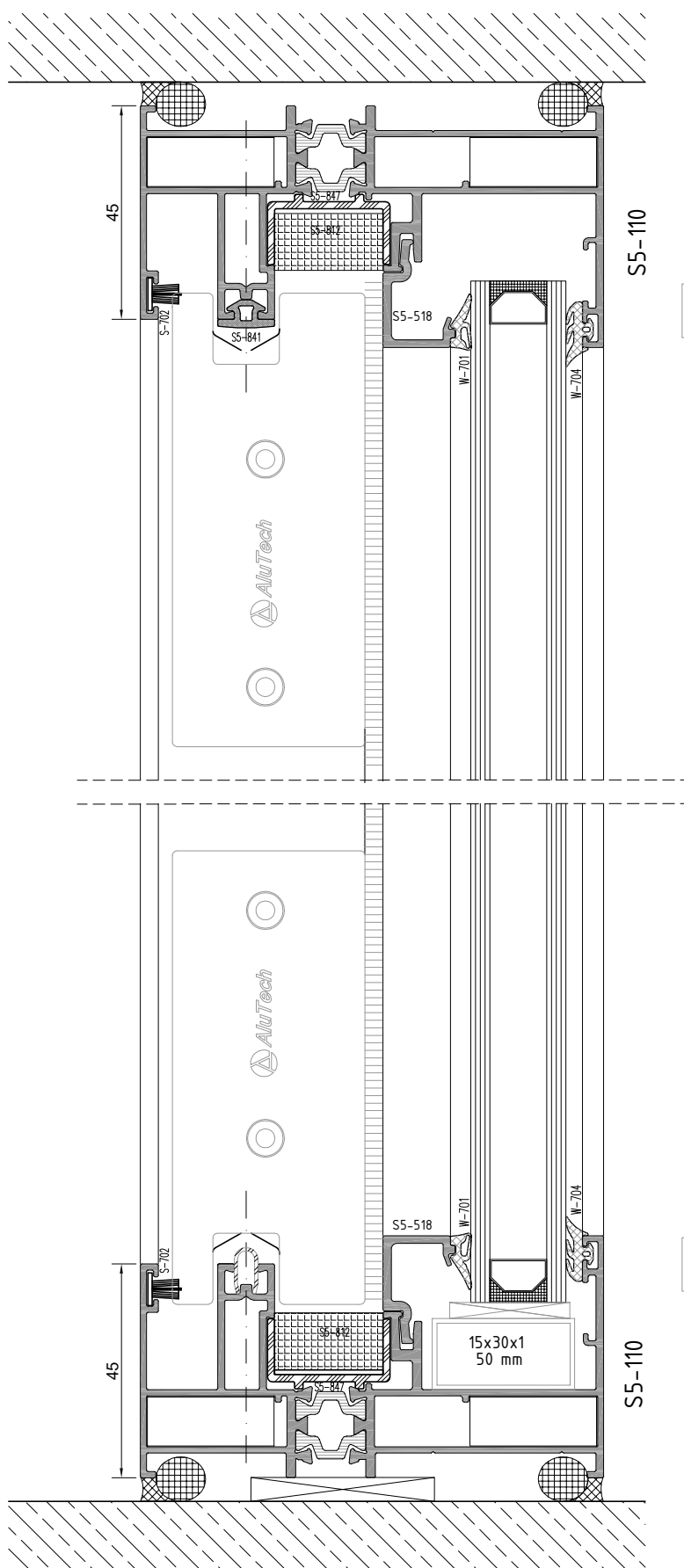
YAN BİTİM DETAYI
WALL CONNECTION DETAIL



3

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜST BİTİM - ALT BİTİM DETAYI
TOP EDGE - BOTTOM EDGE DETAIL

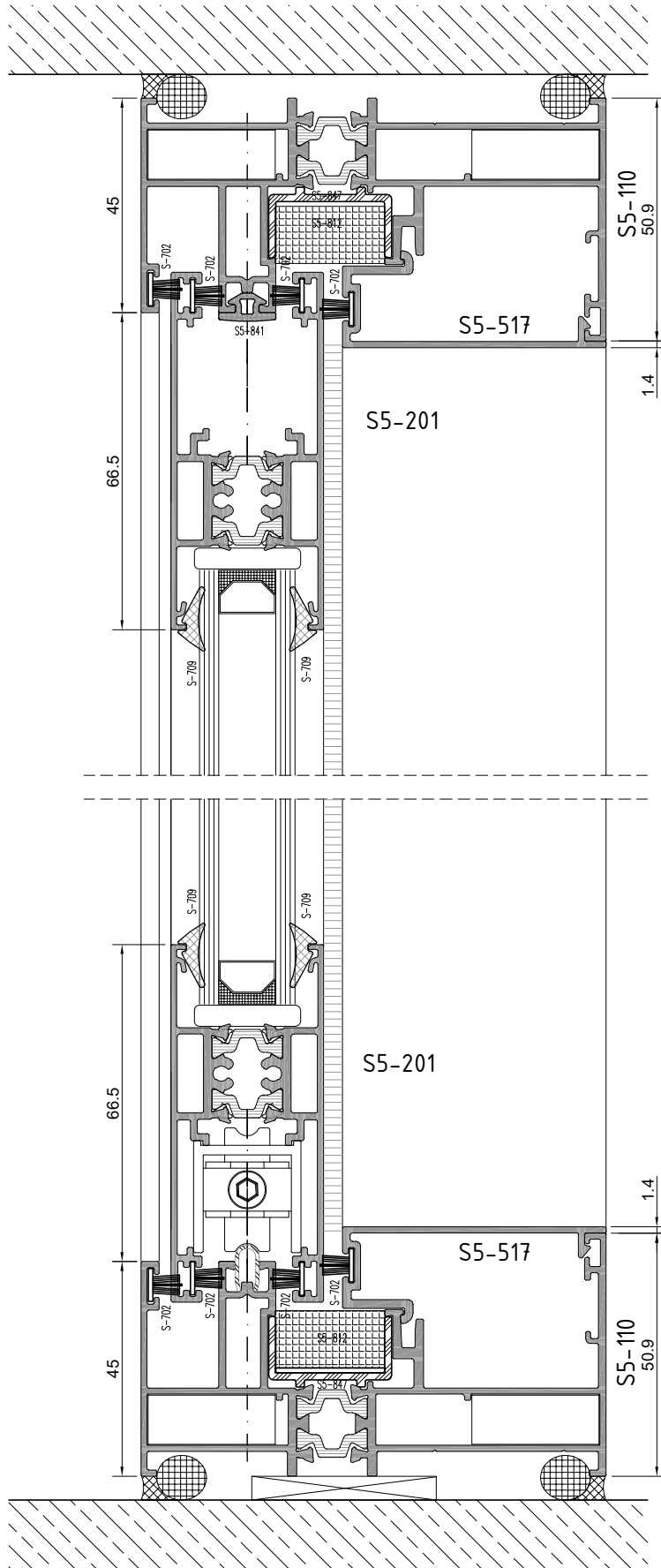


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5

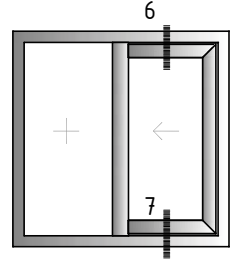
S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

ÜST BİTİM - ALT BİTİM DETAYI
TOP EDGE - BOTTOM EDGE DETAIL



6

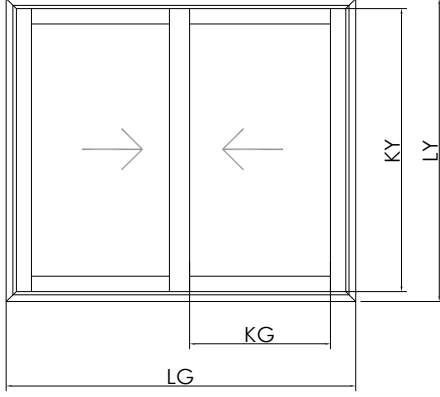
7



S5

S32-T YALITIMLI SÜRME SERİ S32 -T INSULATED SLIDING SERIES

90° İMALAT ŞEMASI
90° PRODUCTION PLAN

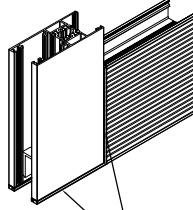


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

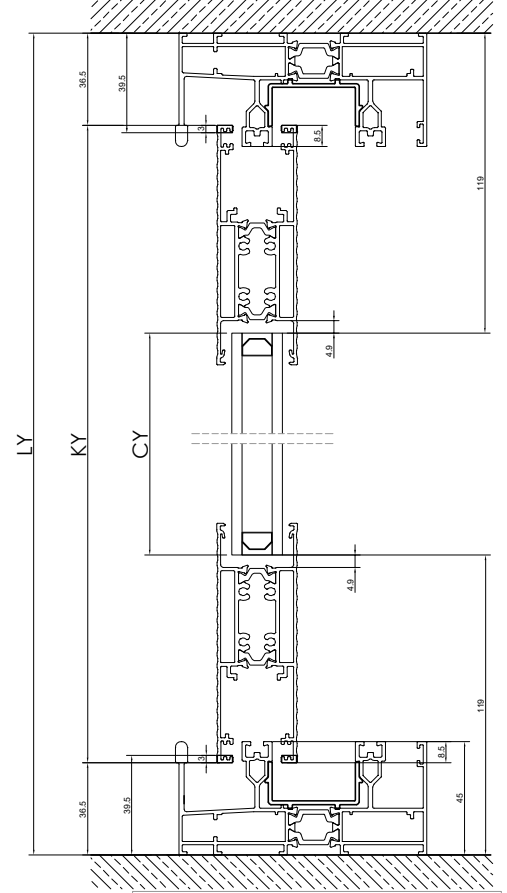
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK

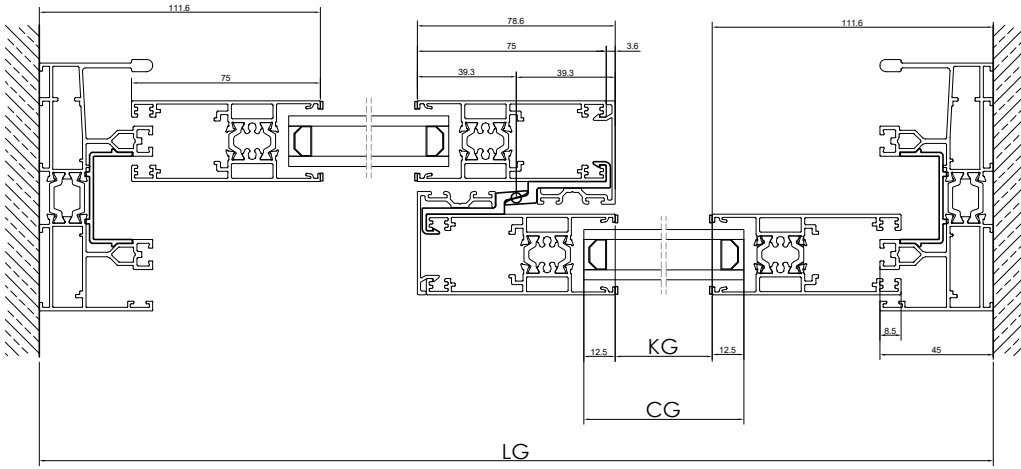


3 mm kalınlık



$$KY = LY - (73+6)$$

$$CY = LY - 238$$



$$KG = \frac{LG - (302+12)}{2}$$

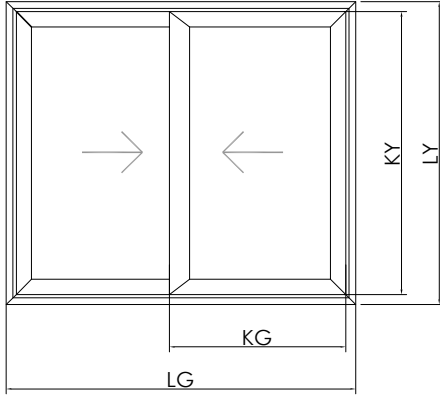
$$CG = KG + 31$$

S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI
45° PRODUCTION PLAN

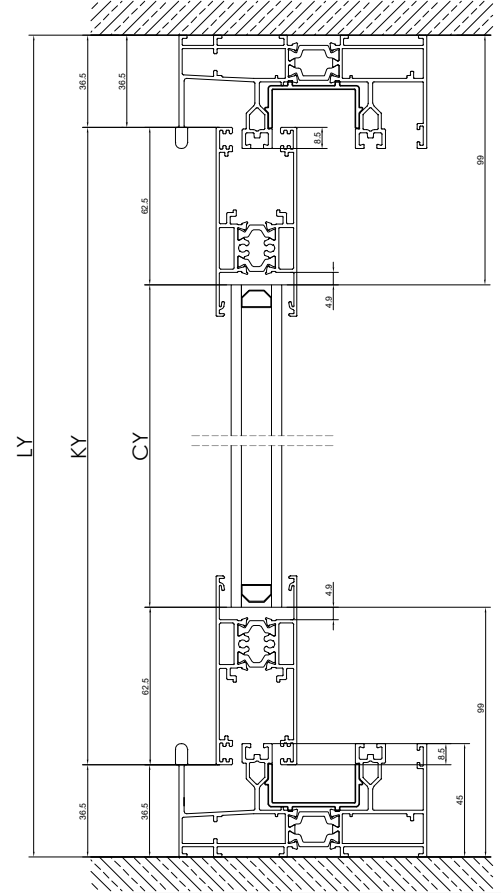
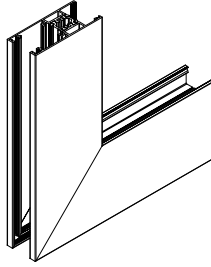


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

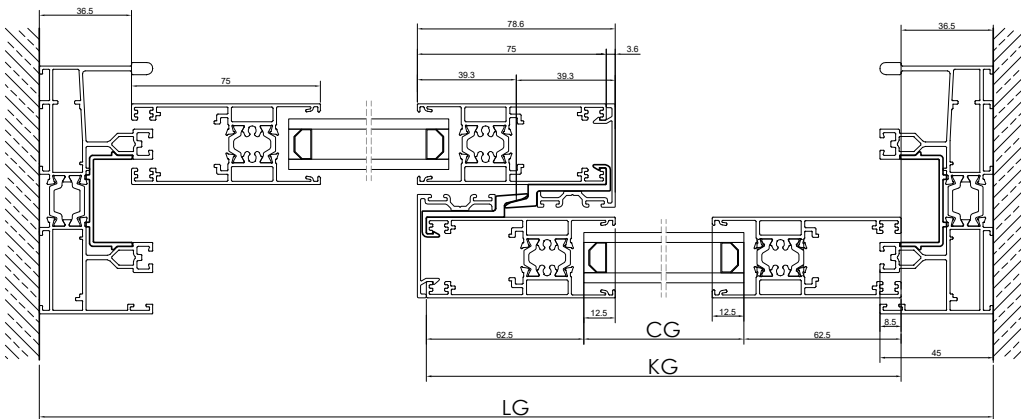
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



$$KY = LY - 73$$

$$CY = KY - 125$$



$$KG = \frac{LG - 2}{2}$$

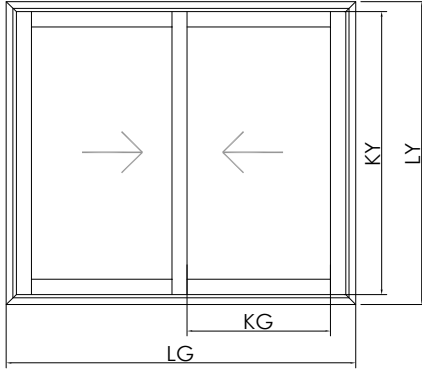
$$CG = KG - 125$$

S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

90° İMALAT ŞEMASI
90° PRODUCTION PLAN

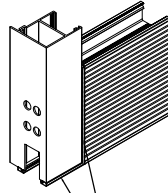


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

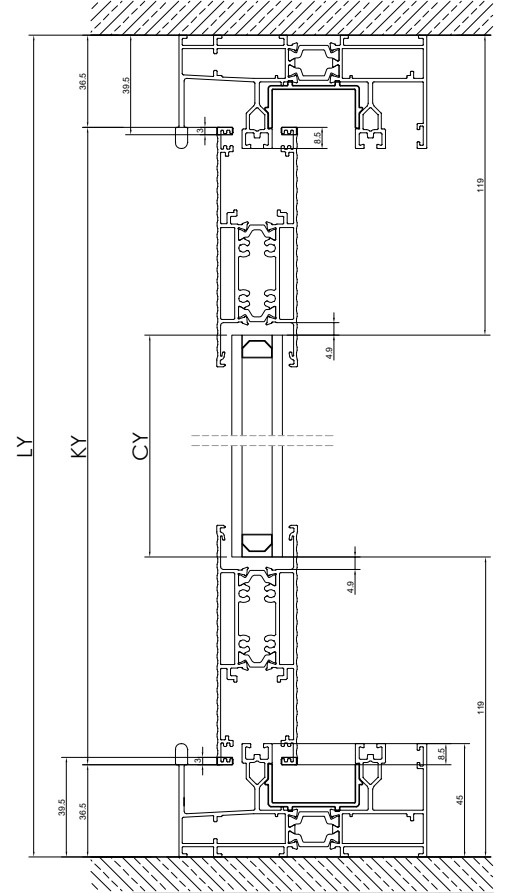
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



3 mm kalınlık

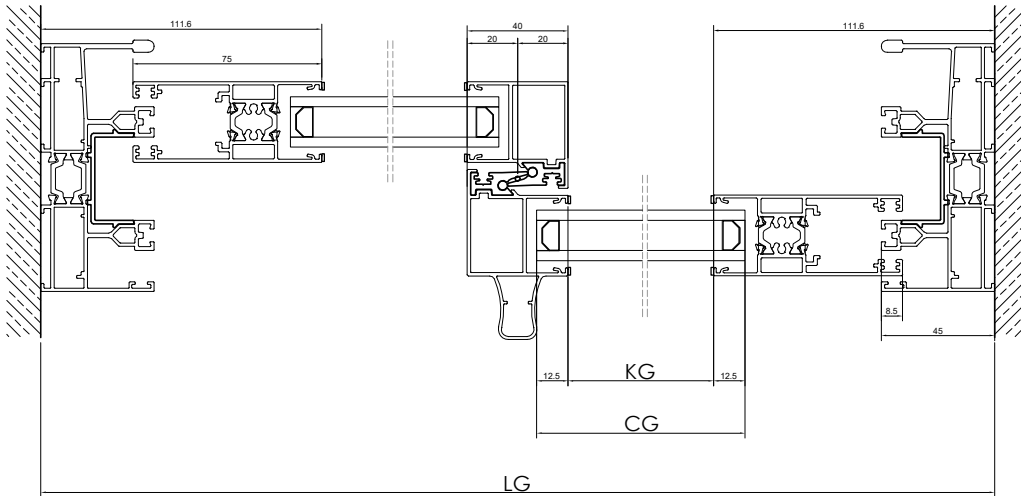


$$KY = LY - (73+6)$$

$$CY = LY - 238$$

$$KG = \frac{LG - (263+12)}{2}$$

$$CG = KG + 31$$

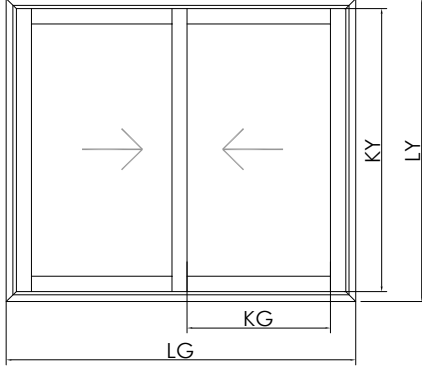


S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

90° İMALAT ŞEMASI
90° PRODUCTION PLAN

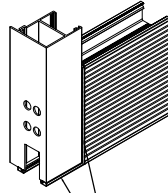


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

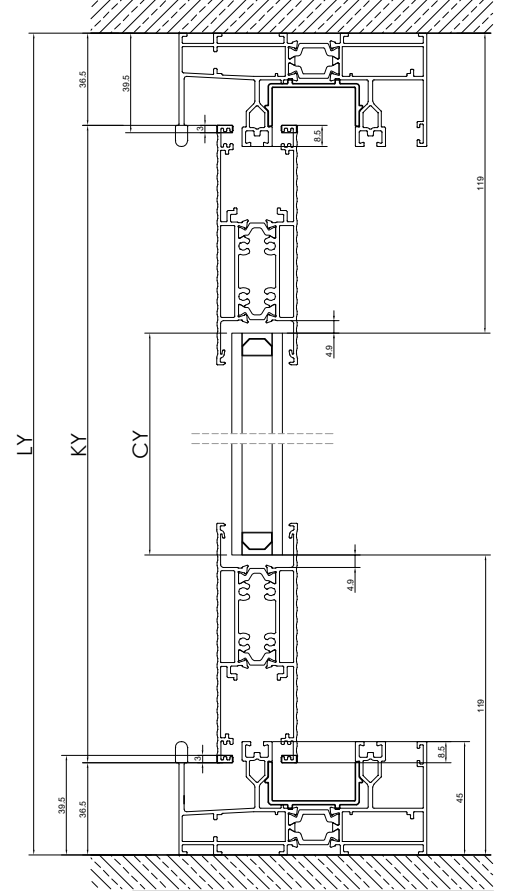
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



3 mm kalınlık

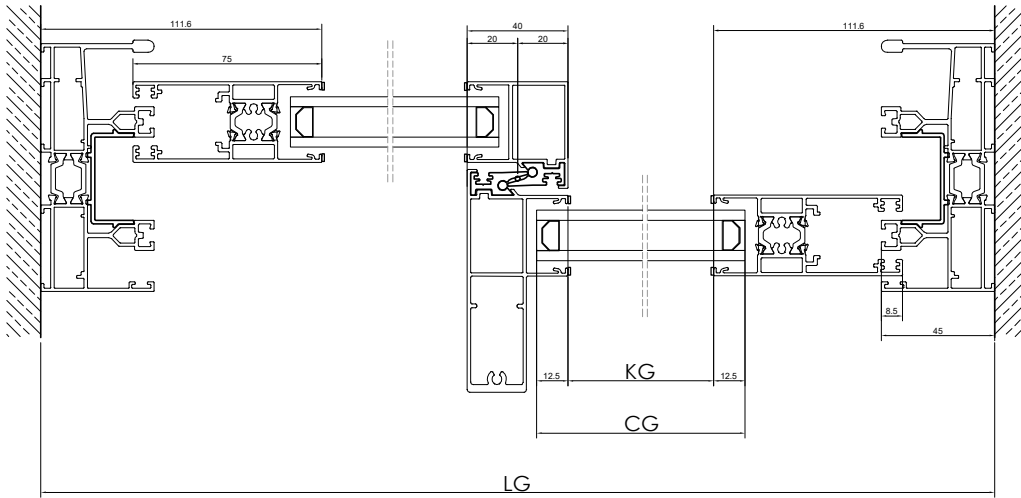


$$KY = LY - (73+6)$$

$$CY = LY - 238$$

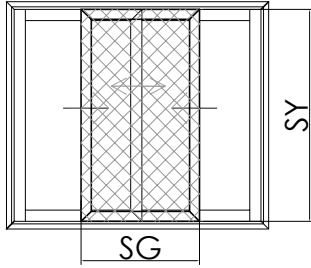
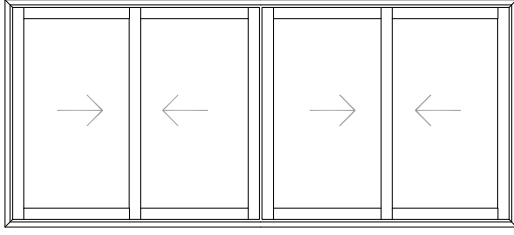
$$KG = \frac{LG - (263+12)}{2}$$

$$CG = KG + 31$$



S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

90° İMALAT ŞEMASI
90° PRODUCTION PLAN



$$Sy = Ky + 6$$

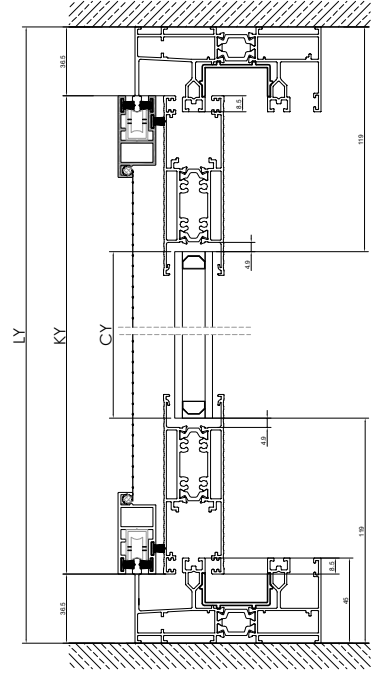
$$SG = KG + 150 + 6$$

LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

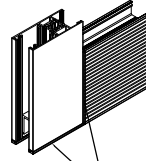
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



$$KY = LY - (73 + 6)$$

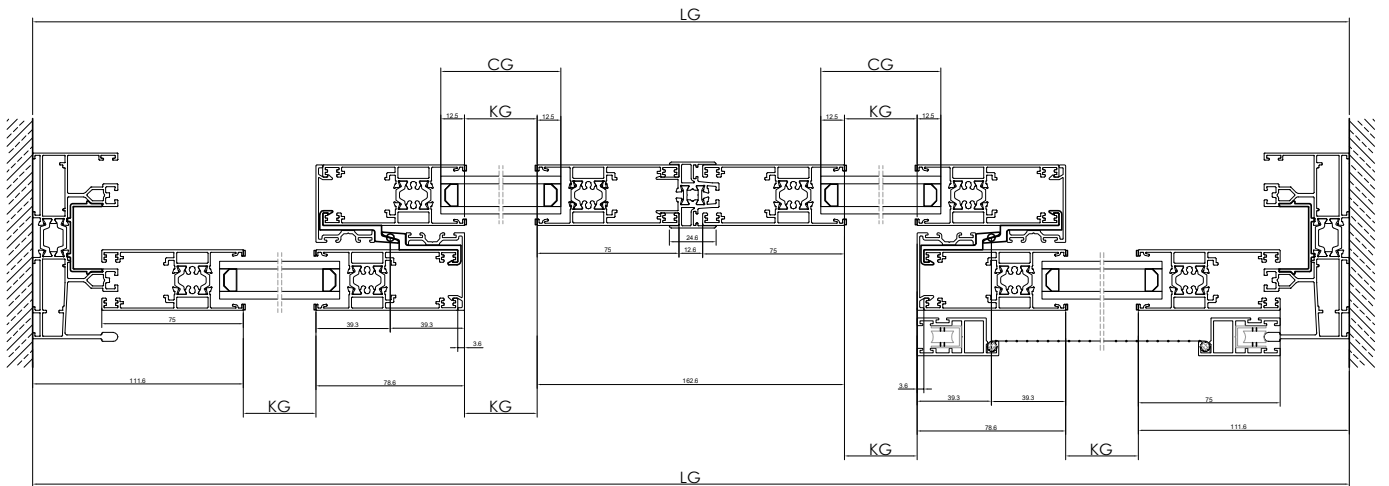
$$CY = LY - 238$$



3 mm kalınlık

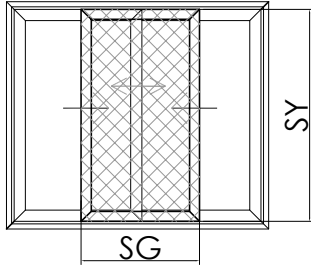
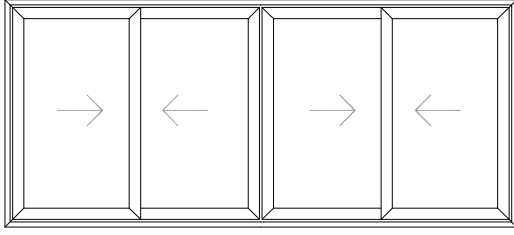
$$KG = \frac{LG - (543 + 24)}{4}$$

$$CG = KG + 31$$



S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI
45° PRODUCTION PLAN



$$SG = KG$$

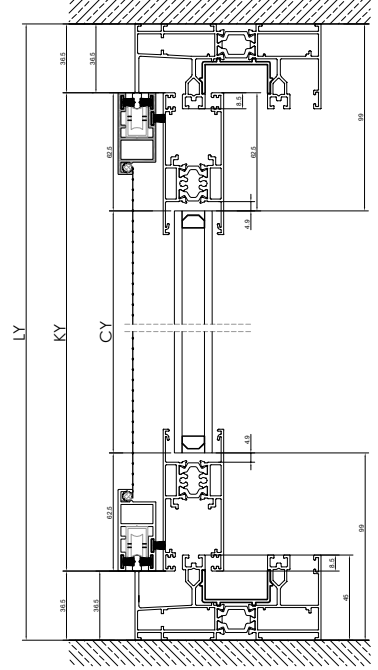
$$Sy = Ky$$

LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

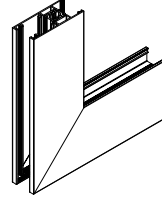
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



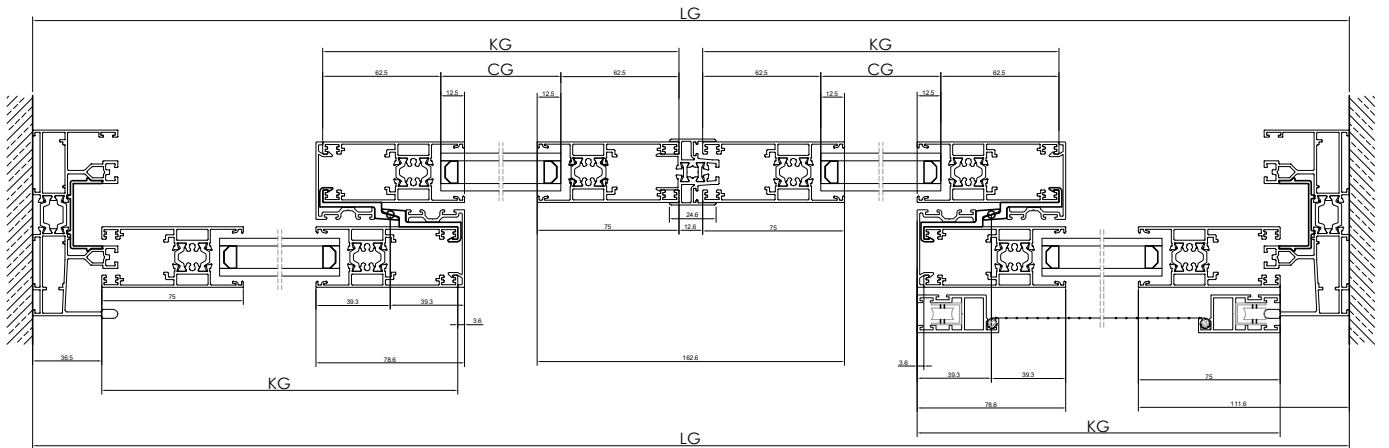
$$KY = LY - 73$$

$$CY = KY - 125$$



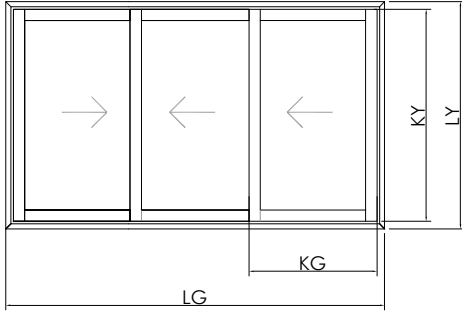
$$KG = \frac{LG + 56.1}{4}$$

$$CG = KG - 125$$

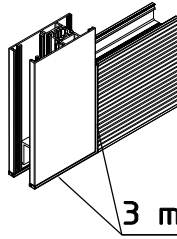


S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

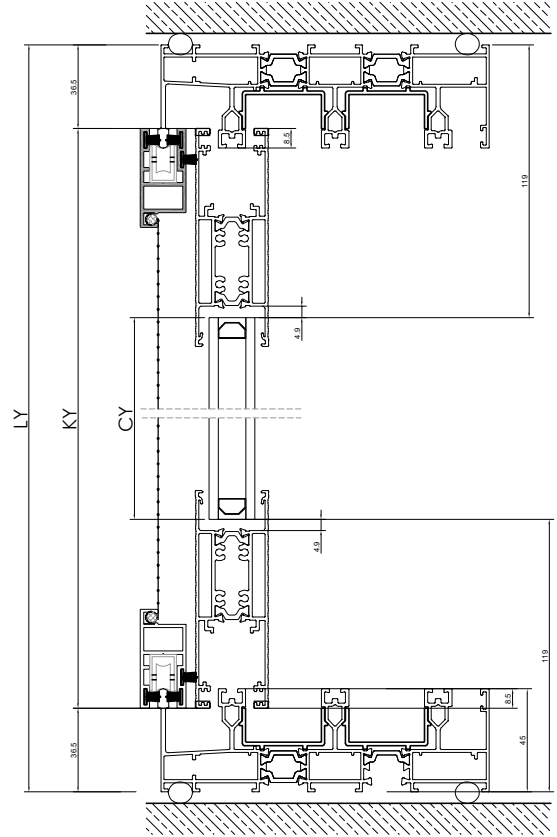
90° İMALAT ŞEMASI
90° PRODUCTION PLAN



LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK
SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK

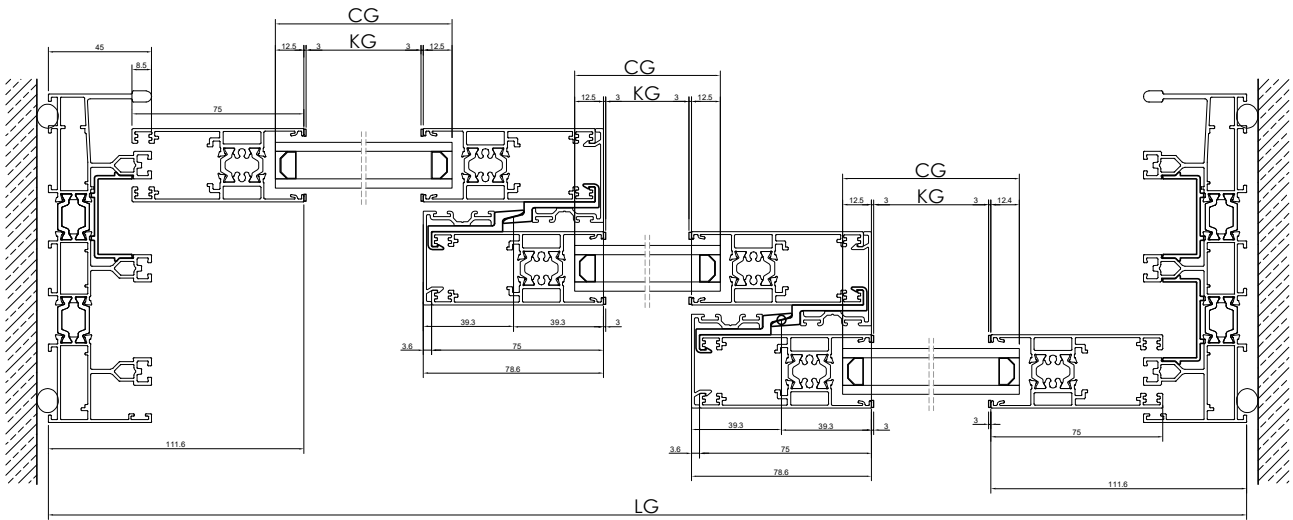


3 mm kalınlık



$$KY = LY - (73+6)$$

$$CY = LY - 238$$

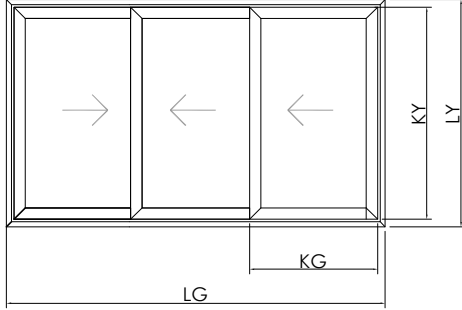


$$KG = (LG/3) - 132.8$$

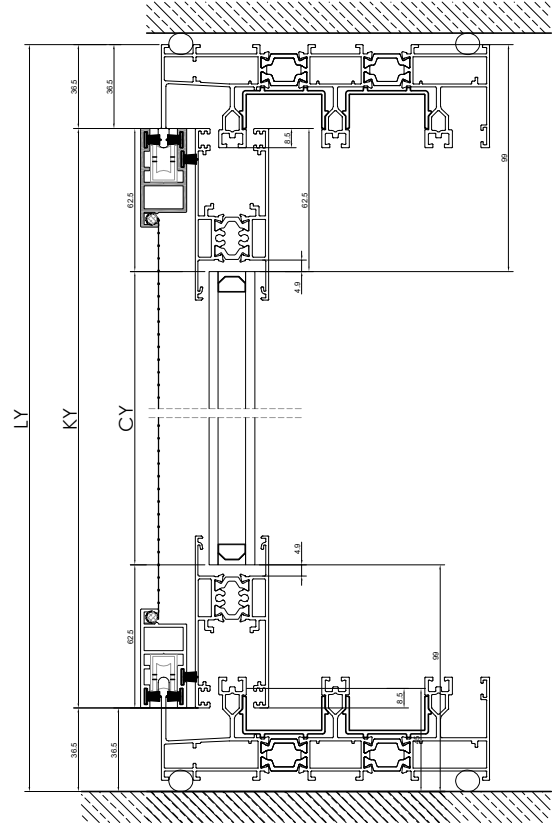
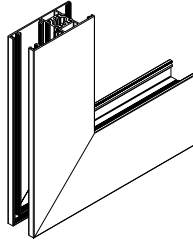
$$CG = KG + 31$$

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI
45° PRODUCTION PLAN

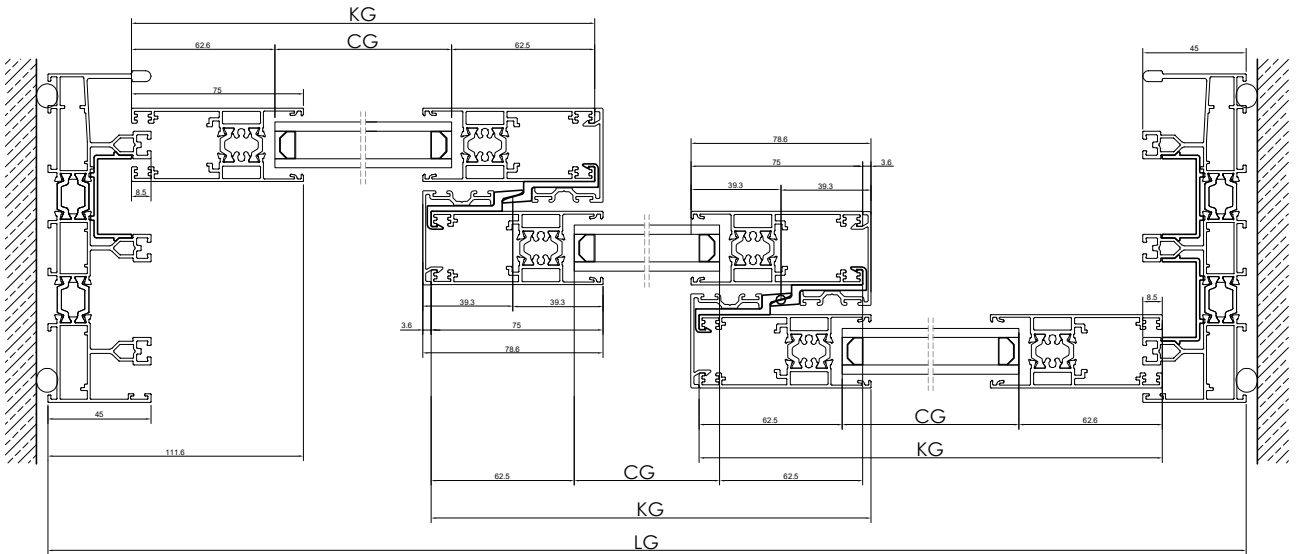


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK
SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



$$KY = LY - 73$$

$$CY = KY - 125$$

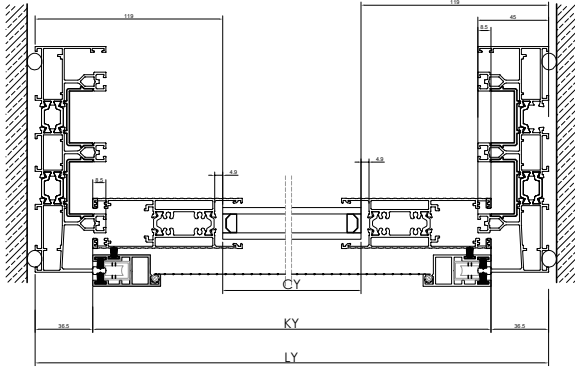


$$KG = (LG/3) + 23.24$$

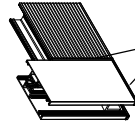
$$CG = KG - 125$$

S32 -T INSULATED SLIDING SERIES

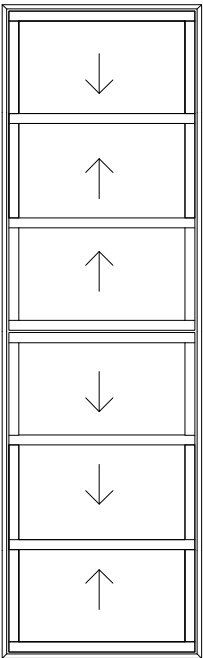
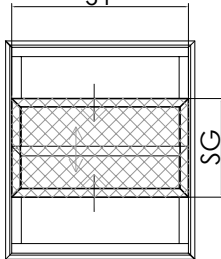
90° PRODUCTION PLAN


$$KY = LY - (73+6)$$

CY= LY - 238



3 mm kalınlık


$$S_Y S_Y = K_Y + 6$$

$$SG = KG + 150 + 6$$

LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK
SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK

LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

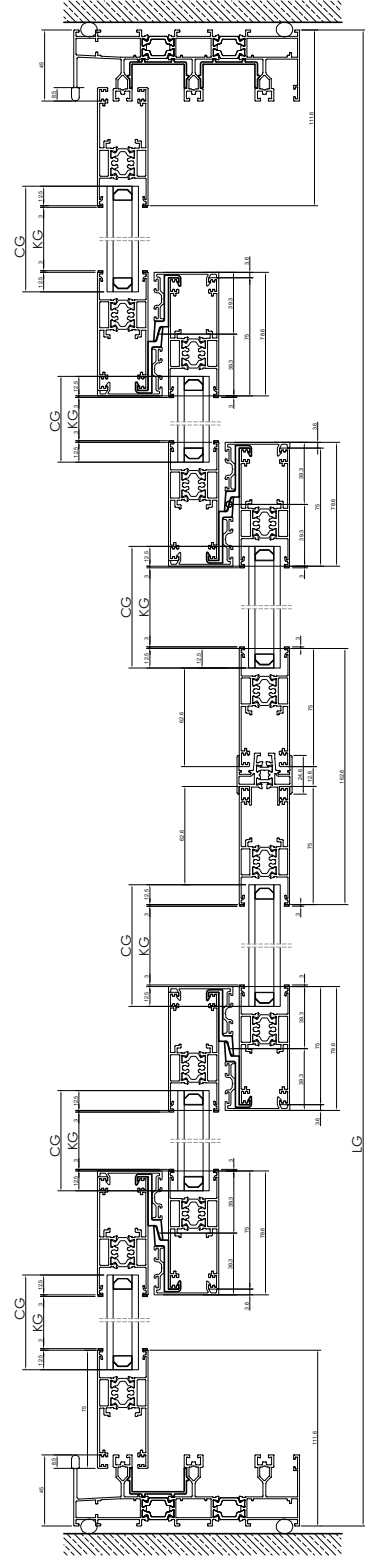
KG = KANAT GENİSLİK

KY = KANAT YÜKSEKLİKİ

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SINEKLJ GENJSLIK

SY = SİNEKLİK YÜKSEKLİĞİ



KG= (LG/6)-122.7

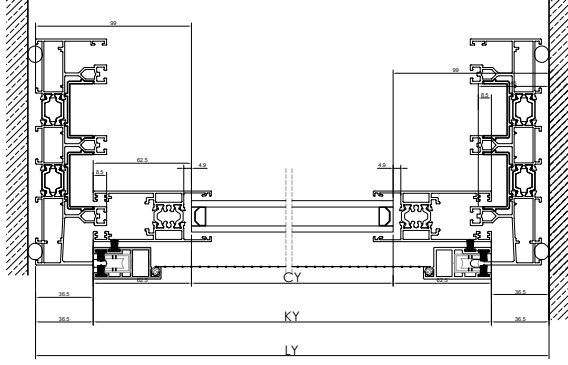
CG= KG+31

S5

S32-T YALITIMLI SÜRME SERİ

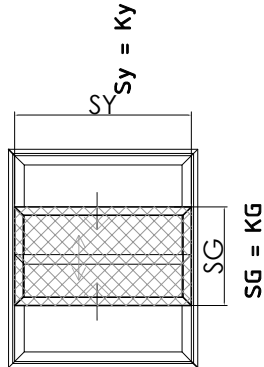
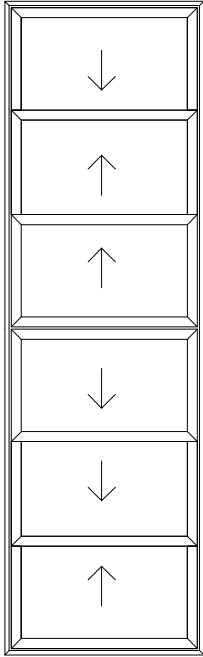
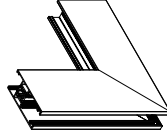
S32 -T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI
45° PRODUCTION PLAN



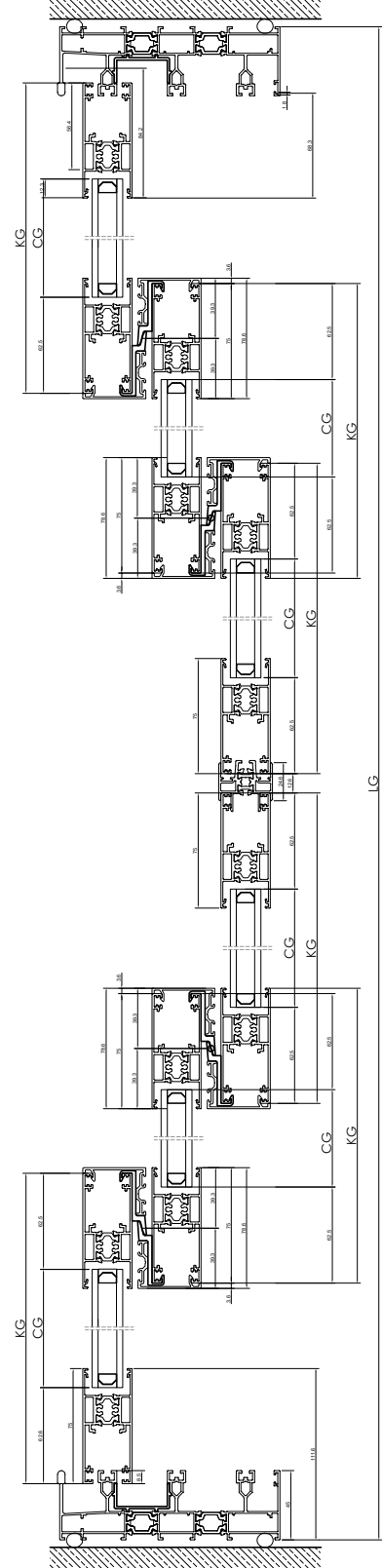
KY= LY - 73
CY= KY - 125

LG = KASA GENİřLİK
LY = KASA YÜKSEKLİK
KG = KANAT GENİřLİK
KY = KANAT YÜKSEKLİK
CG = CAM GENİřLİK
CY = CAM YÜKSEKLİK
SG = SİNEKLİK GENİřLİK
SY = SİNEKLİK YÜKSEKLİK



SG = KG

SY = KY

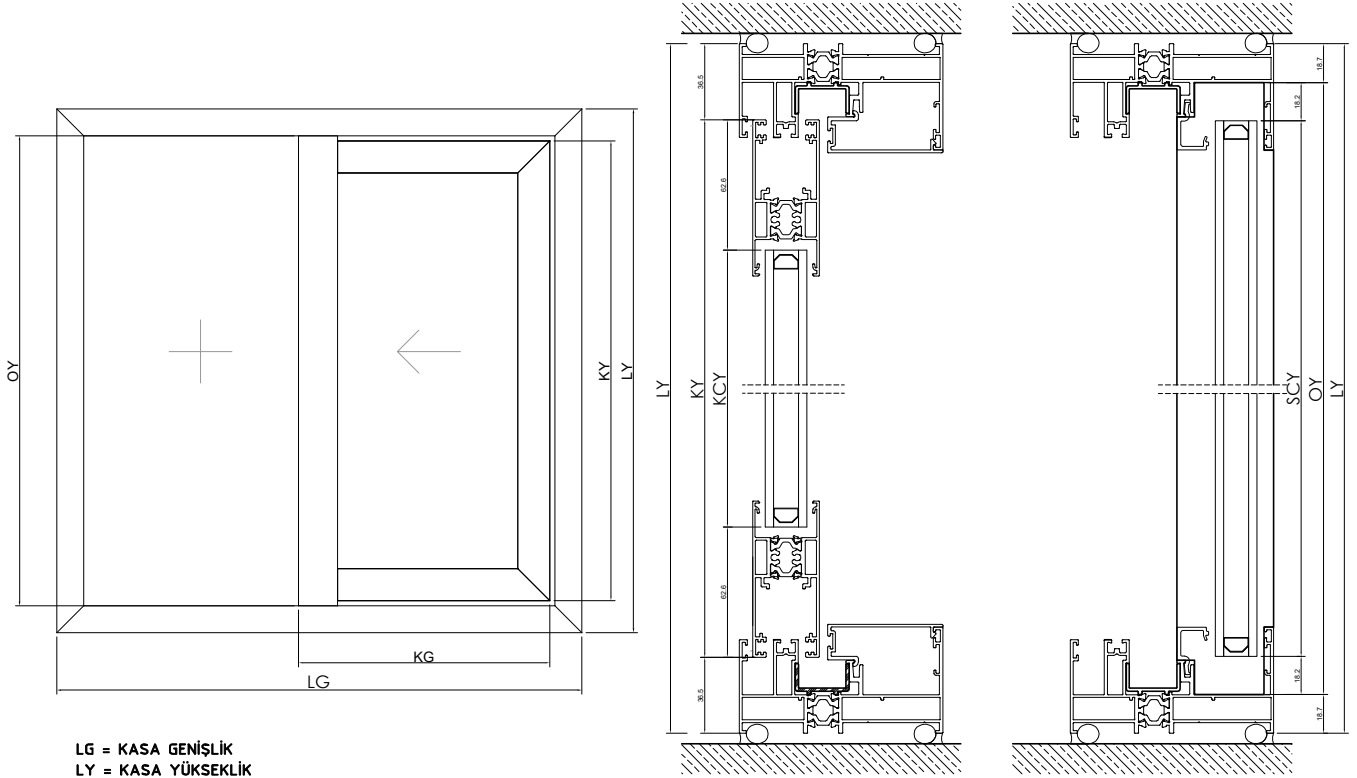


KG= (LG/6)+33.3

CG= KG-125

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI
45° PRODUCTION PLAN



LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

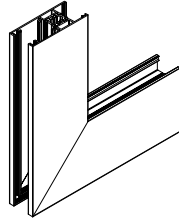
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

KCG = KANAT CAM GENİŞLİK
KCY = KANAT CAM YÜKSEKLİK

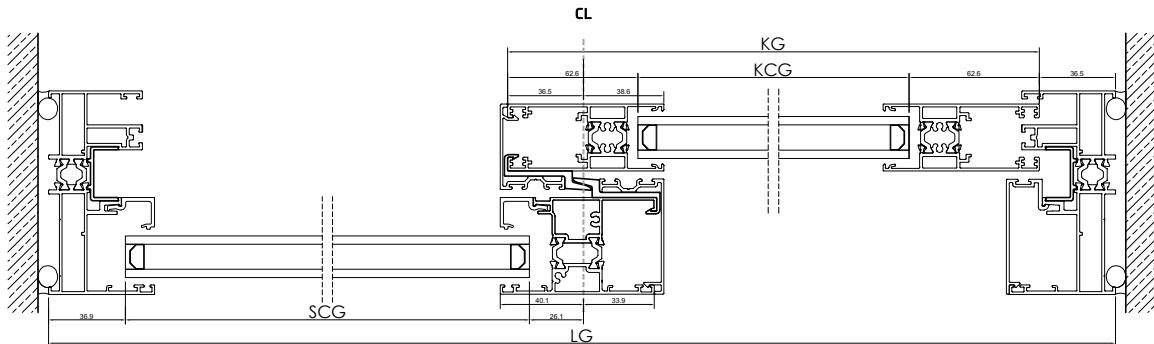
OY = ORTA KAYIT YÜKSEKLİK

SCG = SABİT CAM GENİŞLİK
SCY = SABİT CAM YÜKSEKLİK

CL = TİP MERKEZ



$KY = LY - 73$
$KCY = KY - 125$
$OY = LY - 37.4$
$SCY = LY - 73.8$



$$KG = LG / 2$$

$$KCG = KG - 125$$

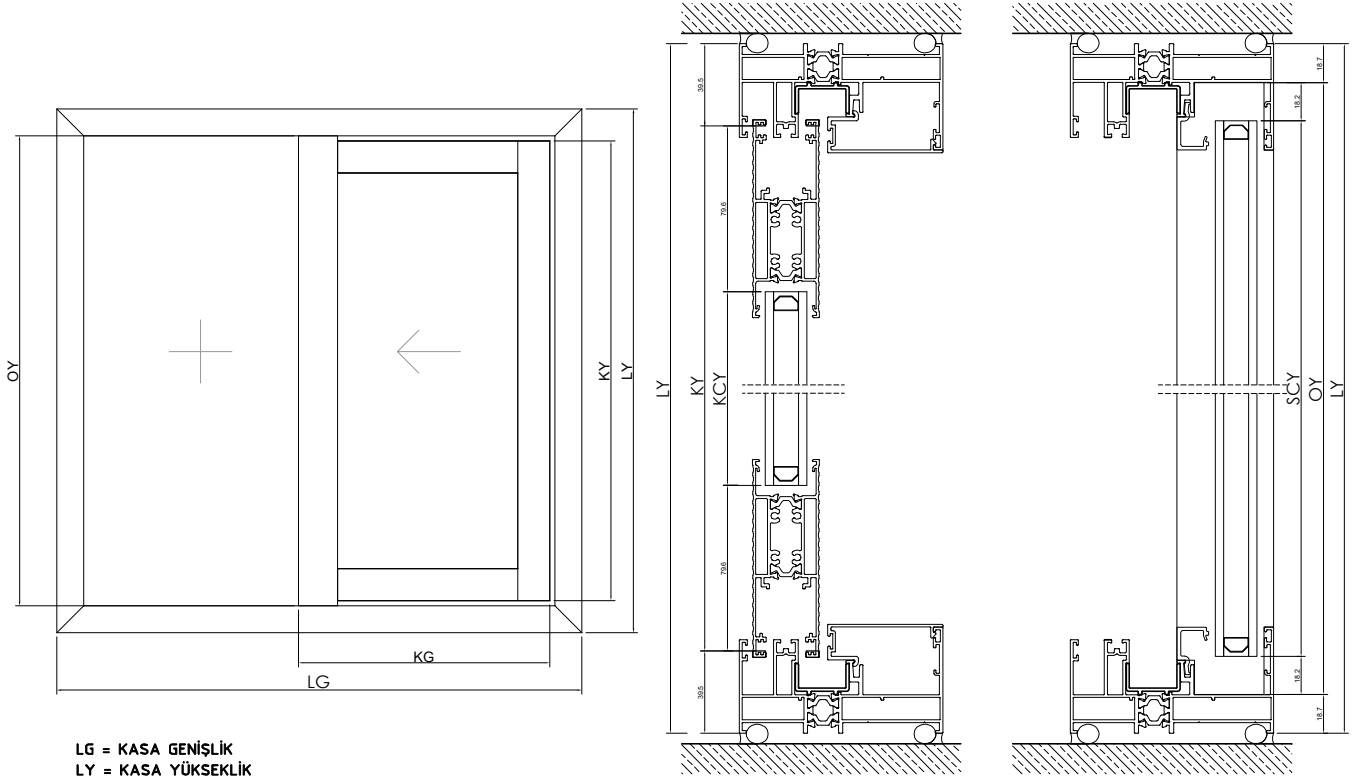
$$SCG = (LG/2) - 63$$

S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

90° İMALAT ŞEMASI
90° PRODUCTION PLAN



LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

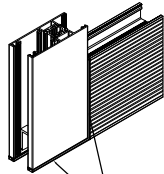
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

KCG = KANAT CAM GENİŞLİK
KCY = KANAT CAM YÜKSEKLİK

OY = ORTA KAYIT YÜKSEKLİK

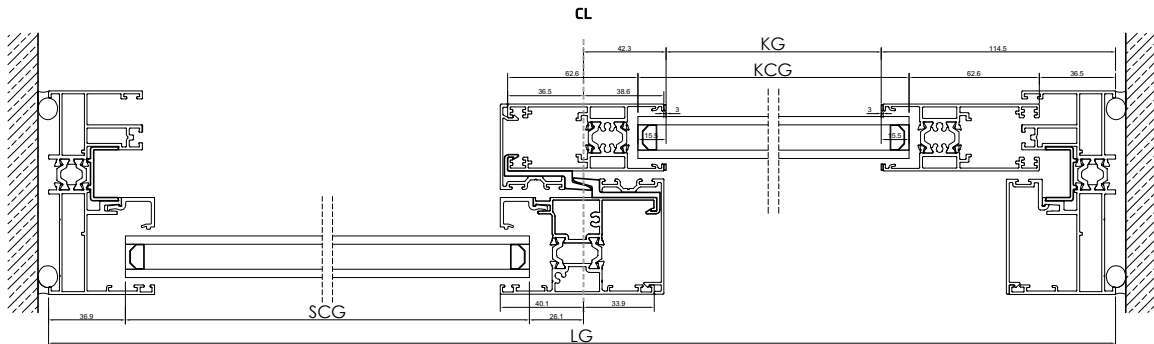
SCG = SABİT CAM GENİŞLİK
SCY = SABİT CAM YÜKSEKLİK

CL = TİP MERKEZ



3 mm kalınlık

$KY = LY - 79$
$KCY = KY - 159.2$
$OY = LY - 37.4$
$SCY = LY - 73.8$



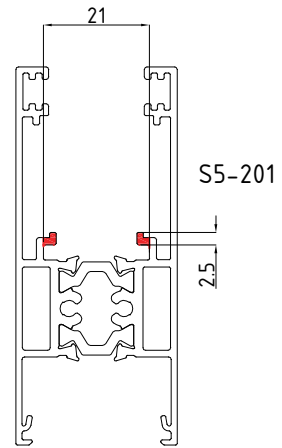
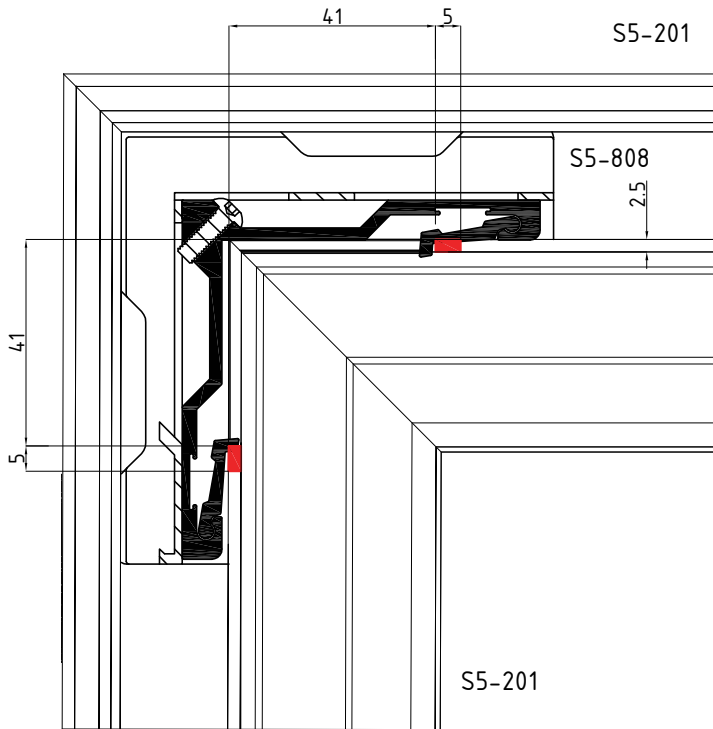
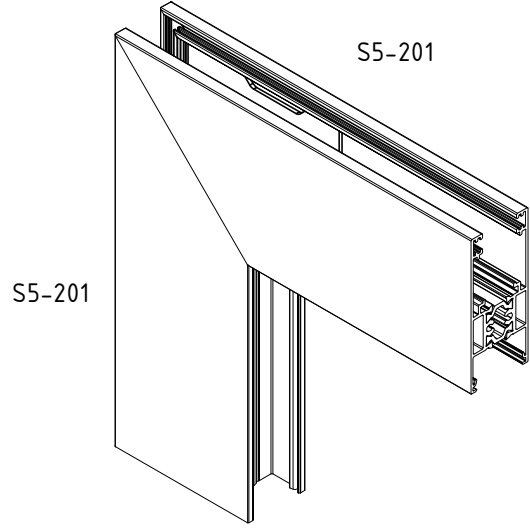
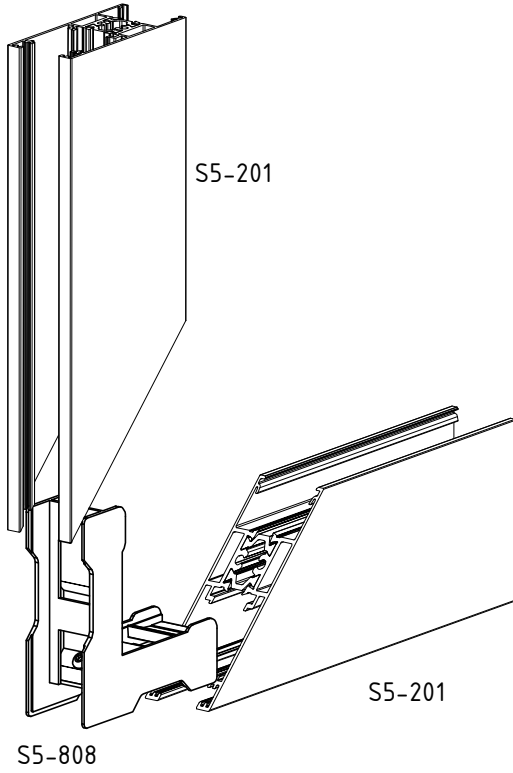
$$KG = (LG / 2) - 156.8$$

$$KCG = KG + 31$$

$$SCG = (LG/2) - 63$$

S5
S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI
PRODUCTION PLAN

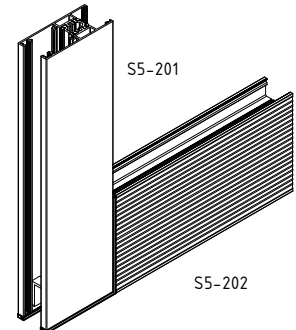
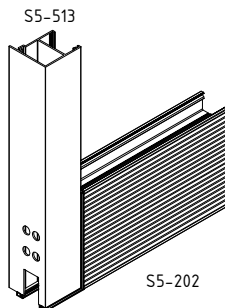
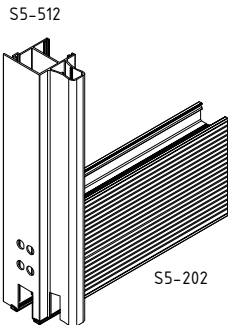
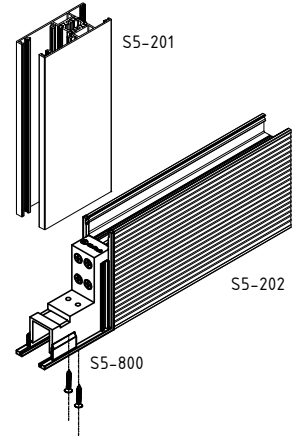
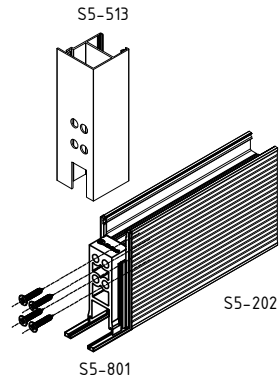
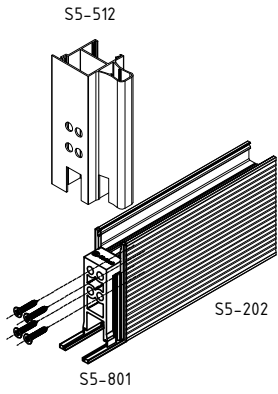
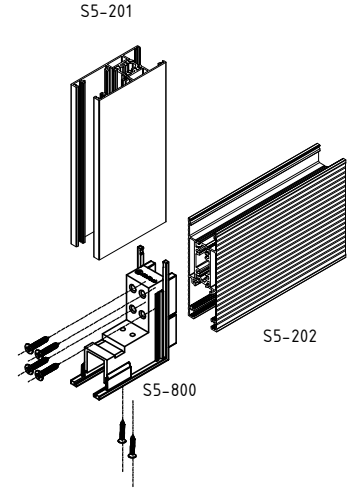
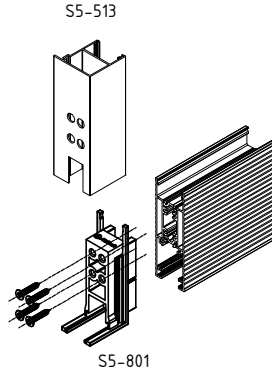
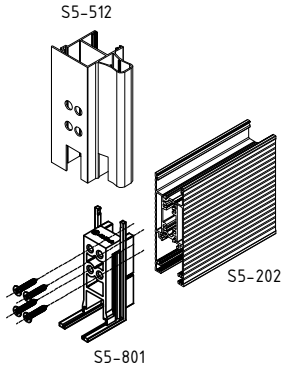


S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

İMALAT ŞEMASI
PRODUCTION PLAN



S5

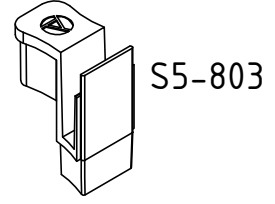
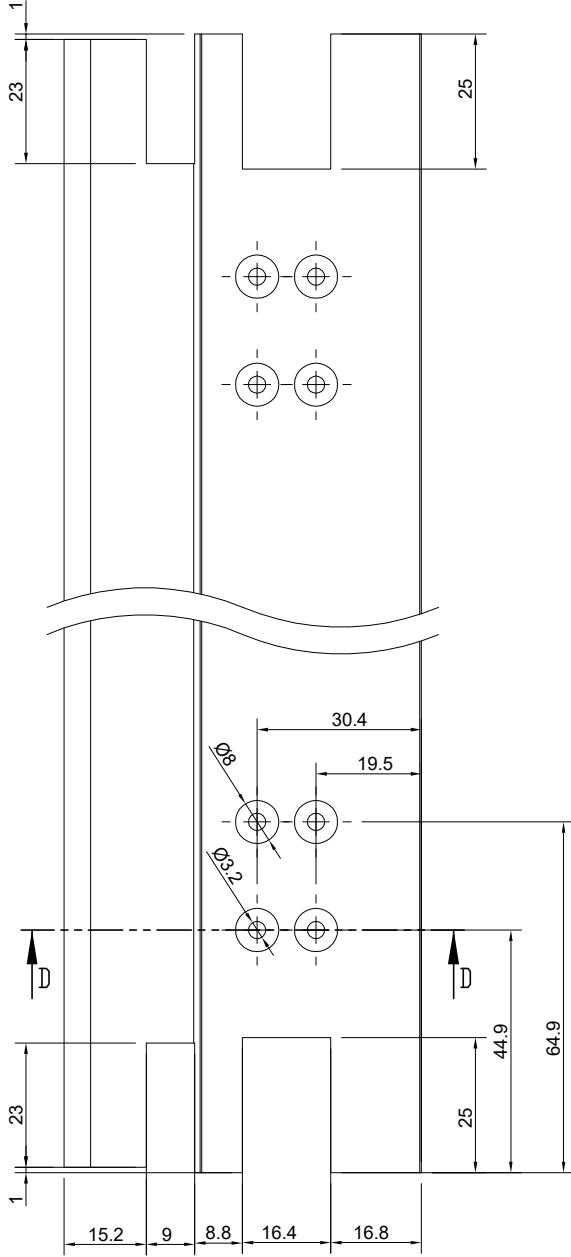
S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

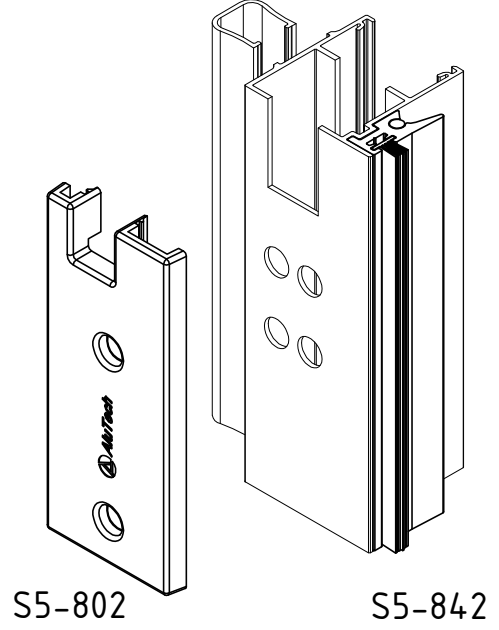
İMALAT ŞEMASI

PRODUCTION PLAN

S5-512 Orta kayıt profili Kertme işlem

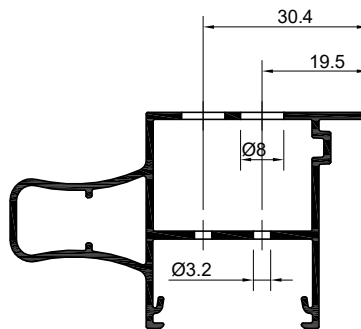
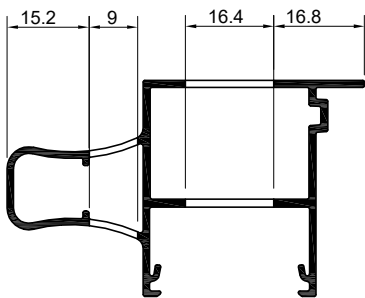


S5-803



S5-802

S5-842



D-D KESİTİ

not to scale

S5

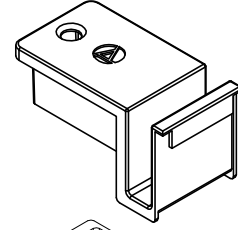
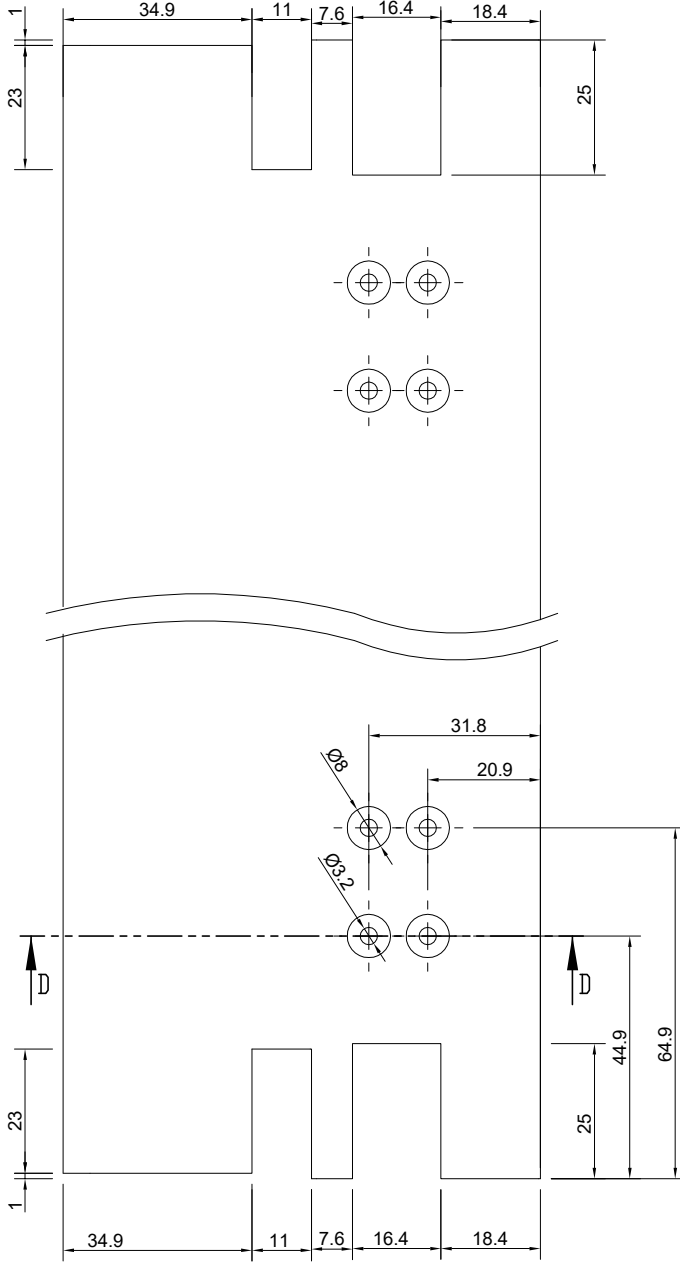
S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

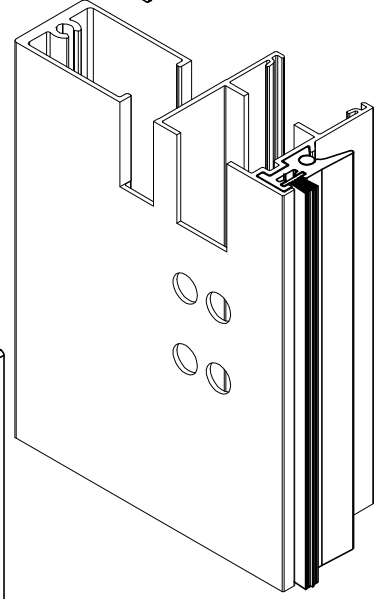
İMALAT ŞEMASI

PRODUCTION PLAN

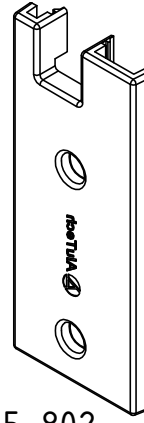
S5-519 Orta kayıt profili Kertme işlem



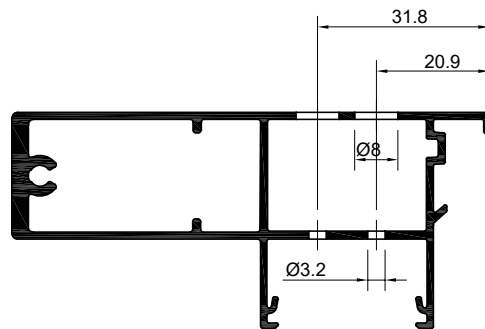
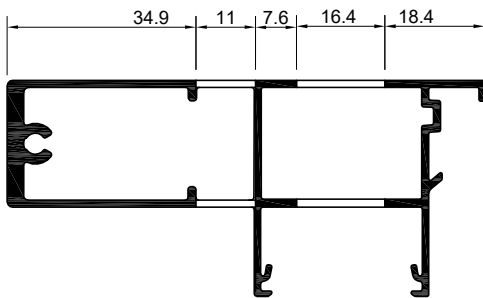
S5-816



S5-842



S5-802



D-D KESİTİ

not to scale

S5

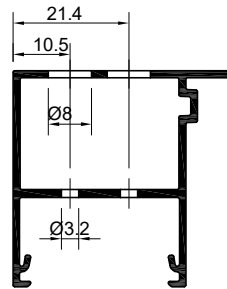
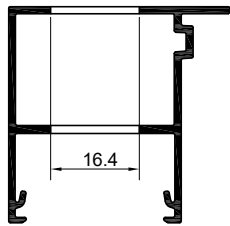
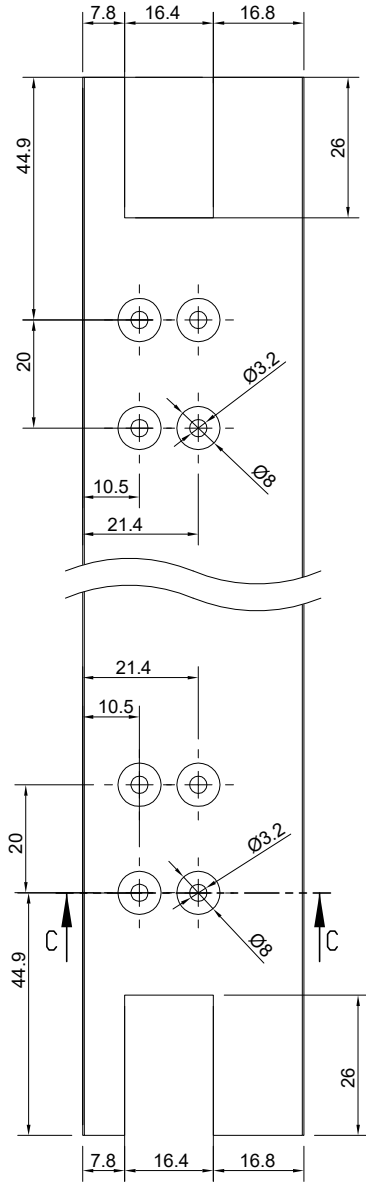
S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

İMALAT ŞEMASI

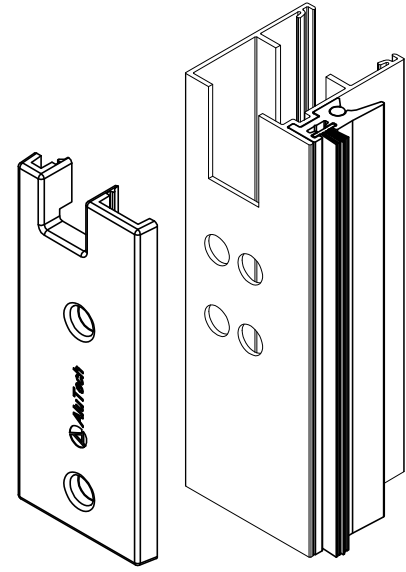
PRODUCTION PLAN

S5-513 Orta kayıt profili Kertme işlem



C-C KESİTİ

S5-513



S5-802

S5

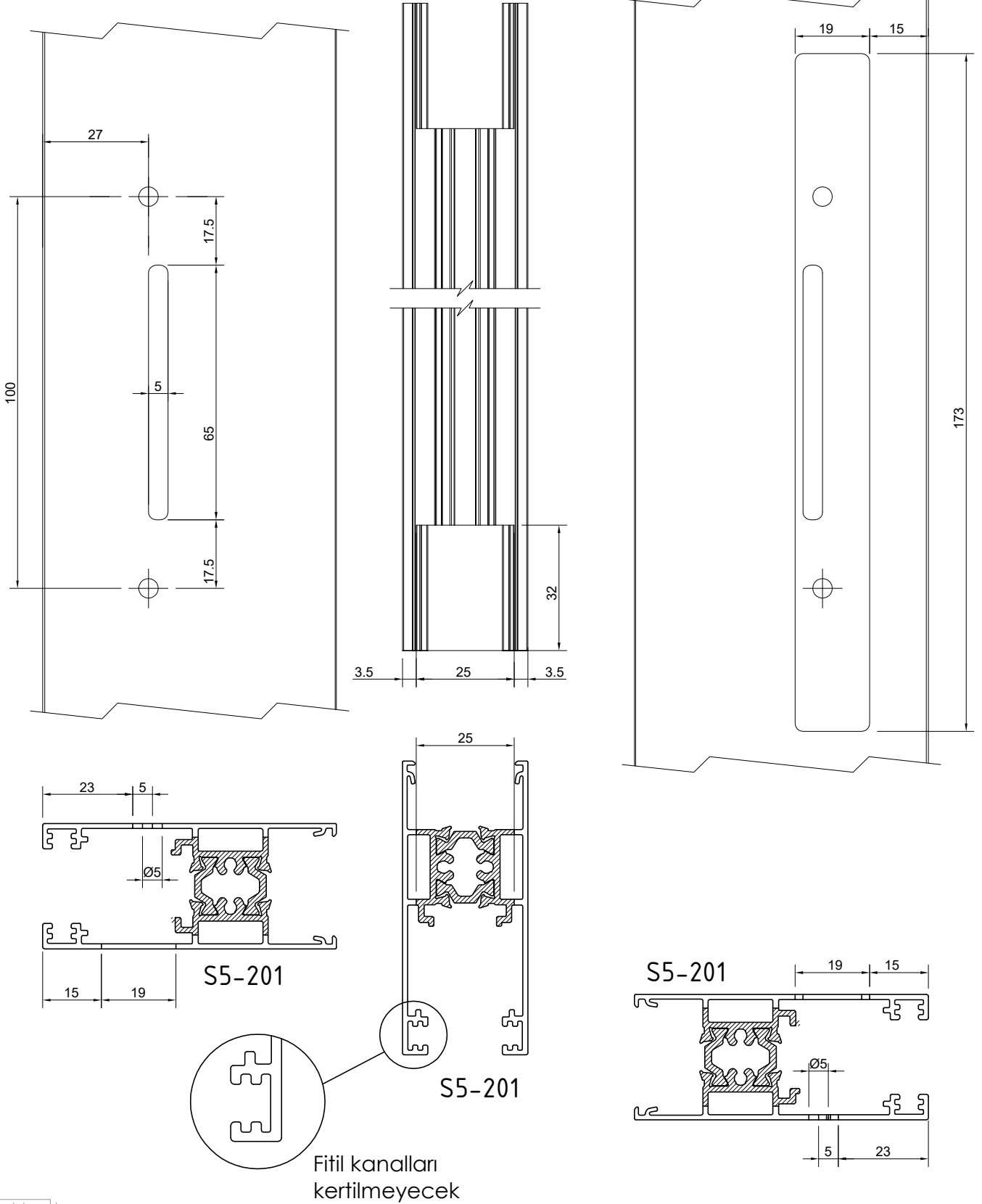
S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

İMALAT ŞEMASI

PRODUCTION PLAN

S5-201 Kanat sağ sol profil Kertme işlemi



S5

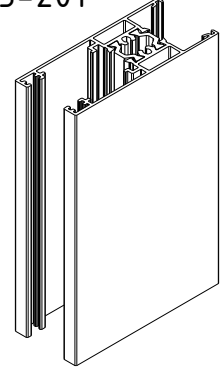
S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

İMALAT ŞEMASI

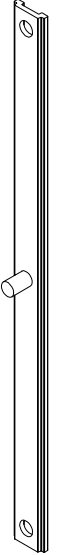
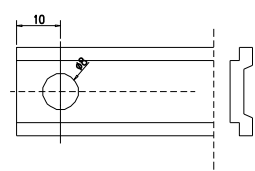
PRODUCTION PLAN

S5-201

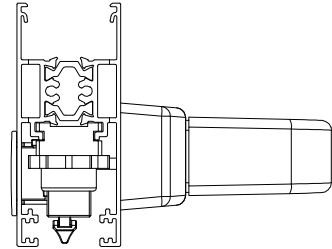


S-845-1 1500 mm Kapı

S-845-2 750 mm Pencere



Tij profili ; pimi
çakılmış delikler
açılmış işlemli



S5-201 kanat profili üzerine
kol ve aksesuarlar takıldıktan
sonra köşe bireştirme işlemi
yapılmalı

S5-805

S5-811

S5-201

S5-804

S5-810

(ithal)

S5-810-a

(yerli)

S-845-a

S5-805

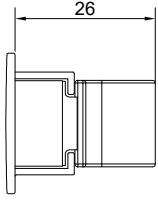
S5-804

S5

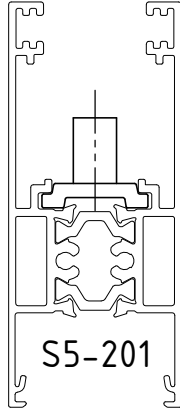
S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

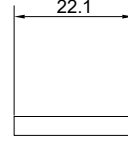
İMALAT ŞEMASI



S5-809

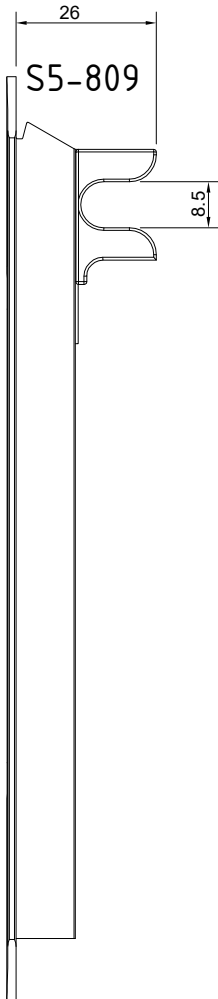
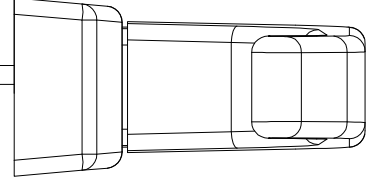


S5-201

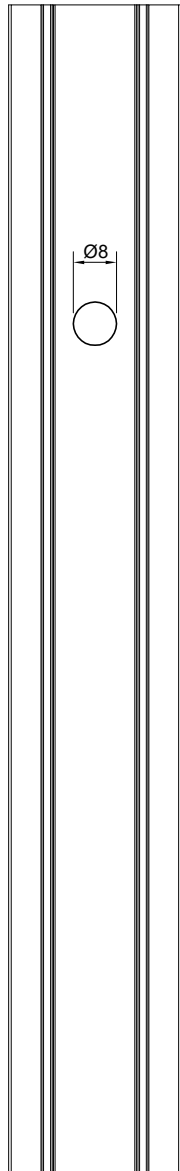


S5-810
(ithal)

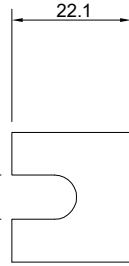
S5-810-a
(yerli)



S5-809



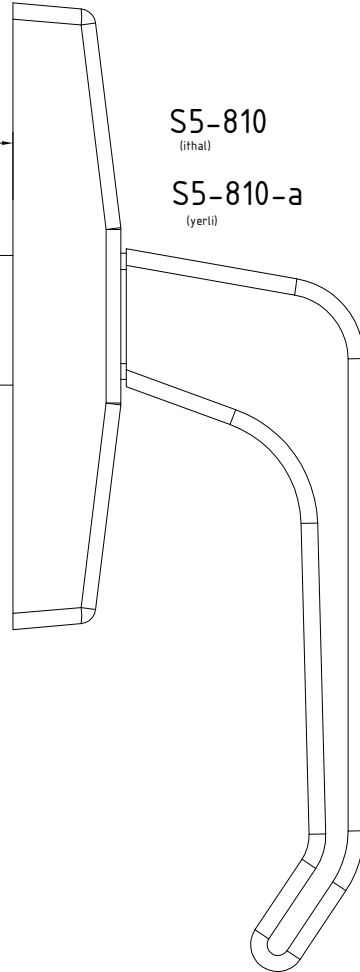
8.2



22.1

S5-810
(ithal)

S5-810-a
(yerli)



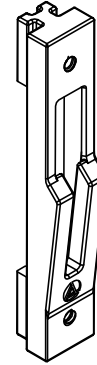
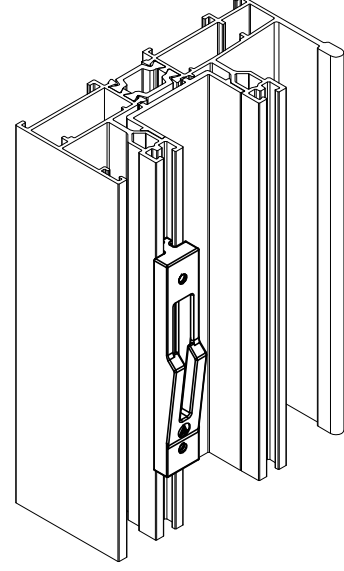
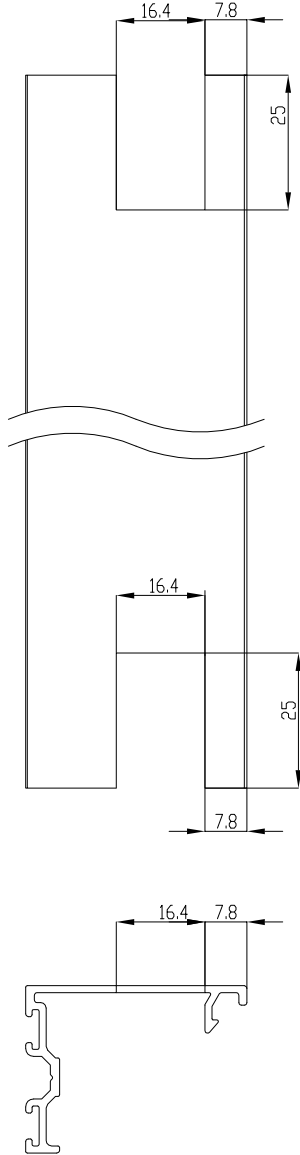
S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

İMALAT ŞEMASI

S5-514 Adaptor profili Kertme işlem



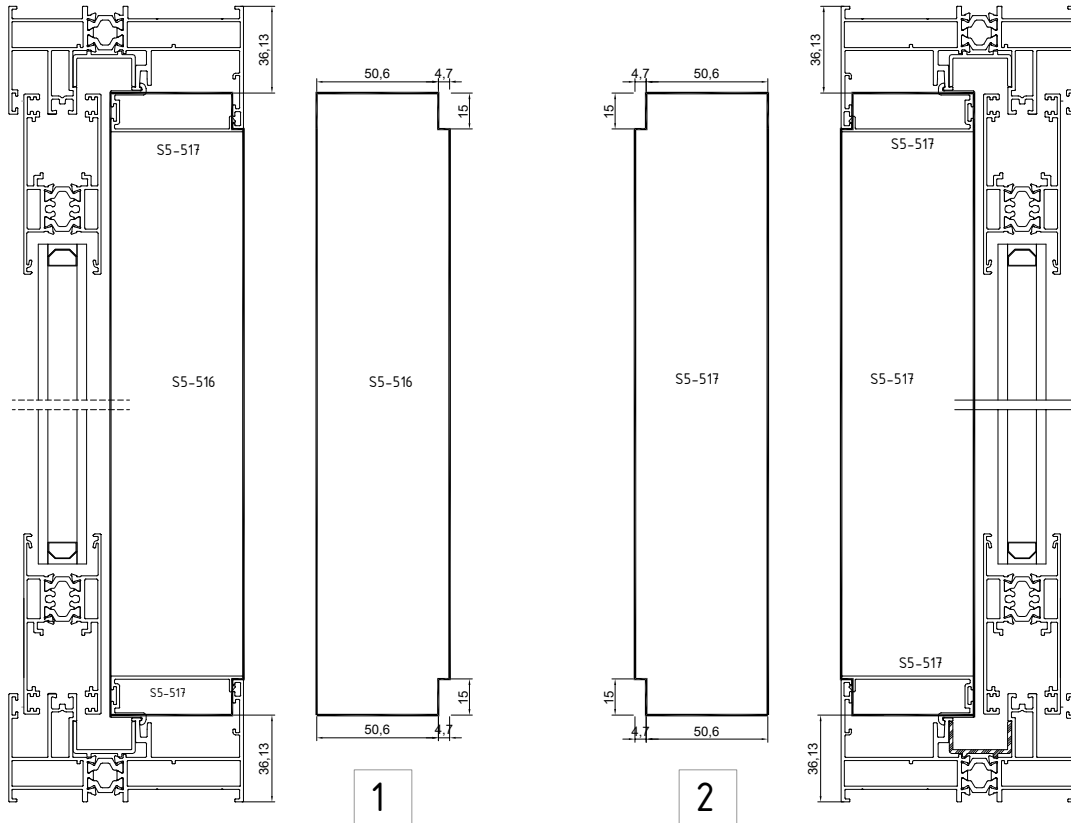
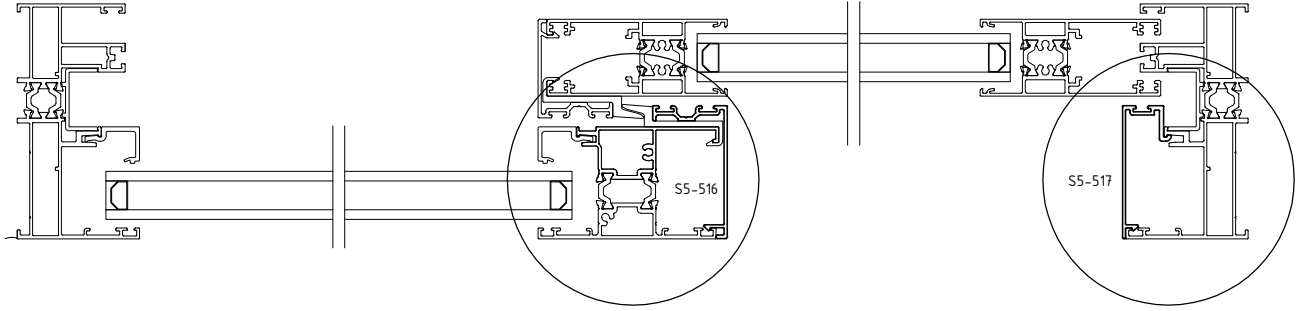
Kilit karşılığı kasa profilleri
köşe birleştirme işlemi
yapılmadan önce
yerine takılmalı.

S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

İMALAT ŞEMASI

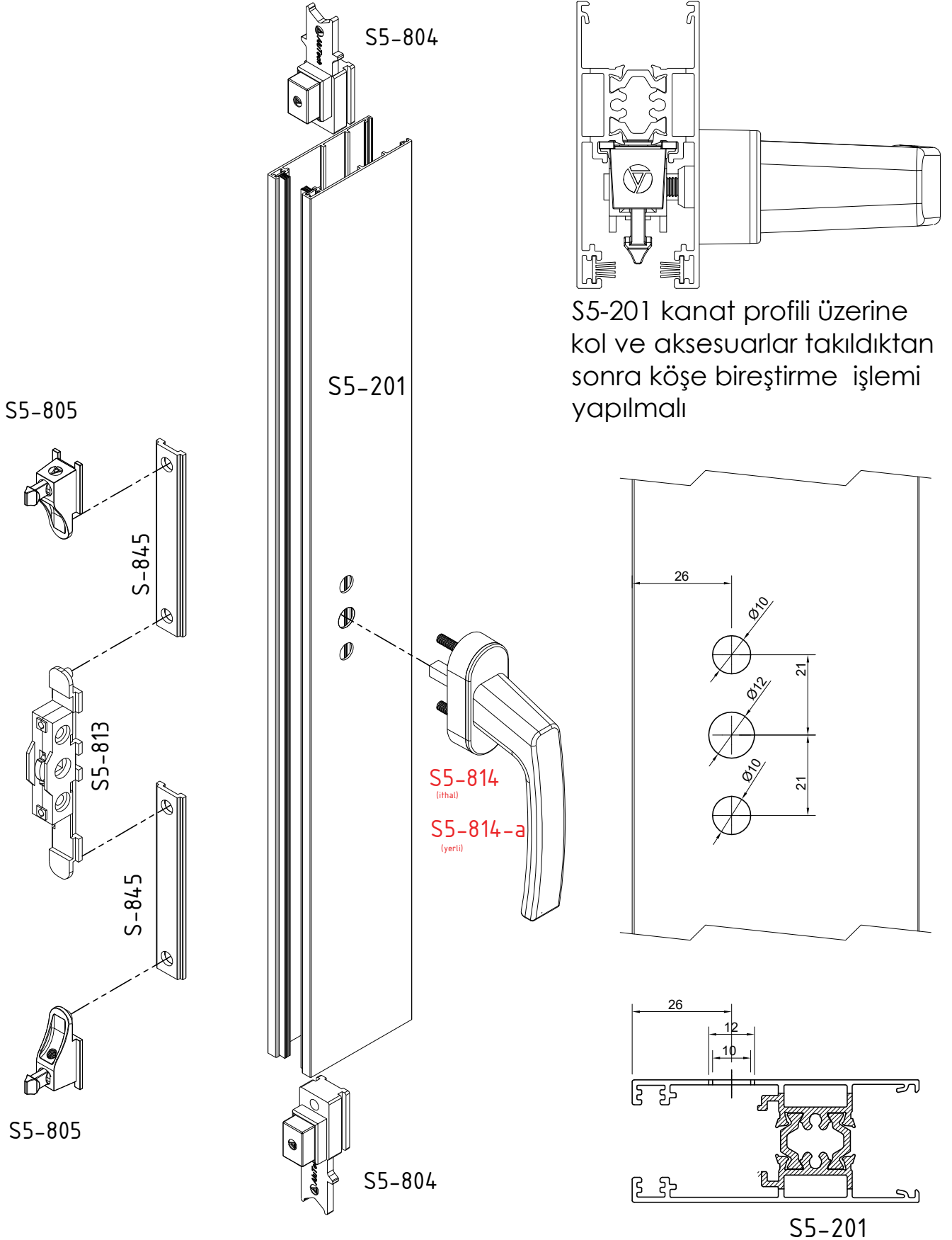


S5**S32-T YALITIMLI SÜRME SERİ**

S32 -T INSULATED SLIDING SERIES

İMALAT ŞEMASI

PRODUCTION PLAN



not to scale

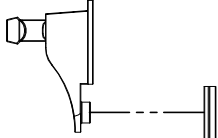
S5

S32-T YALITIMLI SÜRME SERİ

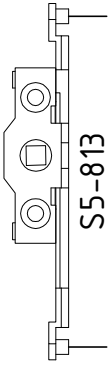
S32 -T INSULATED SLIDING SERIES

İMALAT ŞEMASI

S5-805



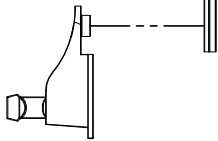
S-845



S5-813

S-845

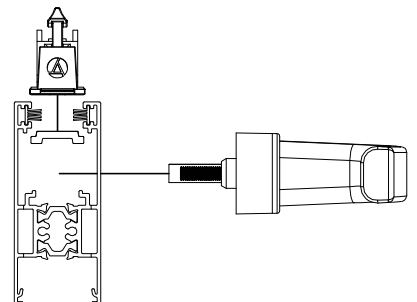
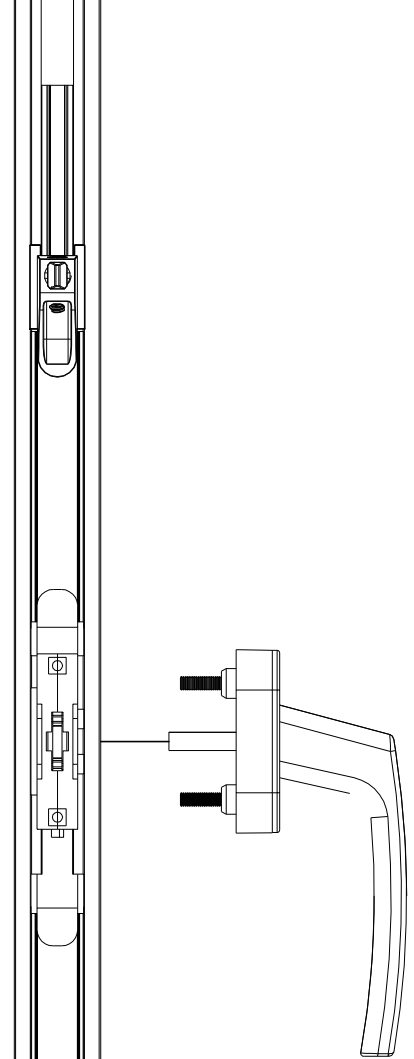
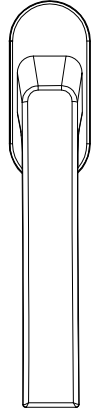
S5-805



S5-201

S5-814
(ithal)

S5-814-a
(yerli)



not to scale

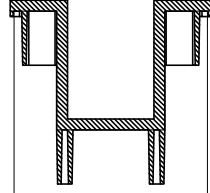
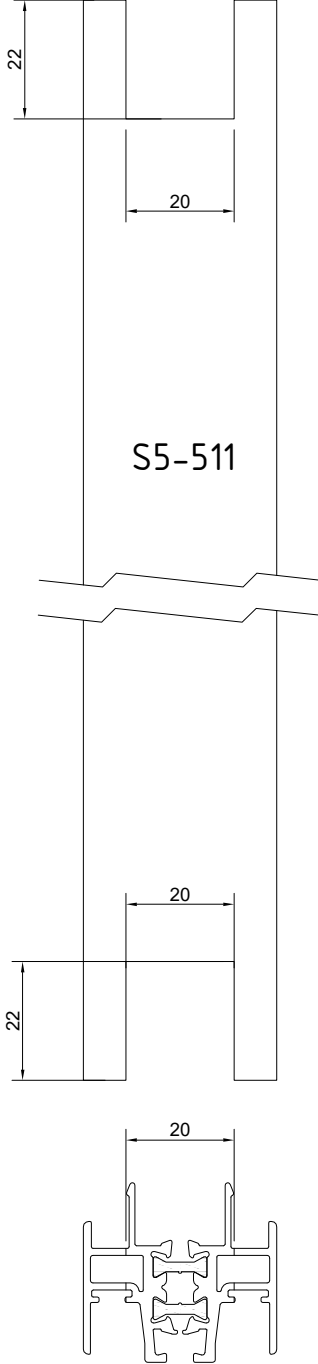
S5

S32-T YALITIMLI SÜRME SERİ

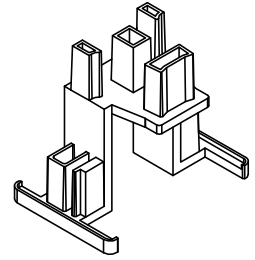
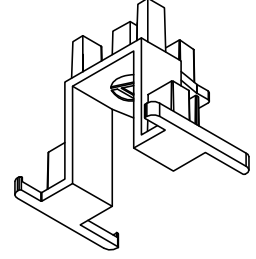
S32 -T INSULATED SLIDING SERIES

İMALAT ŞEMASI

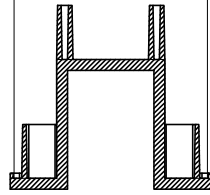
S5-815



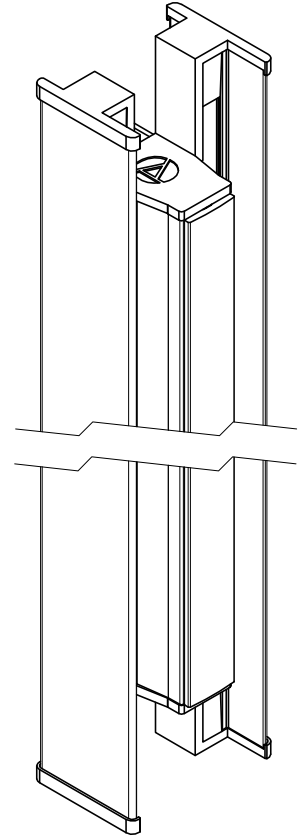
S5-511



S5-815



S5-815

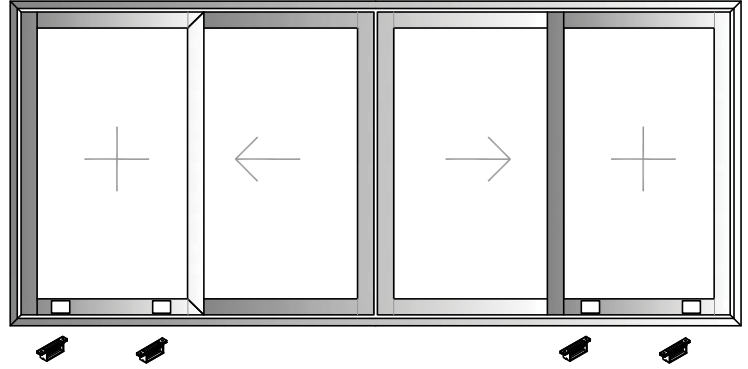


S5

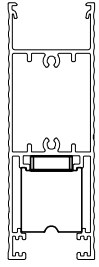
S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

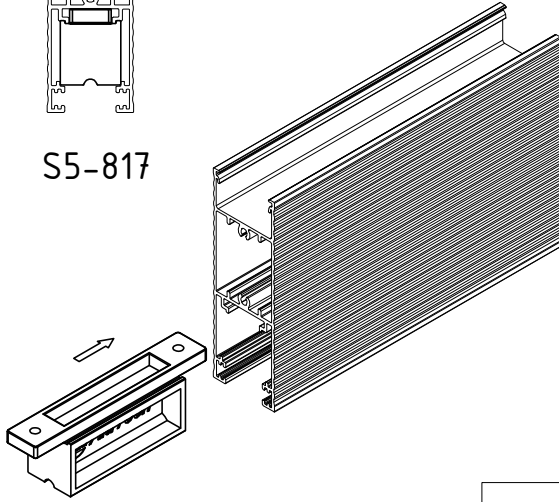
İMALAT ŞEMASI



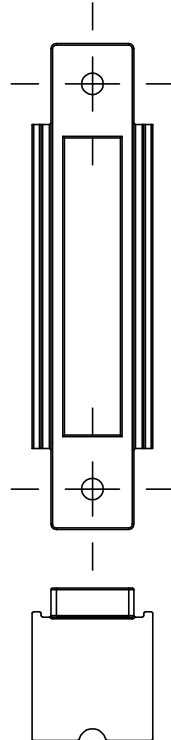
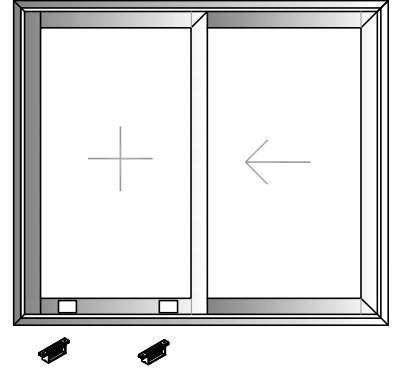
2 raylı sistem detayları
Double rail system details



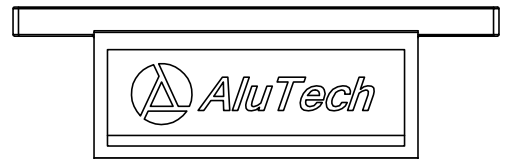
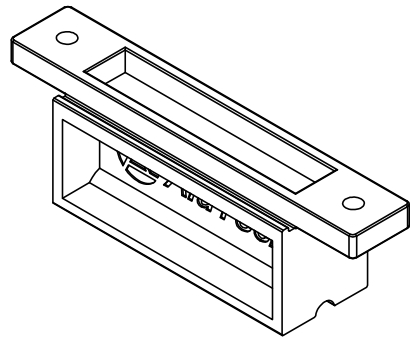
S5-817



S5-817



S5-817



S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

AKSESUAR LİSTESİ
ACCESSORIES LIST

kod code	şekil drawing	tanım description	metraji metre / package	kullanım yeri aplication
S5-846		Kanal U kapama pr. (pvc) U izolator (pvc)	6 m	
S5-847		Kanal U kapama pr. (pvc) U izolator (pvc)	6 m	
S5-844 (pvc)		Adaptör pr. (pvc) Adapter profile (pvc)	6 m	
S5-845 (polyamid)		Adaptör pr. (polyamid) Adapter profile (polyamid)		
S5-842 (pvc)		Adaptör pr. (pvc) Adapter profile (pvc)	6 m	
S5-843 (polyamid)		Adaptör pr. (polyamid) Adapter profile (polyamid)		
S-701		tpv fitil tpv gasket AMBALAJ :5.64 kg Kutuda 300 m	18.8 gr/m	
S5-841		Kapama Fitili (epdm) closing wick (epdm) AMBALAJ :15 kg Kutuda 375 m	40 gr/m	
S-709		epdm cam iç fitil glazing gasket inside AMBALAJ :15 kg Kutuda 354 m	42.3 gr/m	

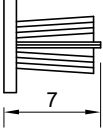
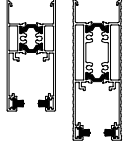
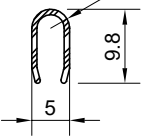
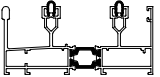
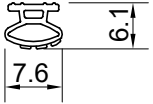
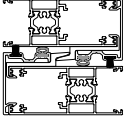
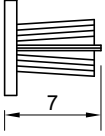
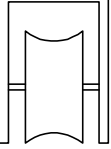
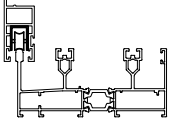
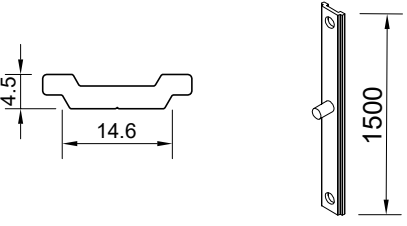
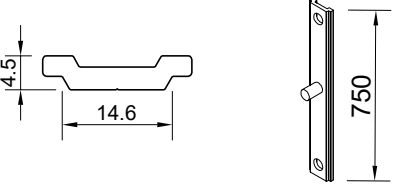
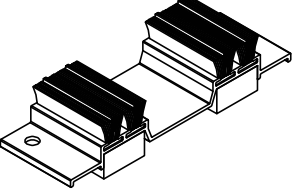
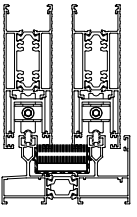
S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

AKSESUAR LİSTESİ

ACCESSORIES LIST

kod code	şekil drawing	tanım description	metraji metre / package	kullanım yeri aplication
S-702		Kıl fitil 7mm brush 7mm	m	
S-844		Çelik ray Stainles steel	m	
S-701		tpv fitil	m	
S-702		Kıl fitil 7mm		
S40-911		Sineklik rulmanı Bearing for flying screen	Adet	
S-845-1		Kapı Tij profile (polyamid) Puhhing rod profile (polyamid)	Adet 1500 mm	
S-845-2		Pencere Tij profile (polyamid) Puhhing rod profile (polyamid)	Adet 750 mm	
S5-807		Tozluk Alt-Üst Fitol	Adet	

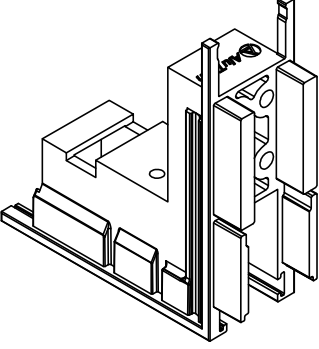
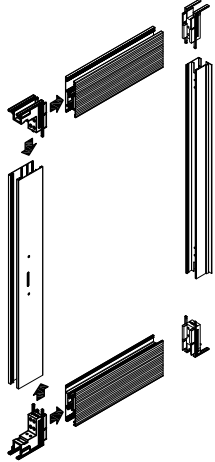
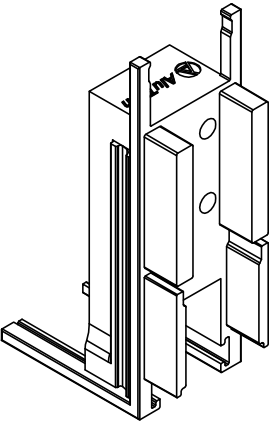
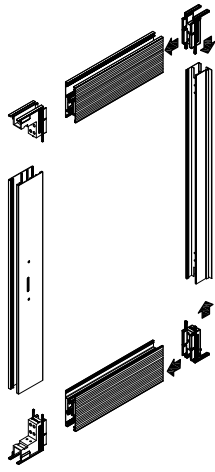
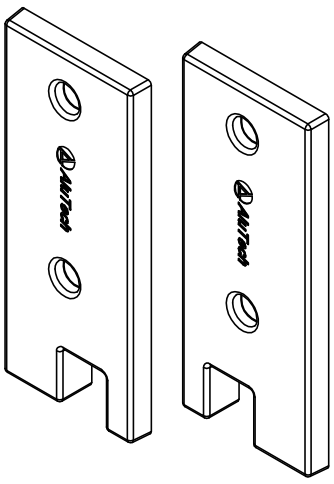
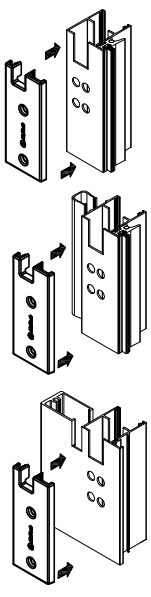
Profil değerleri teoriktir. Ağırlık olarak teslimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2
and TS EN 755-9; moment values are calculated according to EN 14024.

S5

S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

AKSESUAR LİSTESİ
ACCESSORIES LIST

kod code	şekil drawing	tanım description	kullanım yeri aplication
S5-800		Kanat ön 90° köşe birleştirme	
S5-801		Kanat kenet profil 90° köşe birleştirme	
S5-802		Kenet profi kapak plastiği Alt ve Üst	

S5

S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

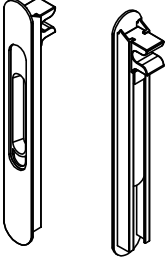
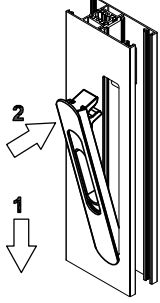
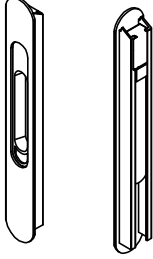
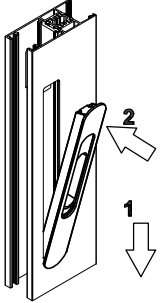
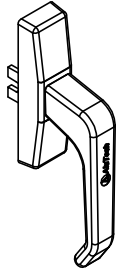
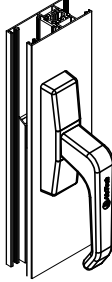
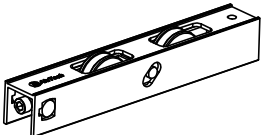
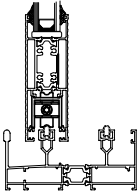
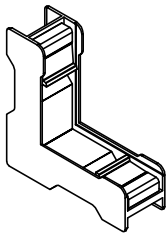
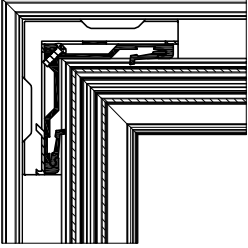
AKSESUAR LİSTESİ
ACCESSORIES LIST

kod code	şekil drawing	tanım description	kullanım yeri aplication
S5-803		Kenet kulp plastiği	
S5-816		Kenet kulp plastiği	
S5-804		Kanat stoper kauçuk ve plastik	
S5-805		Kanat kilit ve karşılık	
S-820		Kasa pr. köşe bağl. aparatı Frame corner assamble	

S5

S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

AKSESUAR LİSTESİ
ACCESSORIES LIST

kod code	şekil drawing	tanım description	kullanım yeri aplication
S5-809		Multi kilif (Havuz kol) Adet	
S5-811		Boş Havuz kol Adet	
S5-810 (ithal) S5-810-a (yerli)		Tek maçalı Eksenel kol Adet	
S5-806		Ayarlı rulmanı Adet	
S5-808		Kanat ön 45° köşe birleştirme	

Profil değerleri teoriktir. Ağırlık olarak testimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2
and TS EN 755-9; moment values are calculated according to EN 14024.

S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

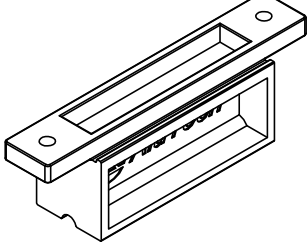
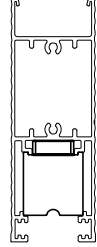
AKSESUAR LİSTESİ
ACCESSORIES LIST

kod code	şekil drawing	tanım description	kullanım yeri aplication
S5-813		KOL MEKANİZMASI Adet	
S5-812		TOZLUK FİTİLİ Adet	
S-705		epdm fitil epdm gasket Kutuda 234 m	16 gr/m
S5-815		ORTA ADAPTOR PROFİLİ PVC KAPAK Adet	
S5-814 (ithal) S5-814-a (yerli)		7X7 KARE MİLLİ KOL Adet	

S5

S32-T YALITIMLI SÜRME SERİ
S32 -T INSULATED SLIDING SERIES

AKSESUAR LİSTESİ
ACCESSORIES LIST

kod code	şekil drawing	tanım description	kullanım yeri aplication
S5-817		KANAT SABİTLEME TAKOZU Adet	

Sistem^{AI}

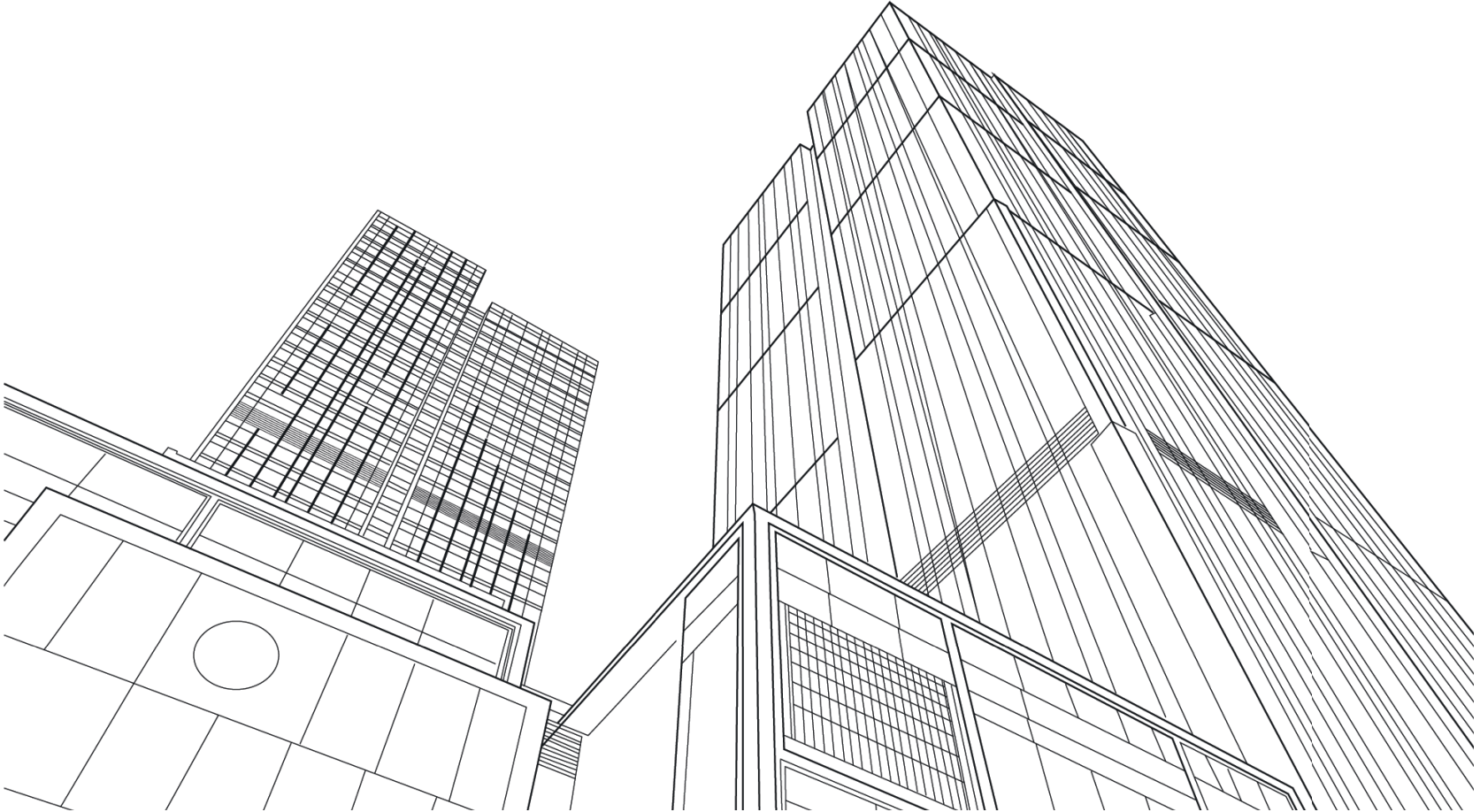
A L Ü M İ N Y U M

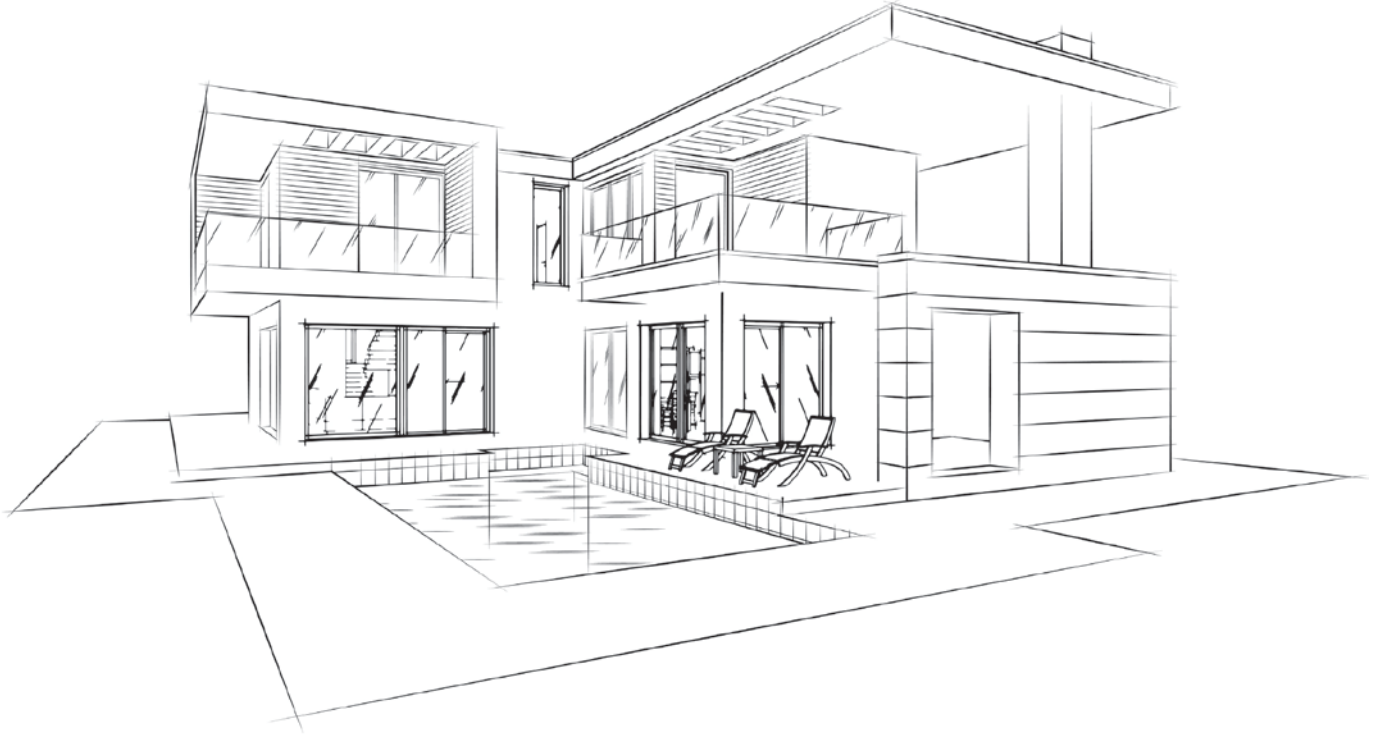


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You can scan the QR code to view the certificates.

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Sistem **Al**
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